

### Ford Instruction Supplement Form: 500-1017

Beginning in 1966, some Ford vehicles have a small (unused) stub protruding from the end of steering shaft. To allow adequate clearance for GT 3 horn button, it will be necessary to cut-off this portion of the shaft.

After removing original wheel and prior to beginning installation, follow the steps below to remove stub:

- 1) Position nut onto shaft and thread down just below stub portion of shaft.
- 2) Shield column so no shavings get into the column.
- 3) Using a hacksaw, cut-off stub portion of shaft **flush** with threaded portion of shaft.
- 4) Remove shaft nut and proceed with installation.

