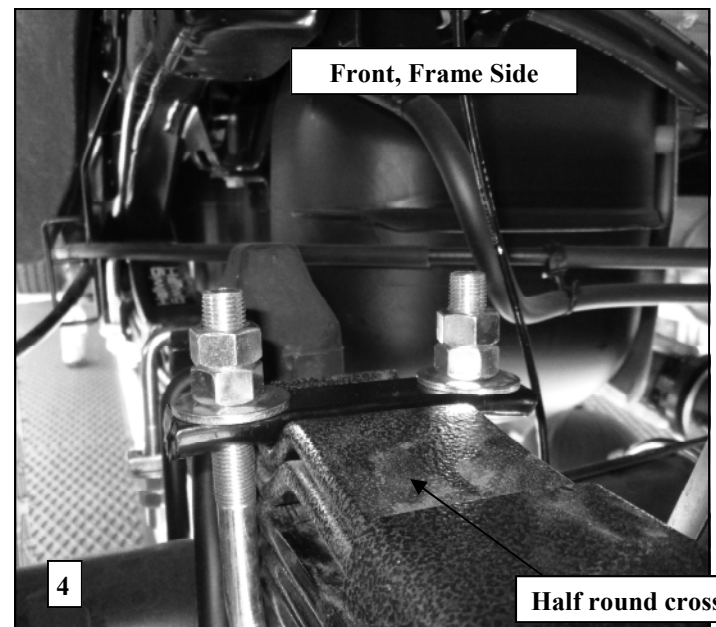
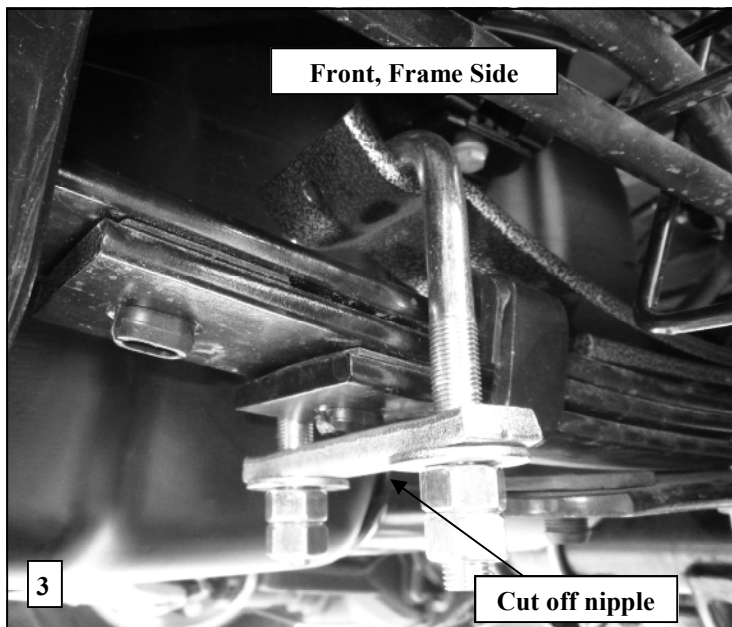
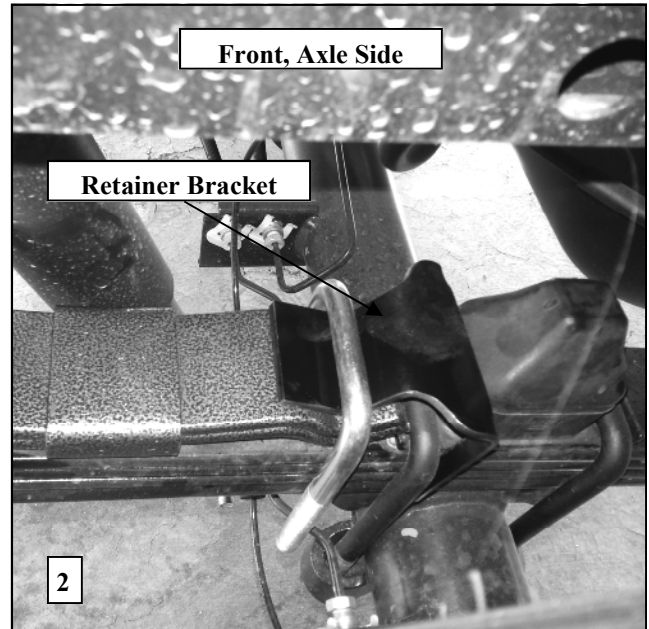
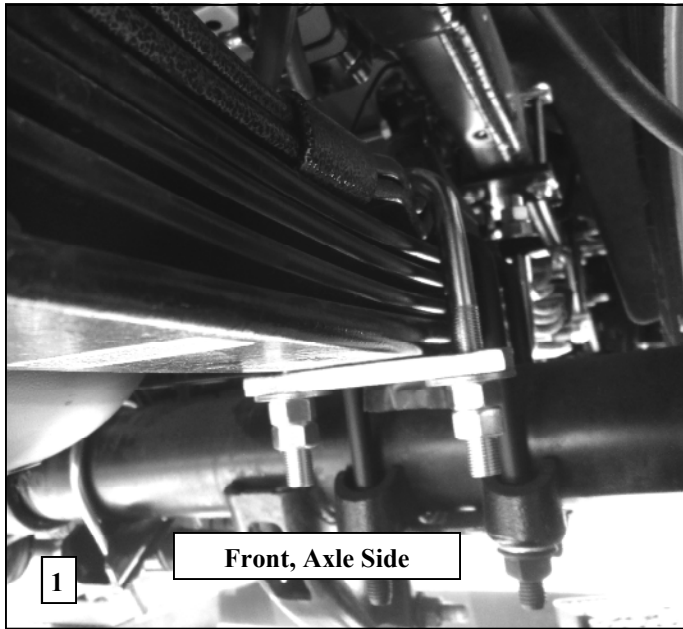




