

# Accessory Covers 97-185, 97-186, 97-187, & 97-188

## Parts List:

PICTURE	DESCRIPTION	Black	Polished
	SD7 Compressor Clutch Cover, (3) Flat Head Bolts ¼"-20 X ¾"	97-185	97-186
O Ø	Alternator Pulley Cover, O-ring retainer (Replacement size -217)	<b>97-187</b> (works with P/N 197-302 and 197-303 alternators)	<b>97-188</b> (Included with P/N 197-304 alternator)

## Compressor Cover Assembly:

Works ONLY with SD7 style compressor.

**Step one:** Position cover on front of compressor. Rotate until cover aligns to the threaded holes on the compressor clutch.

**Step two:** Install the supplied bolts. Tighten in a sequential uniform manor. Torque to 6 Ft/lbs.

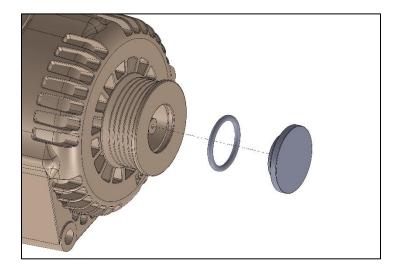
**Step three:** Start the engine. If the cover rotation is not true, loosen and retighten correcting the alignment.

## Alternator Cover Assembly:

Works ONLY with inside *grooved* Holley pulley.

**Step one:** Install supplied O-ring in the inside groove of the alternator pulley.

**Step two:** Firmly press the cover into the pulley. The cover should be worked-on until it fully touches the pulley face. After installation the cover may rebound slightly.



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