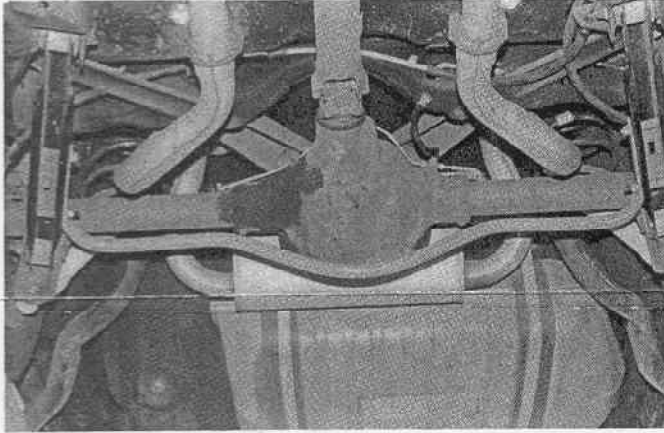




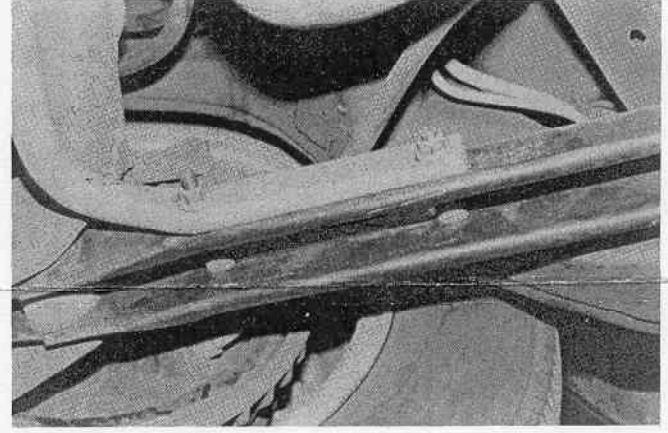
HELLWIG INSTALLATION INSTRUCTIONS

READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION

GENERAL MOTORS AUTOMOBILES (Rear Sway Bar)



1



2

TORQUE RATINGS

3/8 Inch	35 ft. lbs.
7/16 Inch	45 ft. lbs.
1/2 Inch	75 ft. lbs.
9/16 Inch	90 ft. lbs.
5/8 Inch	120 ft. lbs.



NOTE: This unit is designed as a replacement for the factory-installed rear sway bar or as an addition if the vehicle is not equipped with a factory installed rear sway bar.

1. Locate factory installed rear sway bar. If vehicle is not equipped with a factory installed rear sway bar, locate holes in rear trailing arms. See photos #1 and #2.
2. Remove factory installed rear sway bar if vehicle is so equipped. Keep the bolts and trailing arm spacers, they will be reinstalled later.
3. Raise new sway bar up into position between rear trailing arms. See photo #1.
4. Reinstall bolts and trailing arm spacers removed in step #2. See photo #1. If vehicle was not equipped with a factory installed rear sway bar use bolts and spacers provided.
 - 4a. If your vehicle does not have the mounting holes in the trailing arms, place the bar between the trailing arms and the center bar so the holes in the bar are flat against the trailing arms. Use the bar as a template and drill the four (4) $\frac{7}{16}$ " holes through the trailing arms.
5. Recheck installation. Be sure all lock nuts are tightened to factory specifications. Bounce vehicle watching for clearance on all under-carriage components; brake & fuel lines, wiring, exhaust, etc.
6. Recheck your installation after one week of driving and every thirty (30) days thereafter.