



INSTALLATION INSTRUCTIONS

Rear Stabilizer Bar

F550 FORD

Thank you for purchasing a quality Hellwig Product.

TORQUE TABLE

BOLT SIZE: 3/8" = 20-30 ft. lbs. – 7/16" = 35-45 ft. lbs. – 1/2" = 50-70 ft. lbs. – 9/16" = 70-90 ft. lbs.

SAFETY: BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK THE WHEELS.

NOTE: TO EASE INSTALLATION AND TO PROPERLY ADJUST BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION, AS IF DRIVING DOWN THE ROAD. DO NOT RAISE THE VEHICLE BY FRAME.

NOTE: THIS ANTI SWAY BAR IS DESIGNED TO REPLACE THE FACTORY MOUNTED SWAY BAR USING THE FACTORY END LINKS AND MOUNTING HARDWARE FOR THE U-PLATES.

1. Remove the factory installed sway bar and all the mounting hardware. Do not discard the mounting bolts or washers as they will be used for reinstallation of the new rear sway bar.
2. Install the D-shaped poly bushings on the sway bar in the same location as the factory sway bar. Position the sway bar onto the vehicles mounting brackets using the U-plates that are provided and tighten with the mounting bolts and washers that were removed in step (1).
Leave loose at this time.
3. Fasten the arms of the sway bar to the factory end links using the factory mounting bolts and hardware.
4. With the sway bar properly aligned and attached to the end links. Torque all the mounting hardware to factory specifications.
5. Test drive your vehicle and recheck your installation readjust and torque in necessary. Re-check your installation on a monthly regular basis thereafter.



PARTS LIST

KIT # 7223

PART #	QTY	DESCRIPTION
20217223	1	(1-1/2") SWAY BAR
20800034	2	U-PLATE BRACKET
111000869	2	(1-1/2") POLY BUSHING
135007223	1	INSTRUCTION SHEET R-7223