



GT3 Installation Hub Models #10-6005 & #20-6005

Parts List:

- Hub assembly (1)
- Column sleeve (1) w/Allen wrench
- Mounting screws (3)
- Ground wire (1)
- Grease capsules (2)



FITMENT:

Ford Autos	1963 ½ -64	Mustang, Falcon, Comet (with Generator)
Ford Trucks	1965-66	Pickup (except Econoline)
	1968	Pickup
Vans	1970-77	Pickup (Full size)
	1975-77	Bronco
	1975-77	Vans (Full size)

NOTICE:

Airbag equipped vehicles: GT Performance Products steering wheels and hubs are **not** designed for use on airbag equipped vehicles. **Due to Safety and Legal reasons**, we do **not** recommend changing, altering or removing the airbag from any vehicle.

PRE-INSTALLATION INSTRUCTIONS

- A) Read all instructions completely prior to installation process!
- B) Align wheels on vehicle straight ahead and disconnect battery.
- C) Removal of Original or Custom Steering Wheel: Refer to shop manual for your vehicle or manufacturer of custom steering wheel. **Note:** A steering wheel or gear puller may be required.

INSTALLATION INSTRUCTIONS

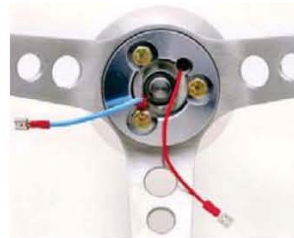
- 1) Once original wheel is removed from column, apply a thin layer of grease to the copper contact ring on back of hub.
- 2) Note "top" marking on hub (2 vertical dimples which indicate "top"), and position hub onto shaft. (Photo A)
- 3) Position column sleeve (with tapered edge towards you), and slide down over hub. **Do not adjust or tighten at this time.**

Photo A



- 4) Position steering wheel onto hub, carefully routing wire thru hole on right side of wheel, and install shaft nut (loosely) to hold assembly in position. (Photo B)
- 5) Place horn button base with O-ring onto wheel and install using the (3) three mounting screws (placing the ground wire under one of the screws). (Photo B)

Photo B



- 6) Tighten shaft nut and mounting screws. **CAUTION:** Do not over tighten mounting screws; this will cause damage to the hub.

TORQUE REQUIREMENTS

Shaft nut: 25 / 30 ft. lbs.
Mounting screws: 10 / 12 ft. lbs.

- 7) Adjust column sleeve so there is a 1/16" to 1/8" gap between column and bottom of sleeve and tighten set screw.
- 8) Connect wires to bottom of horn button and carefully push onto base over O-ring until the horn button is flush with surface of wheel. (Photo C) **Note:** If necessary, slightly wet the O-ring to ease installation.

CAUTION: Be careful not to pinch wires when installing horn button onto base.

Photo C



- 9) Reconnect battery and test operation of horn and turn signal canceling.

NOTE: TO REMOVE HORN BUTTON: Insert small, non-marring plastic blade, or screw driver between notch on bottom of horn button and wheel surface and carefully pry to release.