# INSTALLATION INSTRUCTIONS

Thank you for purchasing a quality Hellwig Product.

PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION



1. Place the shorter, single leaf spring on top of the factory pack in front of the axle U-bolts.
2. Put the black, retainer bracket over the leaf spring with both legs on the axle side of the factory U-bolts and the cup lined up with the cup of the helper spring as shown in Photo 2.
3. Place one of the U-bolts in the cup of the spring and retainer bracket with the legs going down. Attach the flat crossbar, washers and nuts to the legs to hold the spring in place as shown in Photo 1. Torque the nuts to 65 ft-lbs.
4. Follow the same procedure on the front except leave the nuts loose. If the flat crossbar lands on the plastic nipple on the underside of the factory leaf, it may be necessary to cut it off. See Photo 3.
5. Place the longer single leaf on the factory leaf pack behind the axle.
6. Place one of the half round crossbars in the spring cup closest to the axle. Run a u-bolt up through the cross bar and attach using washers and nuts as seen in Photos 4 and 5. Torque to 65 ft-lbs.
7. Place the last U-bolts in the rear cup with the legs facing down. Attach using the flat crossbars, washers and nuts as shown in Photo 5. Leave loose at this time.
8. Tighten the nuts on the U-bolts closest to the frame on the front and rear springs. The more you tighten them down, the stiffer the springs will be. Adjust them to your load and to level the vehicle and always leave a minimum 1/4" gap between the bottom of the Hellwig spring and the top of the factory leaf pack.
9. Double nut all the U-bolts after adjusting and torque to 65 ft-lbs.
10. Bounce the vehicle checking for clearance on all undercarriage components, brake lines, wiring, etc.
11. Drive the vehicle, double check the torques and check the install regularly thereafter.

**IMPORTANT NOTE: This unit is designed to increase the level load carrying capacity of your vehicle. Never load the vehicle beyond the manufacturer's maximum gross vehicle weight rating.**

**NOTE: Your spring may have a small hole in the end, this is for our manufacturing process and will not be used.**

**NOTE: In some cases a dual Hellwig leaf is shown, you will only have a single leaf in your install.**

**ATTENTION INSTALLER: BE SURE THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS AND THE WARRANTY FORM.**

