



## GT3 Installation Hub Models #10-6004 & #20-6004

### Parts List:

Hub assembly (1)  
Column sleeve (1)  
w/ set screw & Allen wrench  
Mounting screws (3)  
Grease capsule (2)



### FITMENT:

Ford	1964-66	Mustang (w/ Alternator)
Autos	1964-66	Thunderbird
	1965-66	Falcon, Comet, Mercury (All Models)
	1965-67	Fairlane
Ford	1965-66	Ranchero
Trucks	1967	Pick-up
	1967-74	Bronco

### NOTICE

**Airbag equipped vehicles:** GT Performance Products steering wheels and hubs are **not** designed for use on Airbag equipped vehicles. **Due to Safety and Legal reasons**, we do **not** recommend changing, altering or removing the airbag from any vehicle.

### PRE-INSTALLATION INSTRUCTIONS

- Read all instructions completely prior to installation process!
- Align wheels on vehicle straight ahead and disconnect battery.
- Removal of Original or Custom Steering Wheel: Refer to shop manual for you vehicle or manufacturer of custom steering wheel. **NOTE:** A steering wheel or gear puller may be required.

### INSTALLATION INSTRUCTIONS

Once original wheel is removed from column:

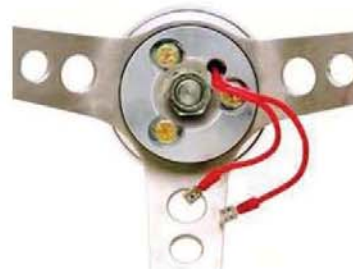
- 1) Apply a thin layer of grease to the copper contact ring on back of hub.
- 2) Note "top" marking on hub (2 vertical dimples to indicate "Top"), and position hub onto shaft (Photo A).
- 3) Position column sleeve (with tapered edge towards you) and slide down over hub (Photo A). **Do not adjust or tighten at this time.**

Photo A



- 4) Position steering wheel onto hub (carefully routing wires thru hole on right side of wheel), and install shaft nut (loosely) to hold assembly in position (Photo B).
- 5) Place horn button base with O-ring onto wheel and install (3) using the (3) three mounting screws (Photo B).

Photo B



- 6) Tighten shaft nut and mounting screws. **CAUTION:** Do not over tighten mounting screws; this will cause damage to the hub.

### TORQUE REQUIREMENTS

Shaft nut: 25 / 30 ft. lbs.  
Mounting screws: 10 / 12 ft. lbs.

- 7) Adjust column sleeve so there is a 1/16" to 1/8" gap between column and bottom of sleeve and tighten set screw.
- 8) Connect wires to bottom of horn button and carefully push horn button onto base over O-ring until the horn button is flush with surface of wheel (Photo C). **Note:** If necessary, use a light lubricant or slightly moisten the O-ring to ease installation.

**Do not ground horn button wires; this will cause a direct short.**

**CAUTION:** Be careful not to pinch wires when installing horn button onto base.

Photo C



- 9) Reconnect battery and test operation of horn and turn signal cancelling.

**NOTE:** To Remove Horn Button: Insert small, non-marring plastic blade, or screw driver between notch on bottom of horn button and wheel surface and carefully pry to release.