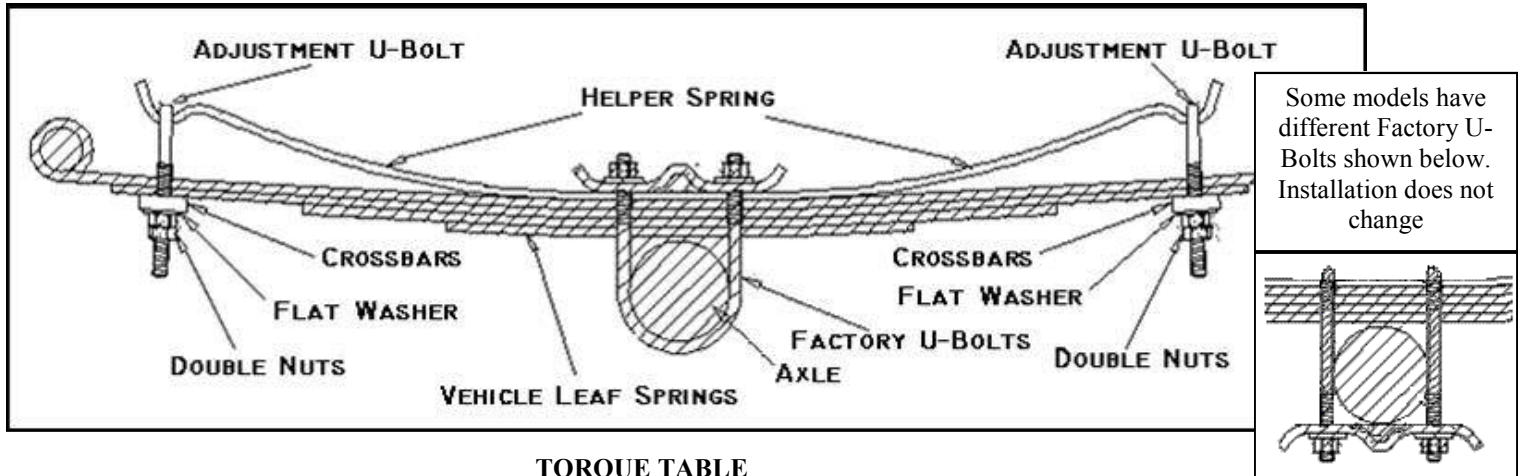


# Hellwig PRODUCTS

## INSTALLATION INSTRUCTIONS

Thank you for purchasing a quality Hellwig Product.

PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION



### TORQUE TABLE

**BOLT SIZE:** 3/8" = 20-30 ft. lbs. - 7/16" = 35-45 ft. lbs. - 1/2" = 50-70 ft. lbs. - 9/16" = 70-90 ft. lbs.

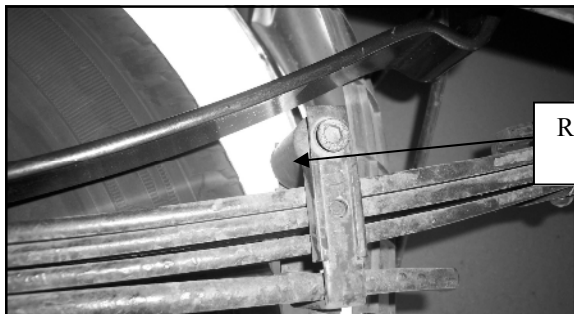
**NOTE:** Your spring may have a small hole in the end, this is for our manufacturing process and will not be used.

1. On the driver's side rear spring, remove U-bolts at axle and place the helper spring on top of the main spring with the long side to the rear. The hole should sit over the factory center bolt and you can shift it forward and backward in that hole for the best fit.
2. Reinstall the factory U-bolts and tighten to the manufacturer's torque specification. Repeat process for passenger side. **DO NOT REMOVE U-BOLTS FROM BOTH SIDES AT THE SAME TIME.**
3. Raise the vehicle by the frame so the wheel is slightly touching the ground, be sure to use jack stands and to chock tires.
4. Install adjustment U-bolts with the crossbars, washers and nuts.
5. Remove the rubber retainer bumper as shown in pictures below.
6. Return the vehicle to the ground and adjust the U-bolts to desired height and tension. Double nut the U-bolts after adjusting. The clearance between the helper spring and the truck spring should be no less than 1/4 inch.
7. Repeat process for the other side.
8. Bounce the vehicle checking for clearance on all undercarriage components, brake lines, fuel lines, wiring, etc. Re-check your installation after one week of driving and periodically on a regular basis.

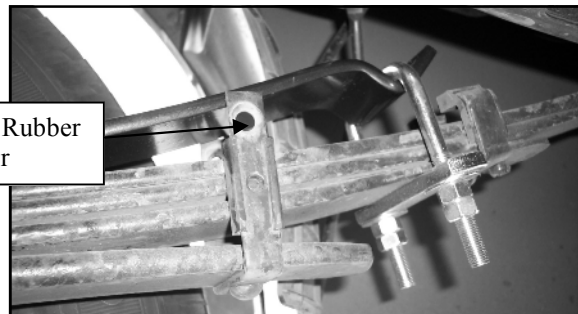
**IMPORTANT NOTE:** This unit is designed to increase the level load carrying capacity of your vehicle. Never load the vehicle this unit is installed on beyond the manufacturer's maximum gross vehicle weight rating.

**ATTENTION INSTALLER: BE SURE THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS, WARNING CARDS, AND THE WARRANTY FORM.**

**Maintenance and Inspection:** Your Hellwig Suspension Product is built to last. However, as with all vehicle systems, it requires routine inspection. Inspect your Hellwig installation looking for secure hardware and tight fitting brackets and bushings. If you do not perform this inspection, have your professional mechanic inspect as described.



Remove This Rubber Bumper



R-977

Discover other performance suspension parts on our website.