



**PART # 58060, 58066,
58150, 58156, 58158
INSTRUCTION SHEET
OLDSMOBILE**

CAUTION!

This is a custom designed exhaust header system, designed for this particular application (s). Do not bend, bang, cut, dent, drill or heat any portion of this header! Any alteration other than those suggested in this instruction sheet will void the Hedman Lifetime Guarantee!

To prevent leaks, install your headers using Hedman Hedders exhaust gaskets ONLY and a spray copper gasket sealant.

BEFORE STARTING INSTALLATION:

It is necessary to raise the vehicle at least 36 inches from the ground. A floor hoist is recommended, if not available, use a hydraulic floor jack with jack stands. **DO NOT USE A BUMPER JACK!**

INSTALLATION INSTRUCTIONS:

NOTE: Disconnect battery and remove all spark plugs (Number wires).

1. Disconnect head pipes and exhaust manifolds.
2. Remove clutch linkage and oil filter.

The Following 4 Steps May or May Not be required on your specific vehicles.

3. Requires engine to be raised approximately 2" right and left sides for header installation.
4. If the brake junction block is interfering with the header it must be relocated.
5. If header interferes with stock column shift linkage or with the reverse lock-out you will have to modify them.
6. It may be necessary to remove the starter and then put the header and starter into place together.
7. Start all header bolts (most restricted first). After all bolts are in, tighten all bolts evenly. Replace spark plugs, oil filter and reconnect battery.
8. Replace spark plugs, oil filter and reconnect battery.

NOTE: To make the installation easier the consumer should replace the oil filter with any of the filters listed below:

<u>Manufacturer</u>	<u>Part#</u>
FRAM	PH-1506
AC	PF-44
WIX	51042

9. Make sure all brake lines, fuel lines and electrical wires have sufficient clearance.
10. Hook-up exhaust system to your Hedman Hedders.
11. Start engine, test drive vehicle, allowing engine to gain normal operating temperature. Check for leaks and new or unusual noises and after test drive, re-tighten all header bolts.

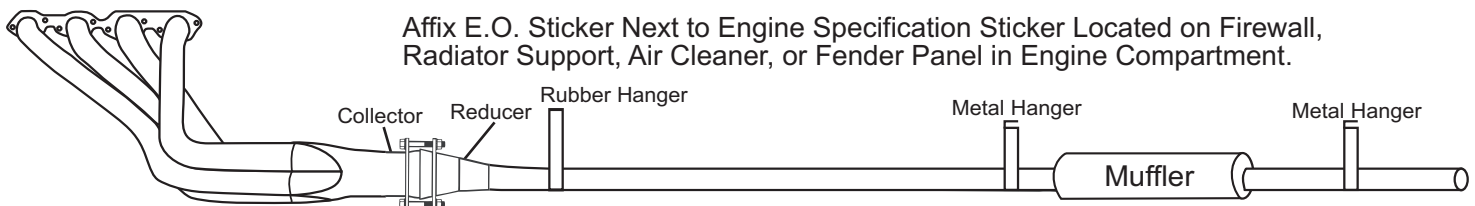
ENJOY YOUR HEADERS WHILE COMBINING INCREASED FUEL ECONOMY WITH BETTER PERFORMANCE.

SPECIAL INSTRUCTIONS!

After installing your headers it is very important that your exhaust system be suspended properly. As indicated in the drawing below you must place hangers as close to the header collector as possible. Rubber hangers should be used to allow the front of the system to flex with the engine torque. A hanger is needed before and after the muffler (s). When your exhaust system is unbolted from the header collector, it should remain suspended all by itself. Your Headers Are Not designed to support your exhaust system. Failure to follow these instructions will most likely result in cracks around the area where your primary tubes and collector are welded together, and will nullify your "Lifetime Guarantee".

DO NOT WRAP YOUR NEW HEADERS!

The use of thermal wraps will drastically shorten the life of your Headers, and will void the Hedman "Lifetime Guarantee".



WARNING: Removal of catalytic converters and other factory air pollution control devices is illegal. We recommend you adhere to your state's local laws. Our testing indicates performance is not significantly affected by these devices.