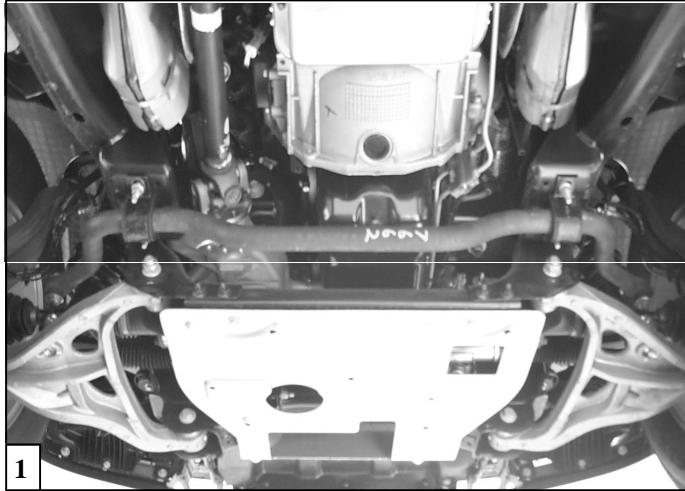


Hellwig PRODUCTS

INSTALLATION INSTRUCTIONS FRONT STABILIZER BAR

Ford Expedition

Thank you for purchasing a quality Hellwig Product.



TORQUE TABLE

BOLT SIZE: 3/8" = 20-30 ft. lbs. – 7/16" = 35-45 ft. lbs. – 1/2" = 50-70 ft. lbs. – 9/16" = 70-90 ft. lbs.

SAFETY: BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK THE WHEELS.

NOTE: TO EASE INSTALLATION AND TO PROPERLY ADJUST BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION, AS IF DRIVING DOWN THE ROAD. DO NOT RAISE THE VEHICLE BY FRAME.

NOTE: THIS UNIT IS DESIGNED TO REPLACE THE FACTORY INSTALLED FRONT ANTI SWAY BAR USING THE FACTORY U-PLATE MOUNTING BOLTS.

1. Remove the factory installed front anti-sway and all the mounting hardware. Do not discard the factory U-plate mounting bolts and end links as they will be needed to install the new front sway bar.
2. Install the D-shaped poly bushings on the new sway bar in as close a possible location as the factory sway bar. (see photo one (1) .
3. Position the sway bar up on the vehicles frame, using the U-plate brackets and the factory mounting bolts that were removed in step (1). **Leave loose at this time to allow for adjustment later.** Lift the arms of the sway bar over the installed end links and finish the installation as in photo. (See photos one (1) and three (3) .
4. With the sway bar properly aligned and the end links straight up and down as possible. Torque the U-plate mounting bolts on the frame to factory specifications. Tighten end link nuts to factory specification.
5. Test drive your vehicle and recheck your installation. Re-adjust and torque as necessary. Recheck your installation on a regular basis thereafter.