



GT9 Installation Hub Models #10-6509 & #20-6509

Parts List:
 Hub assembly (1)
 Column sleeve (1),
 w/ set screw &
 Allen wrench
 Wheel screws (9),
 w/ wrench
 Grease capsule (2)



FITMENT:

Ford	1970-80	All Models (except Fiesta, Capri, Pantera)
Autos	1978-80	All Models (w/Horn on Wheel)
	1968-77	All Models (except Capri, Pantera)
	1967-69	Mustang
	1967	Galaxie, LTD, T-Bird
Ford	1978-91	Truck, Bronco, Van
Trucks	1967-79	Ranchero

NOTE: All models with key in column: GT installation hub will work, but does not accommodate column lock provision.

NOTICE

Airbag equipped vehicles: GT Performance Products steering wheels and hubs are **not** designed for use on Airbag equipped vehicles. **Due to Safety and Legal reasons,** we do **not** recommend changing, altering or removing the airbag from any vehicle.

PRE-INSTALLATION INSTRUCTIONS

- A) Read all instructions completely prior to installation process!
- B) Align wheels on vehicle straight ahead and disconnect battery.
- C) Removal of Original or Custom Steering Wheel - Refer to shop manual for your vehicle or manufacturer of custom steering wheel. **NOTE:** A steering wheel or gear puller may be required.

INSTALLATION INSTRUCTIONS

Once original wheel has been removed from column:

- 1) Apply thin layer of grease from enclosed capsules (2) to the copper contact ring on bottom of hub. **NOTE:** When installing hub, make sure cancel pin in column aligns with notch in bottom of hub.
- 2) Position column sleeve (with tapered edge towards you) and slide onto hub from the bottom. **Do not adjust or tighten at this time.**
- 3) Note "top" marking on the hub, (two vertical dimples next to one of the 9 holes), and position hub onto shaft (Photo A).

Photo A



- 4) Install shaft nut and tighten.

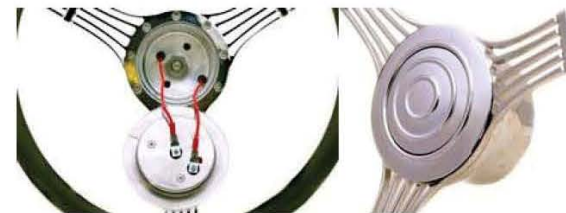
TORQUE REQUIREMENTS

Shaft nut: 25 / 30 ft. lbs.

- 5) Install wheel onto hub using the nine (9) wheel screws, and tighten securely (see Photo B). **CAUTION:** Do not over tighten wheel screws; this will cause damage to the hub.

- 6) Adjust column sleeve so there is 1/16" to 1/8" gap between column and bottom of sleeve and tighten set screw.
- 7) Connect wires to bottom of horn button and carefully push horn button into hub flange. Apply pressure to compress O-ring until the horn button is flush with surface of wheel (see Photo B). **Do not ground horn button wires; this will cause a direct short.** **Note:** If necessary, use a light lubricant or slightly moisten the O-ring to ease installation.

Photo B



- 8) Reconnect battery and test operation of horn and turn signal cancelling.

NOTE: TO REMOVE HORN BUTTON: Insert small, non-marring plastic blade, or screw driver between notch on bottom of horn button and wheel surface and carefully pry to release.