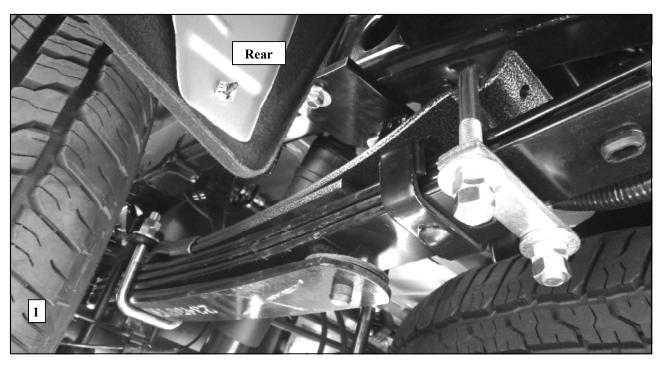
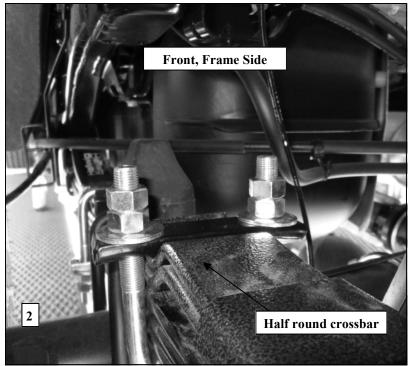


INSTALLATION INSTRUCTIONS

Thank you for purchasing a quality Hellwig Product.
PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION





553 (R-553) 10/16/2015



- 1. Place the single leaf on the factory leaf pack behind the axle.
- 2. Place one of the half round crossbars in the spring cup closest to the axle. Run a u-bolt up through the cross bar and attach using washers and nuts as seen in Photos 1 and 2. Torque to 65 ft-lbs.
- 3. Place the remaining U-bolts in the rear cup with the legs facing down. Attach using the flat crossbars, washers and nuts as shown in Photo 1. Leave loose at this time.
- 4. Tighten the nuts on the U-bolt closest to the frame. The more you tighten them down, the stiffer the springs will be. Adjust them to your load and to level the vehicle and always leave a minimum 1/4" gap between the bottom of the Hellwig spring and the top of the factory leaf pack.
- 5. Double nut all the U-bolts after adjusting and torque to 65 ft-lbs.
- 6. Bounce the vehicle checking for clearance on all undercarriage components, brake lines, wiring, etc.
- 7. Drive the vehicle, double check the torques and check the install regularly thereafter.

IMPORTANT NOTE: This unit is designed to increase the level load carrying capacity of your vehicle. Never load the vehicle beyond the manufacturer's maximum gross vehicle weight rating.

NOTE: Your spring may have a small hole in the end, this is for our manufacturing process and will not be used.

NOTE: In some cases a dual Hellwig leaf is shown, you will only have a single leaf in your install.

ATTENTION INSTALLER: BE SURE THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS AND THE WARRANTY FORM.