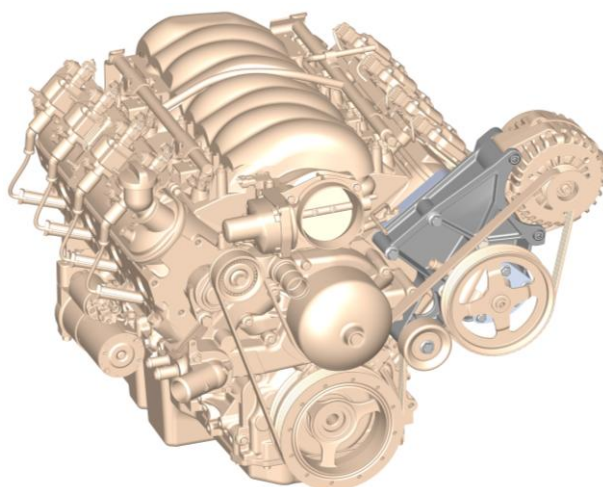


# Assembly Instructions



## Holley Accessory Drive Kit Part Number 20-135



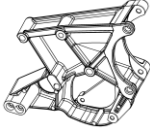


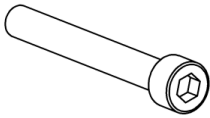
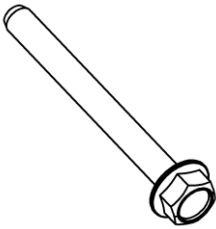
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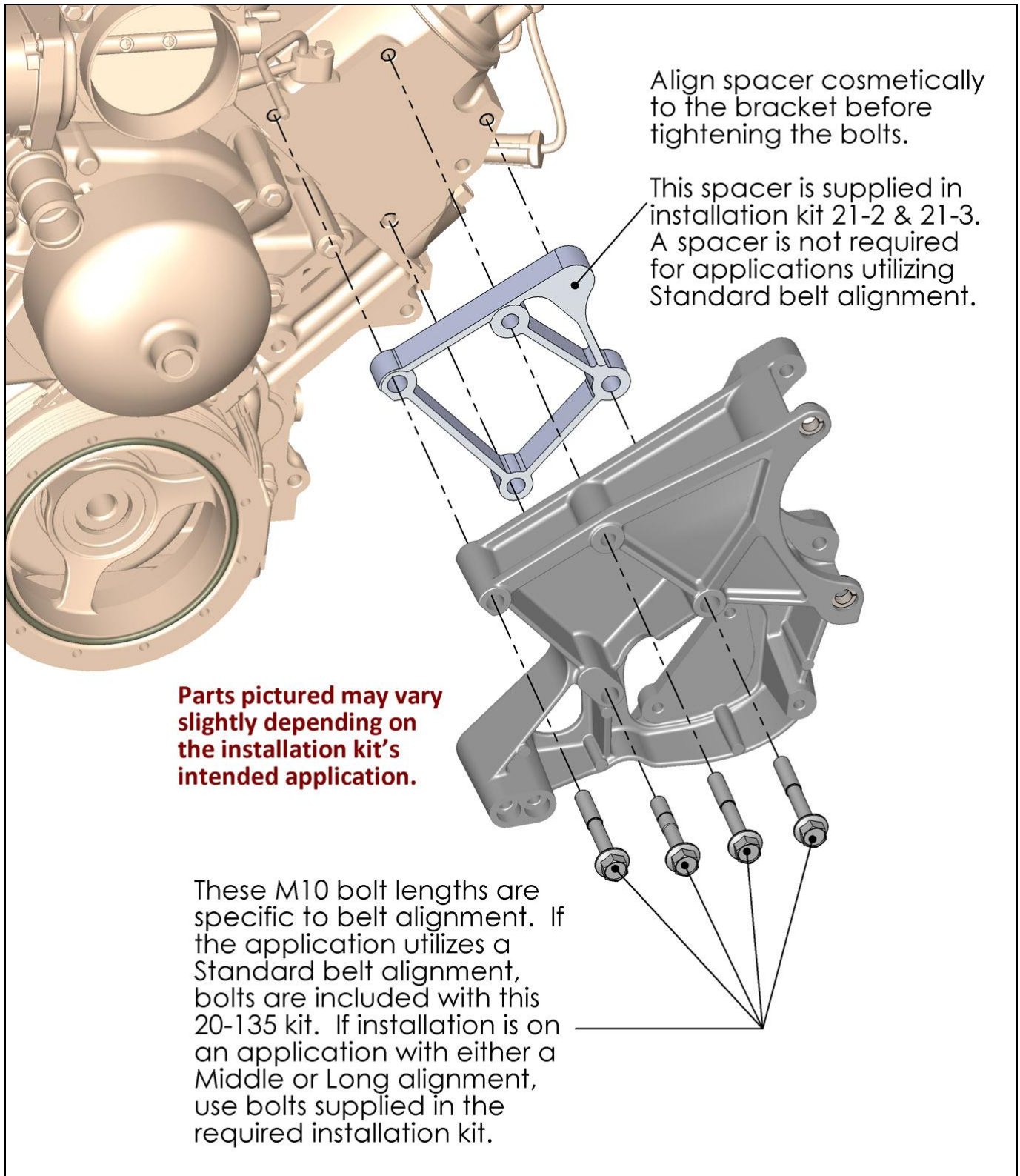
## Parts List:

