



GT3 Installation Hub Models #10-6009 & #20-6009

Parts List:

Hub assembly (1)
Column sleeve (1) w/
set screw & Allen
wrench
Mounting screws (3)
Grease capsule (2)



FITMENT:

Ford	1970-80	All Models (except Fiesta, Capri, Pantera)
Autos	1978-80	All Models w/ Horn on Wheel
	1968-77	All models (except Capri & Pantera)
	1967-69	Mustang
	1967	Galaxie, LTD, T-Bird
Ford	1978-91	Truck, Bronco, Van
Trucks	1967-79	Ranchero

NOTE: All Models with Key on Column: GT installation hub will work but does not accommodate column lock provision.

NOTICE

Airbag equipped vehicles: GT Performance Products steering wheels and hubs are not designed for use on Airbag equipped vehicles. **Due to Safety and Legal reasons,** we do **not** recommend changing, altering or removing the airbag from any vehicle.

PRE-INSTALLATION INSTRUCTIONS

- Read all instructions completely prior to installation process!**
- Align wheels on vehicle straight ahead and disconnect battery.
- Removal of Original or Custom Steering Wheel:** Refer to shop manual for you vehicle or manufacturer of custom steering wheel. **NOTE:** A steering wheel or gear puller may be required.

INSTALLATION INSTRUCTIONS

Once original wheel is removed from column:

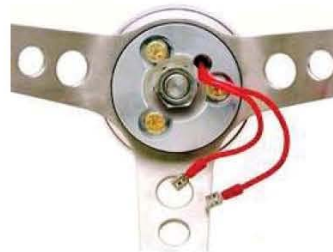
- Apply a thin layer of grease to the copper contact ring on back of hub. **Note:** When installing hub, make sure cancel pin on column aligns with the notch on bottom of hub.
- Note "top" marking on hub (2 vertical dimples to indicate "Top"), and position hub onto shaft (Photo A).
- Position column sleeve (with tapered edge towards you) and slide down over hub (Photo A). **Do not adjust or tighten at this time.**

Photo A



- Position steering wheel onto hub (carefully routing wires thru hole on right side of wheel), and install shaft nut (loosely) to hold assembly in position (Photo B).
- Place horn button base with O-ring onto wheel and install (3) using the (3) three mounting screws (Photo B).

Photo B



- Tighten shaft nut and mounting screws. **CAUTION:** Do not over tighten mounting screws; this will cause damage to the hub.

TORQUE REQUIREMENTS

Shaft nut: 25 / 30 ft. lbs.
Mounting screws: 10 / 12 ft. lbs.

- Adjust column sleeve so there is a 1/16" to 1/8" gap between column and bottom of sleeve and tighten set screw.
- Connect wires to bottom of horn button and carefully push horn button onto base over O-ring until the horn button is flush with surface of wheel (Photo C). **Note:** If necessary, use a light lubricant or slightly moisten the O-ring to ease installation.

Do not ground horn button wires; this will cause a direct short.

CAUTION: Be careful not to pinch wires when installing horn button onto base.

Photo C



- Reconnect battery and test operation of horn and turn signal cancelling.

NOTE: To Remove Horn Button: Insert small, non-marring plastic blade, or screw driver between notch on bottom of horn button and wheel surface and carefully pry to release.