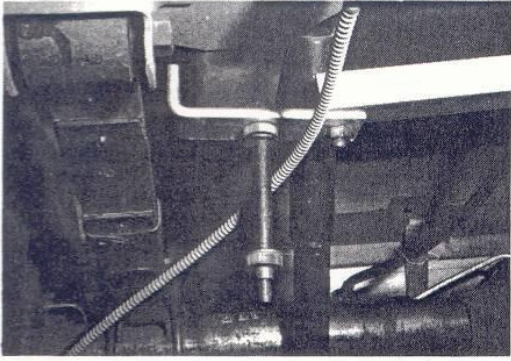
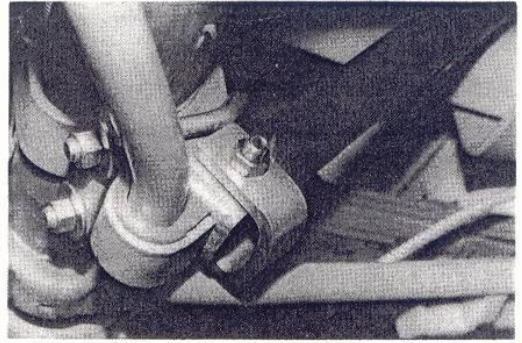


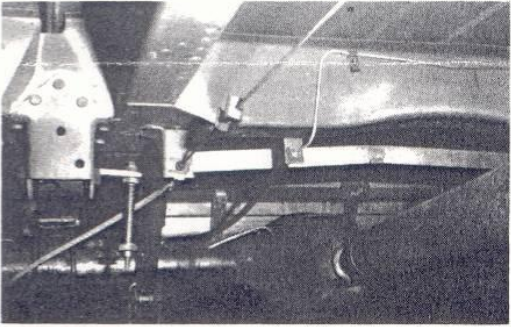
HELLWIG INSTALLATION INSTRUCTIONS



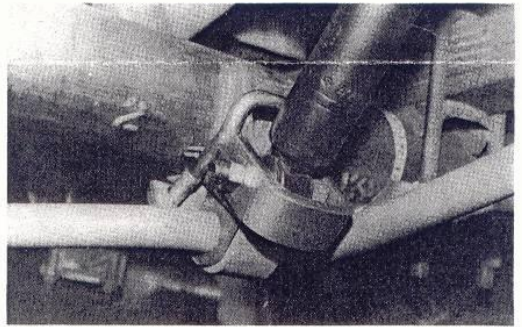
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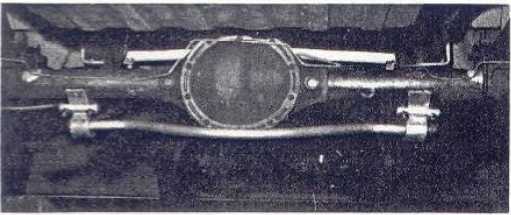
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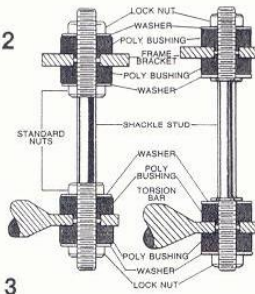
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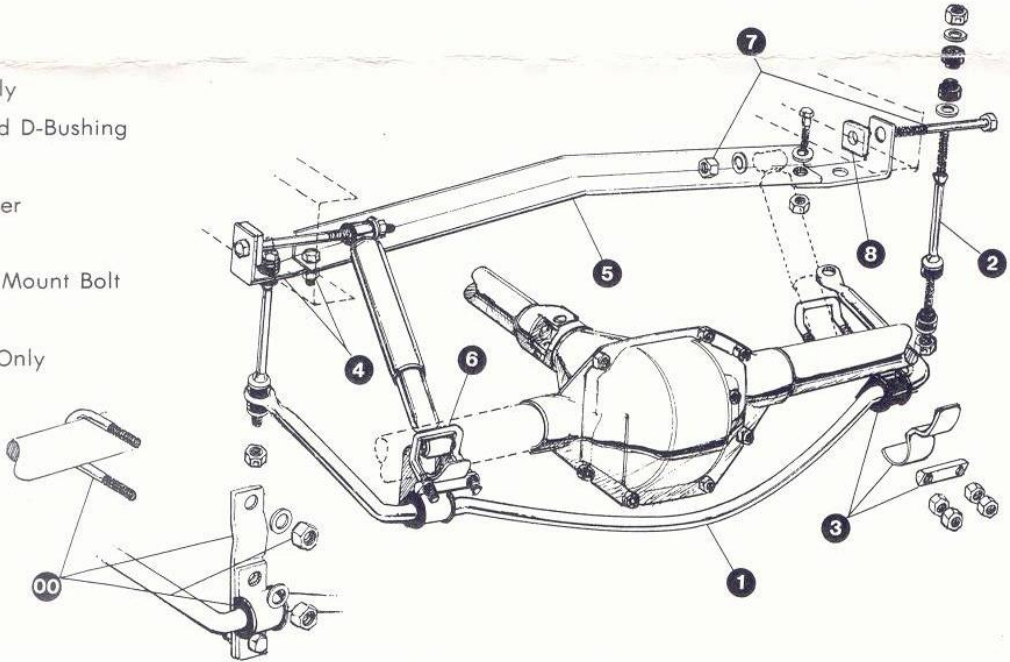


3



CAUTION
Stay Clear of Brake Lines

- ① Torsion Bar
- ② Shackle Assembly
- ③ Axle Bracket and D-Bushing
- ④ Frame Bracket
- ⑤ 382 Cross-Member
- ⑥ U-Bolt
- ⑦ Extended Shock Mount Bolt
- ⑧ Spacer Block
- ①① Use On 409 Kit Only



5

HELLWIG INSTALLATION INSTRUCTIONS

1. Install one end of shackle on frame brackets. Assemble as shown in illustration #5.
2. Remove upper shock bolt from frame and install 90° frame brackets. Replace shock bolt with longer bolt provided. Shackle and 90° frame bracket should be near vertical with floor. Photo #1.
3. Install angle support across frame. Secure to 90° frame brackets, use ½" x 1½" bolts. Photo #2.
4. Assemble shackle on torsion bar and frame bracket and position in place. Illustration #5.
5. Remove the lower shock bolts on both sides. Install the U-shape U-bolt retainer and new cap screws as shown in Photo #6. Tighten to 80 ft. lbs. torque. Slip large poly bushing over torsion bar as shown in Photos 3, 4, and 5. Place U-bolts on lower shock brackets above the retainer and under the axle, Photo #6. Install torsion bar clamp and cross bar, Photos 3, 4, 5, and 6. Leave nuts finger tight.
6. Position entire torsion bar assembly so shackle is near a straight up and down position. Tighten nuts on cross bars securely.
7. Bounce the vehicle and check for clearance on all undercarriage components. Be sure all nuts and bolts are securely fastened and double nuts used where necessary or provided.
8. Recheck your installation, look for clearance on gas lines, exhaust pipes, brake lines, wiring, etc. After one week of driving check your installation and every 30 (thirty) days thereafter.