- If used with Middle or Long belt alignments, this bracket requires installation kit part # 21-2 or 21-3 respectively. For Standard alignments no installation kit is required.

**Parts included with 20-135 bracket kit (see list supplied with installation kit for additional parts):**

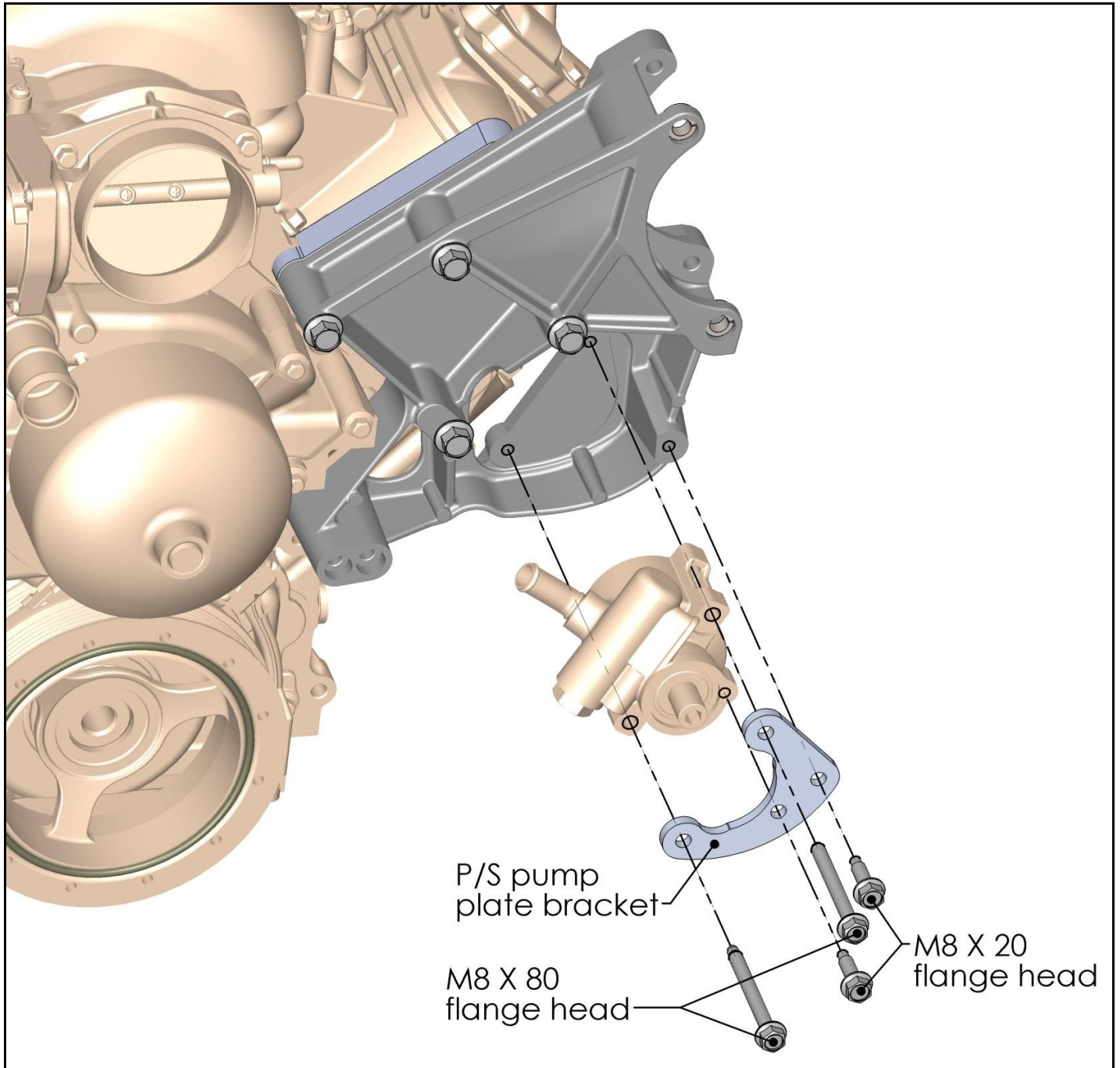
PICTURE	QTY	DESCRIPTION	APPLICATION
	1	Driver's Side Bracket Assembly	Alternator & Power Steering Pump
	1	Power Steering Pump Plate Bracket	Front Support of Power Steering Pump
	1	Step Spacer	Driver's Side Idler Pulley
	2	Socket Head Cap Bolt, M10 x 1.5 x 80	Alternator Bolts
	2	Flange Head Bolt, M8 x 1.25 x 20	Power Steering Pump Bolts
	2	Flange Head Bolt, M8 x 1.25 x 80	Power Steering Pump Bolts
	1	Flange Head Bolt, M10 x 1.5 x 45	Idler Pulley to Driver's Side Bracket
	1	Flange Head Bolt, M10 x 1.5 x 60	Driver's Side Bracket to Head (NOT used with Middle and Long belt alignments)
	3	Flange Head Bolt, M10 x 1.5 x 70	Driver's Side Bracket to Head (NOT used with Middle and Long belt alignments)

