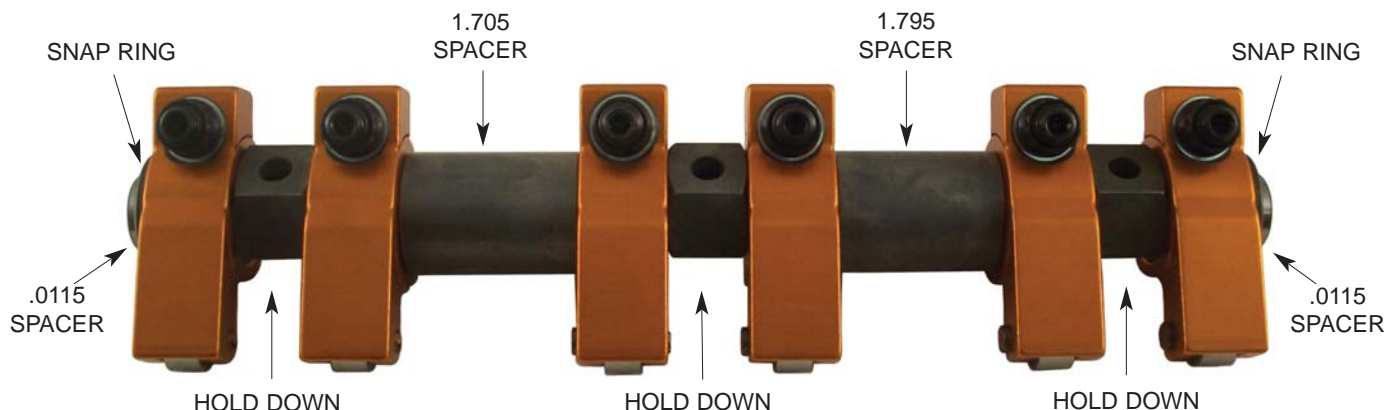


Part # S603k

This high quality [rocker kit](#) includes heavy wall, specially hardened rocker shafts, needle bearing roller rockers with adjusters & 12pt. jam nuts, billet steel hold downs and spacers. For ease of installation we included a diagram of the rocker assembly with proper placement of the components.



Replacement Parts:

- 6 pcs. - L603-1 rocker arms (*specify ratio*)
- 6 pcs. - R603-1 rocker arms (*specify ratio*)
- 2 - Shafts
- 2 - SP-1795 spacers
- 2 - SP-1705 spacers
- 2 - SP-0115 spacers
- 6 - Hold Downs
- 4 - Snaprings
- 12 - Adjusters & Nuts

HS also recommends the following installation tips.

- Oil adjusters and install into rockers before bolting to engine. Leave adjusters loose.
- Apply oil or lube to roller tip and pushrod cup before installing on engine or allow rocker assembly to soak in 30W oil for 1/2 hour prior to install.
- You want approximately .008 to .010 clearance gap 1 place bolt to bolt
- Torque rocker hold down bolts to 25 ft. lbs.
DO NOT OVERTIGHTEN!
- Hand tighten adjuster jam nut or do not exceed 18-20 ft. lbs.
DO NOT OVERTIGHTEN!

The rocker adjusters are a 7/16-20 screw with a 5/16 cup. You have to use pushrods with a 5/16 ball end. When setting pushrod length have no more than 3 and no less than 2 threads showing on the bottom side of the rocker, between the rocker body. This is for proper oiling and correct geometry.

