



GT9 Installation Hub Models #10-6504 & #20-6504

- Parts List:
- Hub assembly (1)
 - Column sleeve (1), w/set screw & wrench
 - Wheel Screws (9) w/wrench
 - Grease capsule (2)



FITMENT:

Ford Autos	1964-66	Mustang (with Alternator)
	1964-66	Thunderbird
	1965-66	Falcon, Comet, Mercury (All)
	1965-67	Fairlane
Ford Trucks	1956-66	Ranchero
	1967	Pick-up
	1967-74	Bronco

NOTICE: Airbag equipped vehicles: GT Performance Products steering wheels and hubs are **not** designed for use on Airbag equipped vehicles. **Due to Safety and Legal reasons**, we do **not** recommend changing, altering or removing the airbag from any vehicle.

PRE-INSTALLATION INSTRUCTIONS

- A) Read all instructions completely prior to installation process!
- B) Align wheels on vehicle straight ahead and disconnect battery.
- C) Removal of Original or Custom Steering Wheel - Refer to shop manual for you vehicle or manufacturer of custom steering wheel. **NOTE:** A steering wheel or gear puller may be required.

INSTALLATION INSTRUCTIONS

Once original wheel is removed from column:

- 1) Apply thin layer of grease from enclosed capsules (2) to the copper contact ring on bottom of hub.
- 2) Position column sleeve (with tapered edge towards you) and slide onto hub from the bottom. **Do not adjust or tighten at this time.**
- 3) Note "top" marking on the hub, (2 vertical dimples next to one of the 9 holes), and position hub onto shaft (Photo A).

Photo A



- 4) Install shaft nut and tighten.

TORQUE REQUIREMENTS

Shaft nut: 25 / 30 ft. lbs.

- 5) Install wheel onto hub using the nine (9) wheel screws, and tighten securely (Photo B). **CAUTION:** Do not over tighten wheel screws; this will cause damage to the hub.

- 6) Adjust column sleeve so there is a 1/16" to 1/8" gap between column and bottom of sleeve and tighten set screw.

Connect wires to bottom of horn button and carefully push horn button into hub flange. Apply pressure to compress O-ring until the horn button is flush with surface of wheel (Photo B). **Do not ground horn button wires; this will cause a direct short.** **NOTE:** If necessary, use a light lubricant or slightly moisten the O-ring to ease installation.

Photo B



- 7) Reconnect battery and test operation of horn and turn signal cancelling.

NOTE: To Remove Horn Button: Insert small, non-marring plastic blade, or screw driver between notch on bottom of horn button and wheel surface and carefully pry to release.