## Driver's Side Bracket Installation:



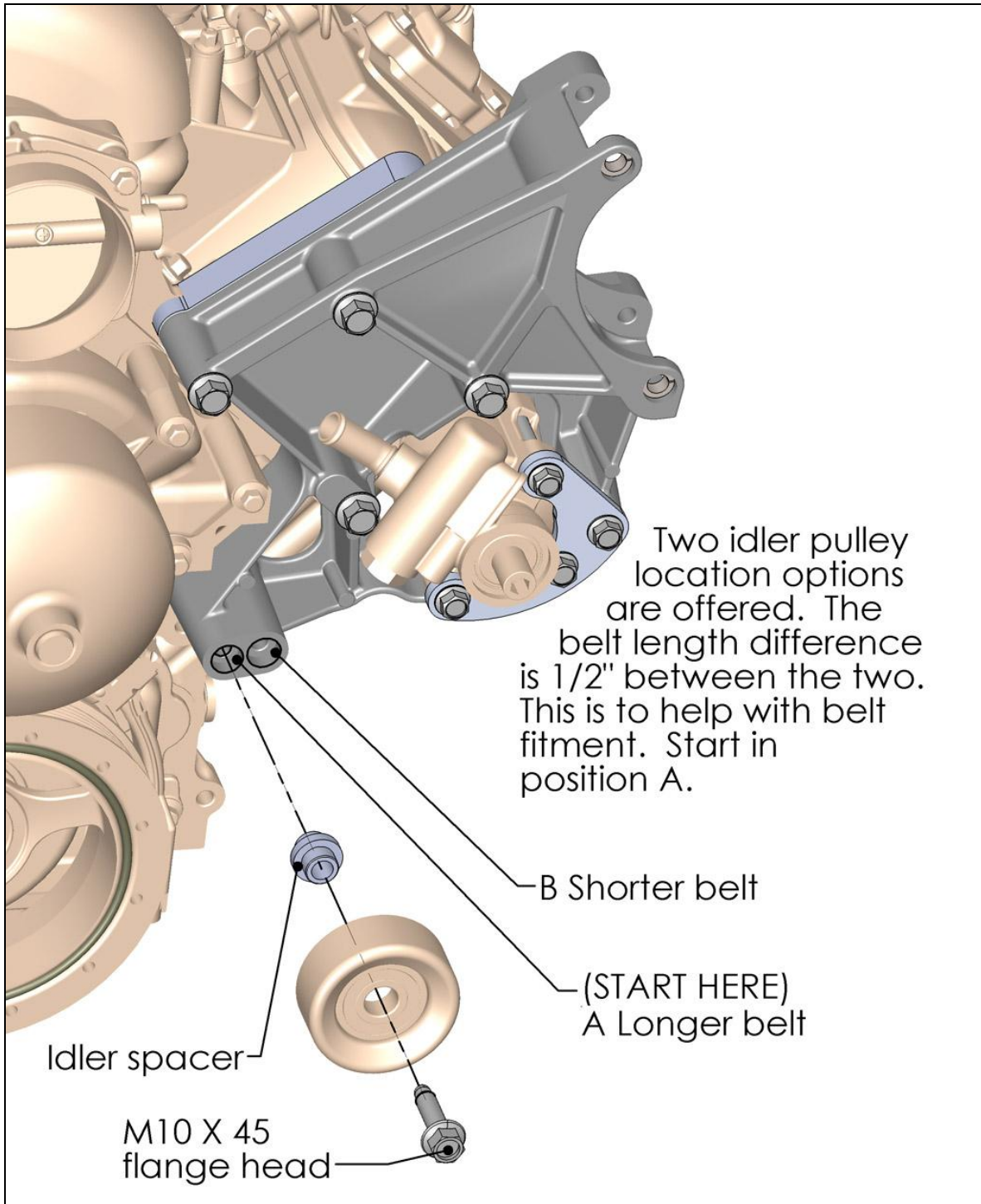
**NOTE:** Torque M8 bolts to 18 ft./lbs. and M10 bolts to 36 ft./lbs.

