Hellwig
PRODUCTS

INSTALLATION INSTRUCTIONS
REAR STABILIZER BAR
Jeep TJ Rear Coil Spring
Thank you for purchasing a quality Hellwig Product.

TORQUE TABLE
BOLT SIZE: 3/8" = 20-30 ft. lbs. – 7/16" = 35-45 ft. lbs. – ½" = 50-70 ft. lbs. – 9/16" = 70-90 ft. lbs.

SAFETY: BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK TIRES.

NOTE: TO EASE INSTALLATION AND TO PROPERLY ADJUST BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPEN-SION, AS IF DRIVING DOWN THE ROAD. DO NOT RAISE VEHICLE BY FRAME.

NOTE: THIS ANTI SWAY BAR IS DESIGNED TO REPLACE THE FACTORY MOUNTED SWAY BAR USING THE FACTORY END LINKS AND MOUNTING HARDWARE FOR THE U-PLATES AND THE FACTORY END LINKS.

1. Remove the factory installed sway bar and all mounting hardware. Do not discard the end link assemblies and the U-plate mounting bolts as they will be used for reinstallation of the new rear sway bar.
2. Lubricate the D-shaped poly bushings and install them on the sway bar in the same location as the factory sway bar. Position the sway bar up on the vehicles frame using the U-plates provided. Fasten with the mounting bolts that were removed in step (1). **Leave loose at this time to allow for adjustment later.**
3. The sway bar arms have three mounting holes. Mounting the sway bar in the middle hole is the nominal position. For a firmer setting, use the inner hole. **For initial installation use the outermost mounting hole until you are accustomed to the vehicles new handling characteristics. Select the mounting point that best fits your driving style.**
4. With the sway bar properly aligned and the end links are aligned properly, torque all the mounting hardware to the factory specifications.
5. Test drive your vehicle and recheck your installation re-torque if necessary. Recheck your installation on a regular monthly basis thereafter.

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PARTS LIST
FSB # 7684

PART #	QTY	DESCRIPTION
20217684	**1**	**3/4" SWAY BAR**
20907684	**1**	**COMPLETION KIT #-7684**
20800822	**2**	**U-PLATE**
111000807	**2**	**3/4" POLY D-BUSHING**
135007676	**1**	**INSTRUICTION SHEET #-7684**