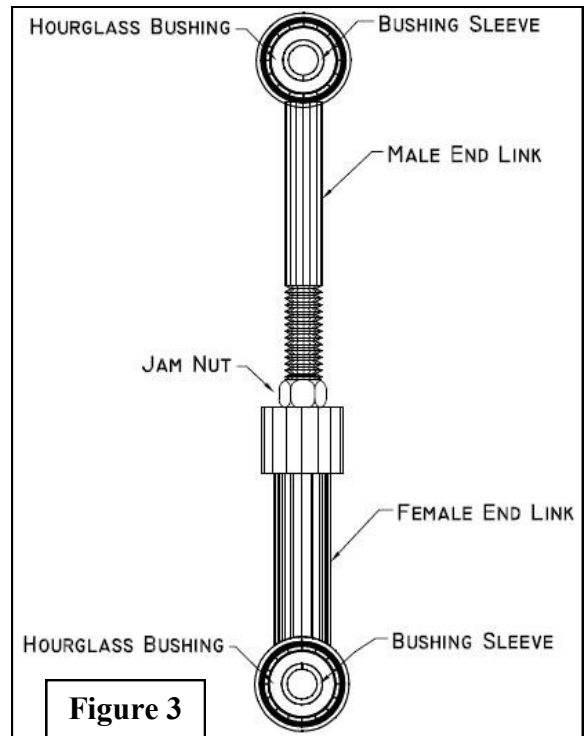
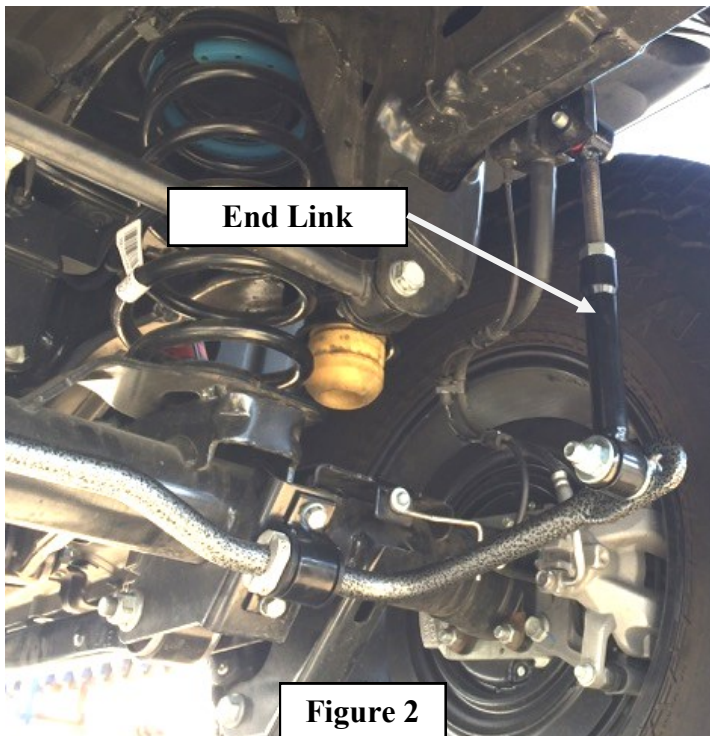
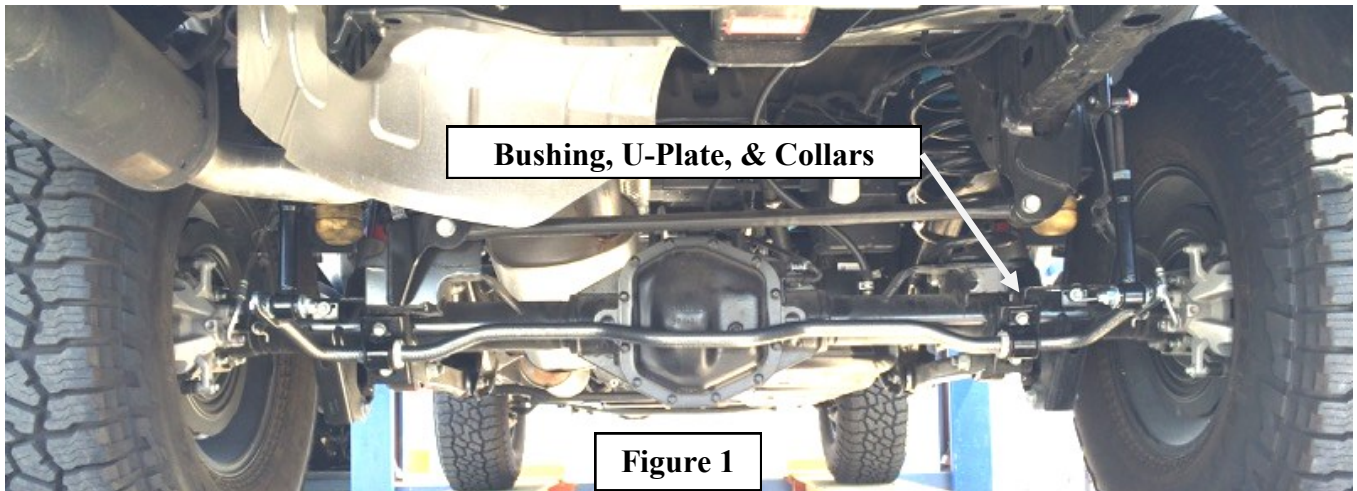