## Power Steering Pump Installation:



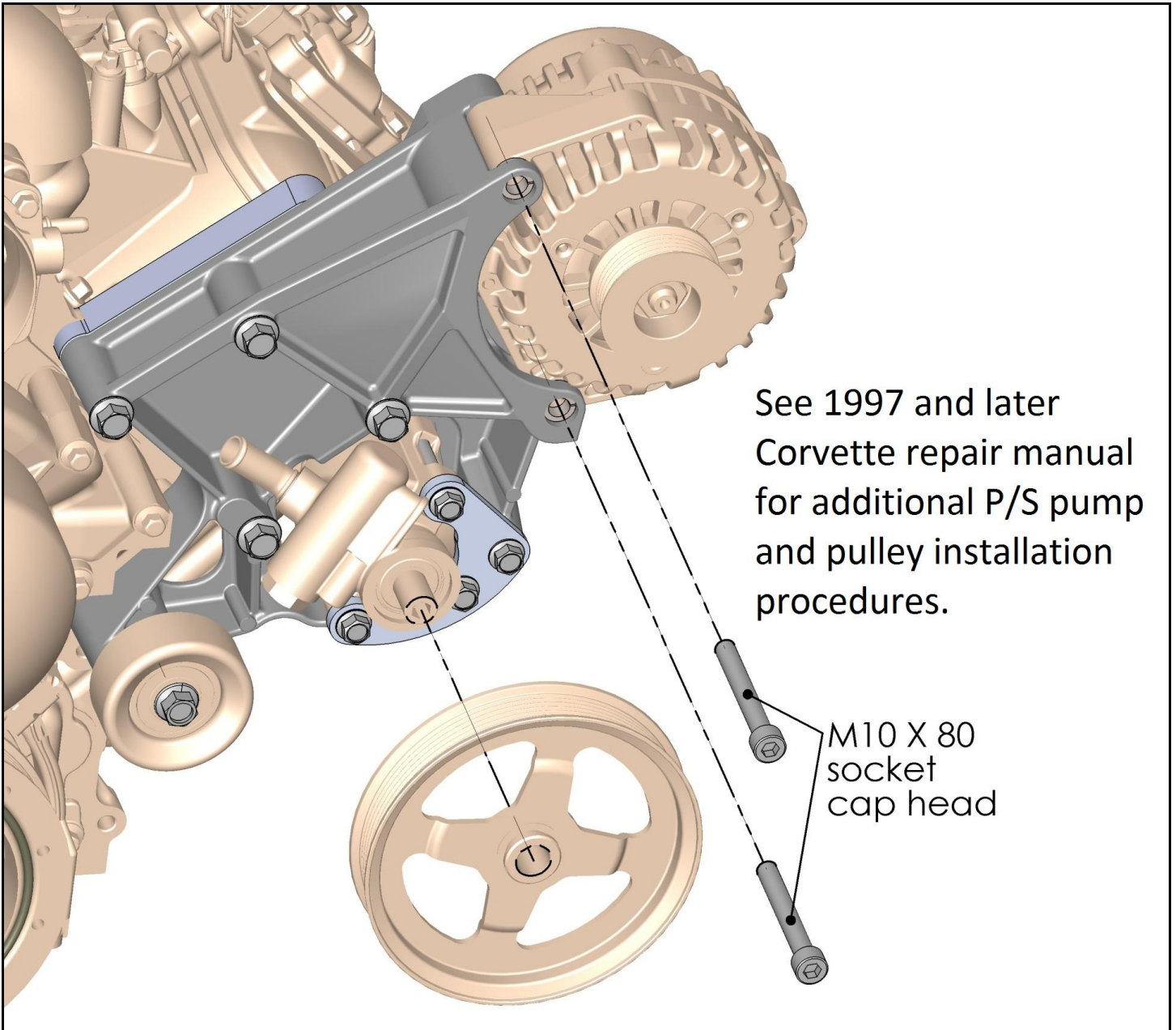
**NOTE:** Torque M8 bolts to 18 ft./lbs. and M10 bolts to 36 ft./lbs.

