



**GM S10 1982-2004 4L80E
Installation Instructions
71222020HKR**



Thank you for choosing to use this Hooker™ transmission crossmember as part of your LS swap project. This crossmember is part of the most comprehensively engineered system of mounting components, headers and exhaust systems available for this application. The entire Hooker™ swap system is designed to decrease your total swap installation effort and cost while increasing the engineered quality of your vehicle and compatibility of these components with other popular aftermarket components. Please read these instructions in their entirety before attempting installation.

COMPATIBILITY INFORMATION:

This transmission crossmember was specifically designed for bolt-in compatibility with the HOOKER™ LS swap engine mounting bracket kit, cast iron LS exhaust manifolds, headers and exhaust systems also developed for this application. Various other Holley® and OE LS components have been designed and/or validated for use with this system of components, as follows:

The engine/transmission positioning provided by this crossmember was designed for compatibility with the Holley® 302-1 LS oil pans; compatibility with other aftermarket/OE engine oil pans is unknown.

Hooker™ LS swap manifolds (71223026HKR) and mid-length headers (70201317-RHKR and 70201316-RHKR) are compatible when installed using this Hooker LS engine swap transmission crossmember and the related Hooker 71221029HKR engine mounting bracket kit.

This crossmember was intentionally designed with high-tuck geometry to optimize the ground and dual exhaust routing clearances of this application.

Hooker recommends using a Prothane 7-1604 or Anchor 2268 transmission mount.

BEFORE STARTING:

Your vehicle must be raised a minimum of 36 inches. A floor hoist is ideal. If no hoist is available, we strongly urge the use of axle stands as a safety measure. Please read these instructions in their entirety before attempting installation.

CAUTION! WORK ONLY ON A LEVEL SURFACE. USE JACKS /JACK STANDS OF SUFFICIENT CAPACITY TO LIFT AND

SUPPORT YOUR VEHICLE. NEVER WORK UNDER A VEHICLE SUPPORTED BY A FLOOR OR BUMPER JACK.

NOTE: These instructions have been written with the assumption that you have already installed an LS engine into your vehicle using the Hooker 71221029HKR engine swap bracket kit. Satisfactory engine and transmission installation with any other type or brand of engine mounts is not intended with this crossmember.

INCLUDED HARDWARE:

Qty.	Description
1	Center Crossmember
1	Left Side Mounting Bracket
1	Right Side Mounting Bracket

Qty.	Description
11	3/8" x 1" Bolts
11	3/8" Nuts
3	3/8 x 2.5" Bolts
1	4L80E Adapter Bracket

INSTALLATION:

1. Raise the tail shaft of the transmission to its maximum height against the vehicle floor.
2. Install the left side bracket as it shows in the photo. On 1982-1993, you will use 3- 3/8" x 1" bolts. On later 1995-2004 years, will use the longer 3/8" x 2.5" bolts. Install the correct (x3) bolts and tighten.
3. Install the right side bracket as shown in the photo. 1982-1993 years will mount with two of the forward mounting holes as shown in **Figure 1**. The rear 2 holes will need to be drilled with a 3/8" drill bit for installation. On later years, no drilling will be required. You will use two front holes and two rear holes to attach. Install hardware and tighten.
4. You are now ready to install the center section of your crossmember. Install so that the center transmission mounting pad is going uphill toward the front of the vehicle.
5. The 4L80E will mount in the rearward mounting holes using the supplied adapter bracket as in **Figure 1**.
6. Once the center section has been installed, use (x4) of the 3/8" x 1" bolts to attach and tighten for final assembly.



Figure 1