



**Transmission Crossmember Adapter Bracket Kits
71223018HKR (4R70W/4R75E/T45), 71223019HKR (6R80/MT82), and 71223025HKR (TKO)
Installation Instructions**



71223018HKR



71223019HKR



71223025HKR

Thank you for choosing to use Hooker Blackheart products as part of your Coyote swap project. These transmission adapter brackets are designed specifically for use with the Hooker Blackheart 71222016HKR transmission crossmember. The nuts/bolts packaged with these adapters are to be used to attach them to the crossmember beam (71223018HKR or 71223025HKR adapter brackets), or to the extension housing of a 6R80 or MT82 transmission (71223019HKR adapter bracket).

1. Check that the hardware package includes the following:

71223018HKR		71223019HKR		71223025HKR	
Qty.	Description	Qty.	Description	Qty.	Description
2	7/16-14 x 1" Bolts	3	M12 x 1.75 x 35mm Bolts	2	7/16-14 x 1" Bolts
2	7/16-14 Nuts	2	M12 x 1.75 x 25mm Bolts	2	7/16-14 Nuts
2	3/8-16 x 1" Bolts	2	M12 x 1.75 Nuts	2	3/8-16 x 1" Bolts
2	3/8-16 Nuts			2	3/8-16 Nuts

No other use of these components is intended, implied, or recommended by Holley Performance Products.

INSTALLATION:

1. **4R70W/4R75E/T45 or TKO** – when prompted to do so in the crossmember instruction sheet, attach the 71223018HKR or 71223025HKR adapter brackets to the crossmember beam (cantilevered forward and stepping up towards the front of the vehicle). Install the supplied 7/16" fasteners in the larger holes of the adapter that lie over the slots in the crossmember beam. Install the supplied 3/8" fasteners into the smaller outer holes in the bracket that align with the 3/8" holes in the beam. Tighten the bolts/nuts firmly.
2. **6R80 or MT82** – when prompted to do so in the crossmember instruction sheet, attach the 71223019HKR adapter bracket to the transmission using the triangulated three-hole pattern of large threaded holes located at the back of the extension housing. Use the supplied M12 x 35mm bolts for this purpose and tighten them firmly. Now, attach transmission mount to the adapter bracket using the supplied M12 x 25mm bolts and M12 nuts. Tighten the bolts/nuts firmly.