



GT9 Installation Hub - Models 10-6505, 20-6505

- Parts List:
 Hub assembly (1)
 Column sleeve (1), w/ set screw & Allen wrench
 Wheel screws (9), w/ wrench
 Ground wire & screw (1)
 Grease capsule (2)



FITMENT:

Ford Autos	1964-69	Mustang, Falcon, Comet (All w/Generator)
Ford Truck	1965-66 1968	Pick-up (ex. Econoline) Pick-up
& Vans	1970-77 1975-77 1975-77	Pick-up (Full size) Bronco Vans (Full size)

NOTICE: **Airbag equipped vehicles:** GT Performance Products steering wheels and hubs are **not** designed for use on Airbag equipped vehicles. **Due to Safety and Legal reasons**, we do **not** recommend changing, altering or removing the airbag from any vehicle.

PRE-INSTALLATION INSTRUCTIONS:

- A) **Read all instructions completely prior to installation process!**
- B) Align wheels on vehicle straight ahead and disconnect battery.
- C) **Removal of Original or Custom Steering Wheel** - Refer to shop manual for your vehicle or manufacturer of custom steering wheel. **NOTE:** A steering wheel or gear puller may be required.

INSTALLATION:

Once original wheel has been removed from column:

- 1) Apply thin layer of grease from enclosed capsules (2) to the copper contact ring on bottom of hub.
- 2) Position column sleeve (with tapered edge towards you) and slide onto hub from the bottom. **Do not adjust or tighten at this time.**
- 3) Note **“top”** marking on the hub, (two vertical dimples next to one of the 9 holes), and position hub onto shaft (Photo A).
- 4) Install shaft nut and tighten.

TORQUE REQUIREMENTS

Shaft nut: 25 / 30 ft. lbs.

- 5) Install ground wire as shown in **Photo A**.

Photo A



- 6) Install wheel onto hub using the nine (9) wheel screws, and tighten securely (see Photo B). **CAUTION:** Do not over tighten wheel screws; this will cause damage to the hub.
- 7) Adjust column sleeve so there is 1/16” to 1/8” gap between column and bottom of sleeve and tighten set screw.

- 8) Connect wires to bottom of horn button and carefully push horn button into hub flange. Apply pressure to compress O-ring until the horn button is flush with surface of wheel (see Photo B). **NOTE:** If necessary, use a light lubricant or slightly moisten the O-ring to ease installation.

Photo B



- 9) Reconnect battery and test operation of horn and turn signal cancelling.

NOTE: **TO REMOVE HORN BUTTON:** Insert small, non-marring plastic blade, or screw driver between notch on bottom of horn button and wheel surface and carefully pry to release.