

GT 3 Installation Hub - Model \*10-6080 \*\*10-6086 \*\*\*10-6092

Parts List:

Hub assembly (1) Hub cover (1) Mounting screws (3) Ground wire (1) Roll pins (2) Grease capsules (1)



## FITMENT:

Ford Autos	1963 ½ -64 1961-63 1958-60	** Galaxie, Fairlane ** Thunderbird only *** Thunderbird only
Ford Trucks Vans	1967-74	*Van – Full size

### NOTICE:

Airbag equipped vehicles: GT Performance Products steering wheels and hubs are not designed for use on airbag equipped vehicles. Due to Safety and Legal reasons, we do not recommend changing, altering or removing the airbag from any vehicle.

## PRE-INSTALLATION INSTRUCTIONS

- Read all instructions completely prior to installation A) process!
- B) Align wheels on vehicle straight ahead and disconnect battery.
- Removal of Original or Custom Steering Wheel: Refer C) to shop manual for your vehicle or manufacturer of custom steering wheel. Note: A steering wheel or gear puller may be required.

# INSTALLATION INSTRUCTIONS

- 1) If custom hub does not have provision for turn signal cancellation, remove the turn indicator cam from the back of original wheel and reinstall it in the same position on back of hub. Generally this part is affixed to the steering wheel with screws or clamped on by spring tension. **Or** – (for some models) insert roll pins into (holes) on backside of hub to cancel turn signals
- 2) Apply a thin layer of grease to the copper contact ring on back of hub.
- 3) Model 10-6080 only Install shaft sleeve (as per supplemental instruction) prior to installing hub.
- Note "top" marking on hub cover (2 vertical dimples 4) which indicate "top"), and position hub and hub cover onto shaft. (Photo A) Photo A Тор



- 5) Position steering wheel onto hub, carefully routing wire thru hole on right side of wheel, and install shaft nut (loosely) to hold assembly in position. (Photo B)
- Place horn button base with O-ring onto wheel and 6) install using the (3) three mounting screws (placing the ground wire under one of the screws). (Photo B)

### Photo B



Tighten shaft nut and mounting screws. CAUTION: Do 7) not over tighten mounting screws; this will cause damage to the hub.

> **TORQUE REQUIREMENTS** Shaft nut: 25 / 30 ft. lbs. Mounting screws: 10 / 12 ft. lbs.

8) Connect wires to bottom of horn button and carefully push onto base over O-ring until the horn button is flush with surface of wheel. (Photo C) Note: If necessary, slightly wet the O-ring to ease installation.

**CAUTION:** Be careful not to pinch wires when installing horn button onto base.

Photo C



- Reconnect battery and test operation of horn and turn 9) signal canceling.
- NOTE: TO REMOVE HORN BUTTON: Insert small, non-marring plastic blade, or screw driver between notch on bottom of horn button and wheel surface and carefully pry to release.