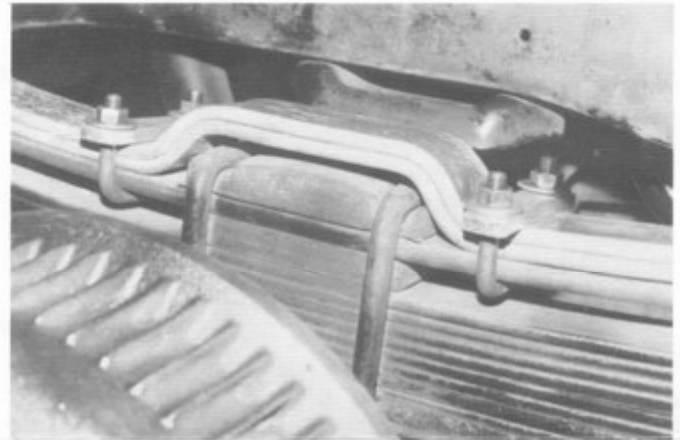




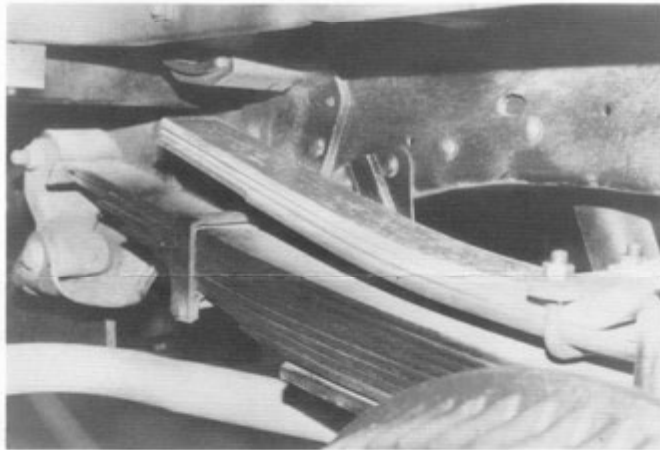
HELLWIG INSTALLATION INSTRUCTIONS



1



2



3

CAUTION
Stay Clear of Brake Lines

NOTE: It is not necessary to remove the rear wheels for this installation. However, jacking the vehicle up by the frame approximately 4" will increase clearance between the contact pads and the leaves and ease the installation of the accessory leaves.

1. As in Photos 1 and 2, place the accessory leaves on top of the existing overload spring. Be sure both leaves nest together as shown.
2. Install both U-bolts and cross bars as shown in Photo 2. Be sure to use the flat washers with all self locking nuts. Leave loose.
3. Align all new leaves over the center U-bolt block and check to see that all spring ends line up as close as possible. If alignment does not occur, remove the small U-bolts and turn the spring leaves around end to end. Replace small U-bolts and realign.
4. Tighten all U-bolt nuts to 50 ft. lbs. torque, lower the vehicle and remove the jack.
5. Check your installation, be sure all nuts and bolts are tight as specified. Recheck the installation after one week of driving and every thirty (30) days thereafter.