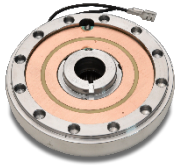




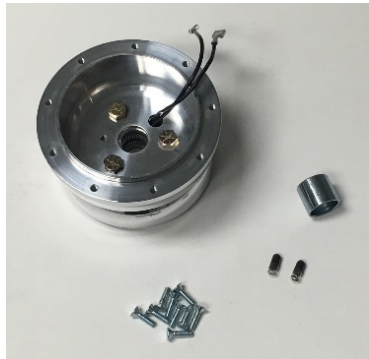
Form 500-1019

GT9 Installation Hub - Model # 10-6549, 20-6549



< (back side) column lock feature

- Parts list:
 Hub assembly (1)
 Column sleeve (1)
 Wheel screws (9)
 Grease capsule (2)



FITMENT:

Ford Autos	1970-80	All Models (except Fiesta, Capri, Pantera)
Ford Trucks	1978-91	Truck, Bronco, Van

NOTICE: Airbag equipped vehicles: GT Performance Products steering wheels and hubs are **not** designed for use on Airbag equipped vehicles. **Due to Safety and Legal reasons**, we do not recommend changing, altering or removing the airbag from any vehicle.

PRE-INSTALLATION INSTRUCTIONS

- A) Read all instructions completely prior to installation process!
- B) Align wheels on vehicle straight ahead and disconnect battery.
- C) Removal of Original or Custom Steering Wheel - Refer to shop manual for your vehicle or manufacturer of custom steering wheel. **NOTE:** A steering wheel or gear puller may be required.

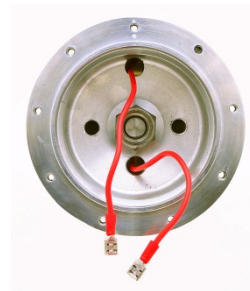
INSTALLATION

Once original wheel has been removed from column:

- 1) Apply thin layer of grease from enclosed capsules (2) to the copper contact ring on bottom of hub. **NOTE:** When installing hub, make sure cancel pin in column aligns with notch in bottom of hub.
- 2) Note "top" marking on the hub, (two vertical dimples next to one of the 9 holes), and position hub onto shaft (Photo A).

Photo A

Top



- 3) Install shaft nut and tighten.

TORQUE REQUIREMENTS

Shaft nut: 25 / 30 ft. lbs.

- 4) Install wheel onto hub using the nine (9) wheel screws, and tighten securely (see Photo B). **CAUTION:** Do not over tighten wheel screws; this will cause damage to the hub.

- 5) Connect wires to bottom of horn button and carefully push horn button into hub flange. Apply pressure to compress O-ring until the horn button is flush with surface of wheel (see Photo B). **Do not ground horn button wires; this will cause a direct short.** **NOTE:** If necessary, use a light lubricant or slightly moisten the O-ring to ease installation.

Photo B



- 6) Reconnect battery and test operation of horn and turn signal cancelling.

NOTE: TO REMOVE HORN BUTTON: Insert small, non-marring plastic blade, or screw driver between notch on bottom of horn button and wheel surface and carefully pry to release.