

# GT3 Installation Hub - Model # 10-6067

Parts List:

Hub assembly (1)
Includes hub, hub cover
Mounting screws (3)
Conversion wire (1)
Wire splice connector (1)
Ground wire (1)



### FITMENT:

Ford 1949-56

Autos Ford (only) Most Models

#### PRE-INSTALLATION INSTRUCTIONS

- A) Read all instructions completely prior to installation process!
- Align wheels on vehicle straight ahead and disconnect battery.
- C) Removal of Original or Custom Steering Wheel: Refer to shop manual for your vehicle or manufacturer of custom steering wheel. Note: A steering wheel or gear puller may be required.

#### INSTALLATION INSTRUCTIONS

- 1) If custom hub does not have provisions for turn signal cancellation, remove the turn indicator cam from back of original wheel and reinstall in the same position on back of hub. Generally this part is attached to the original wheel with screws or clamped on by spring tension. If roll pin is supplied, simply insert into hole on bottom of hub. (Photo A)
- Note: Some Ford applications route the horn wire through the center of steering shaft.

Note: "Top" marking on hub (2 vertical dimples which indicates "Top") (*Photo B*) and position hub onto shaft. The horn wire must pass through the center of hub.

Photo A



Photo B "Top"



- Position hub cover onto hub and then position steering wheel and install shaft nut loosely to hold assembly in place.
- 4) Place horn button base with O-ring onto wheel and install using the (3) three mounting screws (placing the ground wire under one of the screws). (Photo C)

Photo C



5) Tighten shaft nut and mounting screws. CAUTION: Do not over tighten mounting screws; this will cause damage to the hub.

## **TORQUE REQUIREMENTS**

Shaft nut: 25 / 30 ft. lbs. Mounting screws: 10 / 12 ft. lbs.

- Using wire splice, connect conversion wire to center shaft wire.
- 7) Connect wires to bottom of horn button and carefully push onto base over O-ring until the horn button is flush with surface of wheel. (*Photo D*) Note: If necessary, slightly wet the O-ring to ease installation.

**CAUTION:** Be careful not to pinch wires when installing horn button onto base.



8) Reconnect battery and test operation of horn and turn signal canceling.

NOTE: TO REMOVE HORN BUTTON: Insert small, non-marring

plastic blade, or screw driver between notch on bottom of horn button and wheel surface and carefully pry to release.