



## INSTRUCTION SHEET

GM 3/4-1 TON, 2500-3500 P/U 2 & 4WD  
8.1 LITER 2001-06 or GM 3/4 Ton SUV 8.1L  
2001-05 REPLACEMENT PART (SHORT STYLE)

**PART # 62700, 62706**  
(Supersedes 69700, 69706 & 69708)

**CAUTION!**

This is a custom designed exhaust header system, designed for this particular application(s). Do not bend, bang, cut, dent, drill or heat any portion of this header! Any alteration other than those suggested in this instruction sheet will void the Hedman Lifetime Guarantee!

To prevent leaks, install your headers using Hedman Hedderts exhaust gaskets ONLY and a spray copper gasket sealant.

### BEFORE STARTING INSTALLATION:

It is necessary to raise the vehicle at least 36 inches from the ground. A floor hoist is recommended, if not available, use a hydraulic floor jack with jack stands. **DO NOT USE A BUMPER JACK!**

### INSTALLATION INSTRUCTIONS:

1. Disconnect the battery to avoid electrical damage.
2. Mark spark plug wires and carefully remove, remove spark plugs.
3. Remove the dip stick and dip stick tube. (If bracket on tube is fastened to a bolt save for future use.)
4. Carefully remove the O2 sensor plugs from any O2 sensors in your stock exhaust y-pipe assembly.
5. Remove the two rubber hangers holding the y-pipe by transmission.
6. Unbolt stock y-pipe and move down away from exhaust manifolds.
7. Now is the time to inspect the stock y-pipe seals which are a crushable O-ring if they are torn or out of shape you must replace them. The GM part # is 15077362 available from your local dealer.
8. Remove the heat shields for the stock cast iron exhaust manifolds and unbolt the EGR tube.
9. Unbolt the stock exhaust manifolds and remove.
10. Clean head surface before installing your new headers.

#### LEFT SIDE:

1. With gasket in place (note make sure you fit gasket to the headers before you install.) from below install the drivers side. Be careful and check any sensors or possible interference before you tighten all the header bolts evenly.

#### RIGHT SIDE:

1. From above with gasket in place fitted to the header install the passenger side. (Right side)
2. Tighten all header bolts evenly, using the original bolt and stud nut install the dip stick tube previously removed, tighten bolt, and nut for tube.
3. Put dip stick back in engine.
4. With gasket supplied attach the EGR tube at back of right header.

#### Y-PIPE ASSEMBLY INSTALLATION:

1. Making sure the seals are in good condition raise the stock y-pipe assembly up to the new headers.
2. Secure the assembly with the 3/8" x 1 1/2" bolts, and flat lock washers supplied in kit.
3. Reconnect the rubber hangers next to transmission for support of the exhaust assembly.
11. Reinstall previously removed spark plugs and numbered wires.
12. Reconnect the battery cable in truck make sure they both are clean and tight.
13. Check to make sure there is sufficient clearance to exhaust all electrical lines, fuel lines, & hoses of any kind.
14. Start engine, test drive vehicle, allowing engine to gain normal operating temperature, check leaks, unusual noises or engine codes. After test drive is complete, re-tighten all header bolts and all fasteners previously loosen or removed.

**ENJOY YOUR HEADERS WHILE COMBINING INCREASED FUEL ECONOMY WITH BETTER PERFORMANCE.**

**RECOMMENDATION:** To achieve maximum performance, install Trans-Dapt MPFI Throttle Body Spacer #2566.

#### **DO NOT WRAP YOUR NEW HEADERS!**

The use of thermal wraps will drastically shorten the life of your Headers, and will void the Hedman "Lifetime Guarantee".

**WARNING:** Removal of catalytic converters and other factory air pollution control devices is illegal. We recommend you adhere to your state's local laws. Our testing indicates performance is not significantly affected by these devices.