## Idler Pulley Installation (position options):



**NOTE:** Torque M8 bolts to 18 ft./lbs. and M10 bolts to 36 ft./lbs.

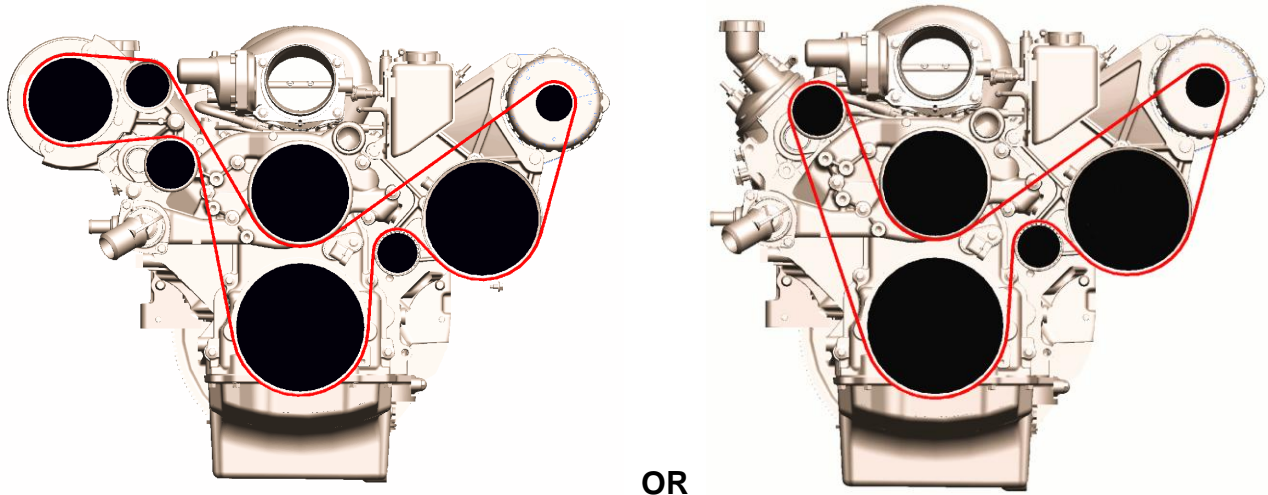
## P/S Pulley & Alternator Installation:



**NOTE:** Torque M8 bolts to 18 ft./lbs. and M10 bolts to 36 ft./lbs.

## Belt Routing & Length Calculation:

**HELPFUL HINT:** When installing the belt, route around all the pulleys except the water pump pulley. While fully rotating the tensioner arm, slip the belt on the smooth water pump pulley last.



**Both the bracket application and pulley diameters vary and will directly affect belt length. To acquire the measurement for the correct belt, perform the following:**

After all brackets and accessories are installed, route masking tape or string around the belt path. Leave the tensioner in the un-sprung position for this measurement. Mark or cut the tape/string to length and remove from the pulleys. Subtract 1 1/8" (28 mm) from the measured length to compensate for the un-sprung tensioner position. You will need to convert belt length to millimeters if measured in inches (inches X 25.4 = mm). Go to any auto parts store and ask for a 6PK0000 belt with the "0000" being the length in millimeters. For example, if you measured 2493 mm and then subtracted 28 mm, you would get 2465 mm, and the part number would be 6PK2465. Remember, if you miss on size, the driver's side idler can be moved to decrease the required belt length by 1/2".

