



**GM S10 1982-2004 700R4,TH350, and Power Glide Crossmember  
Installation Instructions  
71222018HKR**



Thank you for choosing to use this Hooker™ transmission crossmember as part of your LS swap project. This crossmember is part of the most comprehensively engineered system of mounting components, headers and exhaust systems available for this application. The entire Hooker™ swap system is designed to decrease your total swap installation effort and cost while increasing the engineered quality of your vehicle and compatibility of these components with other popular aftermarket components. Please read these instructions in their entirety before attempting installation.

**COMPATIBILITY INFORMATION:**

This transmission crossmember was specifically designed for bolt-in compatibility with the HOOKER™ LS swap engine mounting bracket kit, cast iron LS exhaust manifolds, headers and exhaust systems also developed for this application. Various other Holley® and OE LS components have been designed and/or validated for use with this system of components, as follows:

The engine/transmission positioning provided by this crossmember was designed for compatibility with the Holley® 302-1 LS oil pans. Compatibility with other aftermarket/OE engine oil pans is unknown.

Hooker™ LS swap manifolds (71223026HKR) and mid-length headers (70201317-RHKR and 70201316-RHKR) are compatible when installed using this Hooker LS engine swap transmission crossmember and the related Hooker 71221029HKR engine mounting bracket kit.

This crossmember was intentionally designed with high-tuck geometry to optimize the ground and dual exhaust routing clearances of this application.

Hooker recommends using a Prothane 7-1604 or Anchor 2268 transmission mount.

## **BEFORE STARTING:**

Your vehicle must be raised a minimum of 36 inches. A floor hoist is ideal. If no hoist is available, we strongly urge the use of axle stands as a safety measure. Please read these instructions in their entirety before attempting installation.

**CAUTION! WORK ONLY ON A LEVEL SURFACE. USE JACKS /JACK STANDS OF SUFFICIENT CAPACITY TO LIFT AND SUPPORT YOUR VEHICLE. NEVER WORK UNDER A VEHICLE SUPPORTED BY A FLOOR OR BUMPER JACK.**

**NOTE:** These instructions have been written with the assumption that you have already installed an LS engine into your vehicle using the Hooker 71221029HKR engine swap bracket kit. Satisfactory engine and transmission installation with any other type or brand of engine mounts is not intended with this crossmember.

## **INCLUDED HARDWARE:**

Qty.	Description
1	Center Crossmember
1	Left Side Mounting Bracket
1	Right Side Mounting Bracket
1	1" Aluminum Spacer

Qty.	Description
11	3/8" x 1" Bolts
11	3/8" Nuts
3	3/8 x 2.5" Bolts

## **INSTALLATION:**

1. Raise the tail shaft of the transmission to its maximum height against the vehicle floor.
2. Install the left side bracket as it shows in the photo, on 1982-1993 you will use 3- 3/8" x 1" bolts, later 1995-2004 years will use the longer 3/8" x 2.5" bolts. Install the correct 3 bolts and tighten.
3. Install the right side bracket as shown in the photo, 1982-1993 years will be held with the 2 center bolts with 3/8" x 1" bolts, later years will use the outer 4 holes with 4 -13/8" x 1" bolts. Install hardware and tighten.
4. You are now ready to install the center section of your crossmember, install so that the center transmission mounting pad is going uphill toward the front of the vehicle.
5. There are two available positions you can mount the center section depending on your transmission type. If using a 700R4 transmission you will use the rear mounting holes, if using a TH350 or Power Glide you will use the forward mounting holes.
6. Once the center section has been installed use four of the 3/8" x 1" bolts to attach, tighten for final assembly.
7. The last step will be adding the 1" aluminum block to the transmission mount, by adding this spacer it will give your S10 the correct engine/transmission inclination angle.