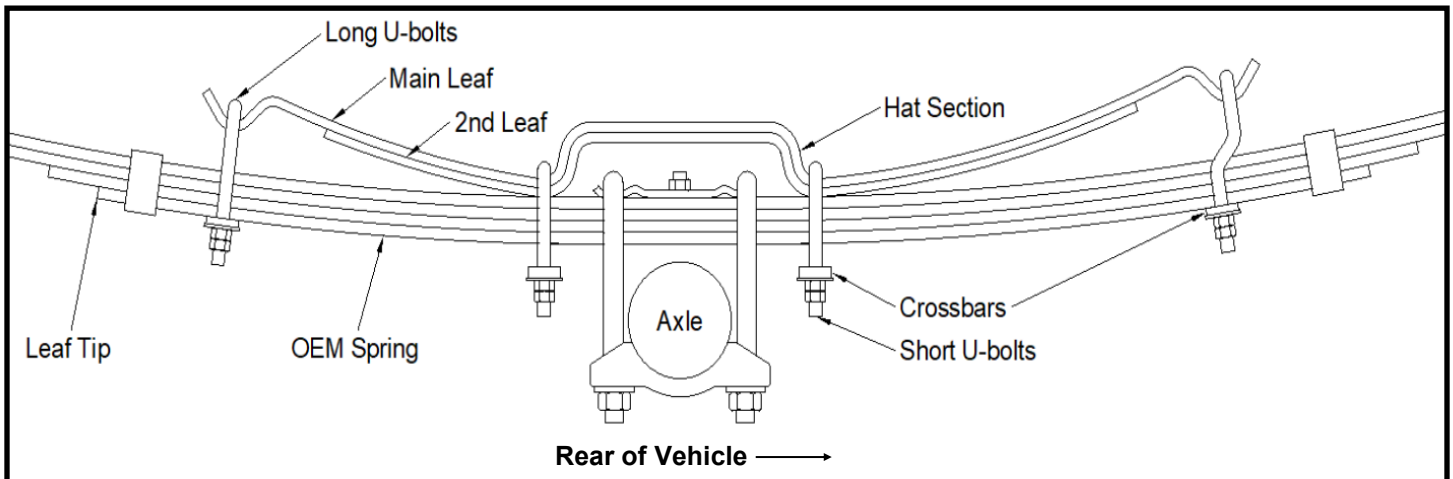




INSTALLATION INSTRUCTIONS

Thank you for purchasing a quality Hellwig Product.

PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION.



SAFETY: BEFORE STARTING YOUR INSTALLATION, PARK YOUR VEHICLE ON A FLAT LEVEL SURFACE, SET THE PARKING BRAKE, AND CHOCK THE FRONT TIRES.

IMPORTANT NOTES:

1. IF YOUR VEHICLE IS EQUIPPED WITH A BRAKE FLUID PROPORTIONING VALVE ON THE REAR AXLE READ INSERT (R-362)
2. IF YOUR VEHICLE IS EQUIPPED WITH A FACTORY CONTACT OVERLOAD IT MUST BE REMOVED BEFORE INSTALLING THE NEW HELPER SPRINGS
3. IT MAY BE NECESSARY TO LIFT THE VEHICLE BY THE FRAME FOR EASIER INSTALLATION. FULLY SUPPORT THE VEHICLE WITH JACK STANDS IF LIFTING IS REQUIRED.
4. YOUR SPRING MAY HAVE A SMALL HOLE IN THE END. THIS IS FOR OUR MANUFACTURING PROCESS AND WILL NOT BE USED.
5. HELLWIG HELPER SPRINGS ARE DESIGNED TO INCREASE THE "LEVEL LOAD" CARRYING CAPACITY OF YOUR VEHICLE. NEVER LOAD THE VEHICLE THAT THIS UNIT IS INSTALLED ON BEYOND THE MANUFACTURER'S MAXIMUM GROSS VEHICLE WEIGHT RATING.

STEPS:

1. Lay out the spring leaves into two sets. Each will consist of a main leaf with U-bolt cups and a second leaf without cups. Lay the leaves so that the long ends are all in the same direction. Stack the leaves so that the main leaf is on top. The long end of the spring stack must be installed toward the rear of the vehicle and the short end toward the front.
2. Place the spring stack on top of the main spring with the long end toward the rear of the vehicle.



3. Place the long U-bolts in the cups at the ends of the spring as shown in the diagram. The offset U-bolt goes in the cup to the rear of the vehicle with the legs offset in toward the axle as shown in the diagram. Loosely install the crossbars using the provided hardware.
4. Adjust the crossbars on the end of the springs so they sit flat against the factory springs. Move the spring fore or aft as necessary for best alignment making sure the adjacent leaf tip will not make contact with the crossbar when the spring is deflected.
5. Place the shorter U-bolts on either side of the hat section of the leaf stack as shown in the diagram. The U-bolts should be fastened as close to the hat section as possible. These U-bolts may also be installed with the legs pointing up and crossbars on top of spring to provide additional clearance if required. Install the crossbars with provided hardware to connect to the main spring. Torque nuts to spec and double nut.
6. Adjust the U-bolts at the end to desired preload. The minimum tension adjustment is having enough tension on the end U-bolts so that they do not loosen or rattle and move when the vehicle is driven over rough or bumpy surfaces. Maximum adjustment is when the leaf cups have been deflected two inches from their free state. **DO NOT EXCEED THE MAXIMUM ADJUSTMENT OF 2 INCHES OR TORQUE TO SPEC.**
7. When adjustment is complete, double nut to lock in adjustment.
8. Check your installation for clearance on all undercarriage components; wires, fuel, brake, and air conditioning lines. Test drive the vehicle and recheck your installation, adjust as needed. Recheck on a periodic basis thereafter.

TORQUE TABLE:

BOLT SIZE: 3/8" = 20-30 ft. lbs. – 7/16" = 35-45 ft. lbs. – 1/2" = 50-70 ft. lbs. – 9/16" = 70-90 ft. lbs

ATTENTION INSTALLER: BE SURE THAT THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS AND THE WARRANTY FORM

MAINTENANCE AND INSPECTION:

Your Hellwig Suspension Product is built to last. However, as with all vehicle systems, it requires routine inspection. Inspect your Hellwig installation looking for secure hardware and tight fitting brackets. If you do not perform this inspection, have your professional mechanic inspect as described.

THANKYOU FOR PURCHASING A QUALITY HELLWIG PRODUCT

Hellwig Products Company, located in Visalia, California was founded in 1946 with solutions for load and sway control. The family operated company produces components for trucks, RVs, muscle cars, fleets and military vehicles. Hellwig is ISO9001 certified and is proud to develop, test and manufacture products in the USA.