



INSTALLATION INSTRUCTIONS

Front Stabilizer Bar 7719

2005+ Toyota Tacoma

Thank you for purchasing a quality Hellwig Product.

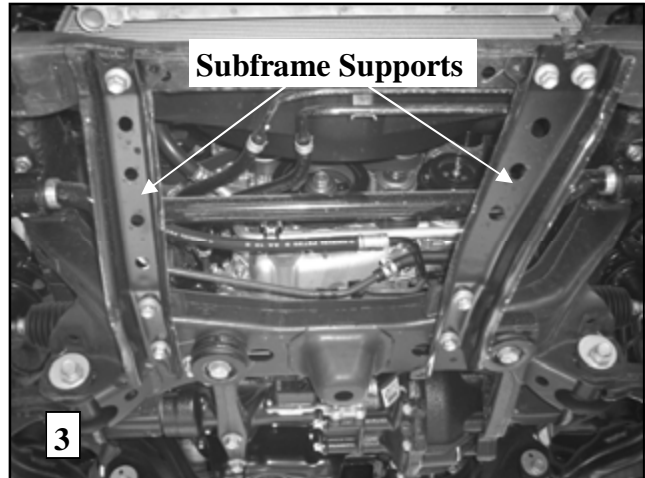
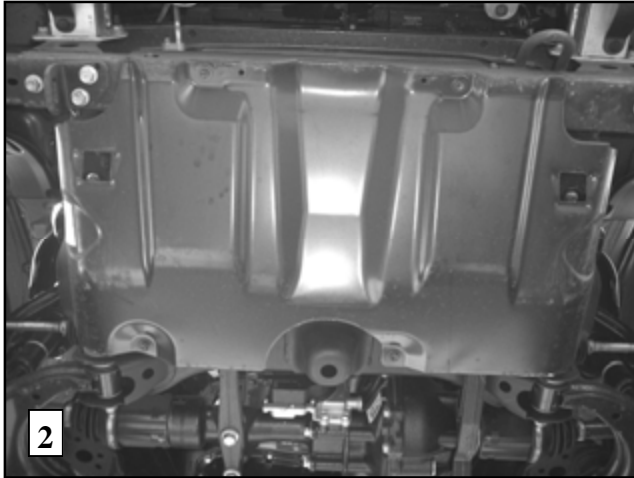
PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION



SAFETY: BEFORE BEGINNING INSTALLATION BE SURE TO SET THE PARKING BRAKE AND CHOCK THE WHEELS.

NOTE: TO EASE INSTALLATION AND PROPERLY ADJUST THE BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION AS IF DRIVING DOWN THE ROAD. DO NOT RAISE THE VEHICLE BY THE FRAME.

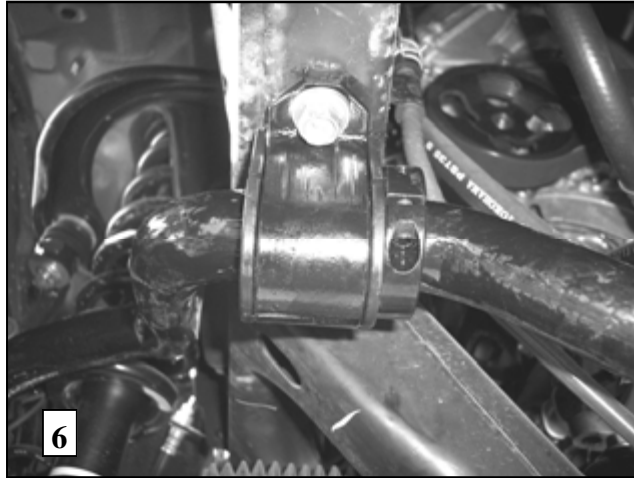
Hellwig PRODUCTS



1. Unbolt and remove the factory splash guard shown in PHOTO 2, making sure to save all the components to reinstall.
2. Unbolt and remove the two factory subframe supports shown in PHOTO 3, making sure to save all the components to reinstall as well.
3. Unbolt the factory sway bar, leaving the end link on the vehicle. Once again, retain all the hardware for the installation.
4. Lubricate the inside of the D-bushings and place them onto the shoulders of the Hellwig sway bar as shown in PHOTO 4 and then place the provided U-plate over the bushing.
5. Attach the ends of the Hellwig bar to the factory end links and bolt in place using the factory nut as shown in PHOTO 5.
6. Swing the sway bar up and, using the factory bolts, attach the U-plates to the frame in the stock location as shown in PHOTO 6.
7. Check to make sure the sway bar is centered and then place the provided collar clamps on the insides of both D-bushings to prevent the bar from shifting as shown in PHOTO 6.



Hellwig PRODUCTS



12. After all adjustments have been made, tighten the collar clamp bolts to 5-8 ft-lbs and the other bolts to factory specifications.
13. Reinstall both the factory subframe supports and factory splash guard.
14. **Bounce the vehicle checking for clearance on all under carriage components: fuel tank, shocks, exhaust, differential, brake and fuel lines, etc.** Test drive the vehicle and recheck all clearances and the installation alignment. Adjust as needed. Re-check your installation after one week of driving and periodically on a regular basis.