Hellwig PRODUCTS

INSTALLATION INSTRUCTIONS 2019+ Jeep Gladiator REAR STABILIZER BAR

Thank you for purchasing a quality Hellwig Product.

PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION



Hellwig PRODUCTS

SAFETY: BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK TIRES.

NOTE: TO EASE INSTALLATION AND TO PROPERLY ADJUST THE BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION, AS IF DRIVING DOWN THE ROAD. DO NOT RAISE VEHICLE BY THE FRAME.

NOTE: THIS SWAY BAR IS DESIGNED TO REPLACE THE FACTORY INSTALLED REAR SWAY BAR.

1. Remove the rear factory sway bar and end links. Save upper end link mount hardware for mounting the new end links.
2. Assemble end links together as shown in Figure 3. Lubricate the outsides of the hourglass bushing and tap it into the hoop on the end link. Then lubricate the outside of the sleeve and press it into the bushing. The red bushing goes in the male end link.
3. Install end links on vehicle with male end link on top using factory 12mm upper bolt and torque to 69 ft-lb.
4. Adjust end links so arms of sway bar will be parallel with ground when connected. Measure both sides to ensure they are the same length and tighten jam nut.
5. Lubricate the inside of the D shaped bushing and place them on the sway bar in the stock location.
6. Place the bar on the axle, center it and then bolt the u-plate over the D bushing to hold the bar in place using supplied 10mm bolts. Add blue threadlock to bolts before installing and leave loose at this time for later adjustment.
7. Attach end links to the end of the sway bar. The sway bar arms have three mounting holes. For firmer settings, use the inner holes (closer to the D bushing). We recommend starting with the center mounting hole until you are accustomed to the vehicles new handling characteristics. Select the mounting point that best fits your driving style.
8. Center sway bar and check for fit.
9. Torque axle bolts to 46 ft-lb and lower end link bolts to 59 ft-lb.
10. Install the collars around the sway bar against the inside of the D bushing.
11. Recheck your installation, looking for clearance on any undercarriage components, such as gas lines, exhaust pipes, brake lines, wiring, differential cover, etc.
12. Drive vehicle for a few miles, then recheck for position and tightness, readjust and retorquer as needed. Then recheck periodically thereafter.

Maintenance and Inspection:

Your Hellwig Suspension Product is built to last. However, as with all vehicle systems, it requires routine inspection. Inspect your Hellwig installation looking for secure hardware and tight fitting brackets and bushings. If you do not perform this inspection, have your professional mechanic inspect as described.

ATTENTION INSTALLER: PLEASE MAKE SURE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS, WARNING CARDS AND THE WARRANTY FORM.