



Form 500-1023

### GT 3 Hub - Models 10-6049, 20-6049 (Hub with column lock feature)

Parts List:

- Hub assembly (1)
- Shaft sleeve (1)
- Mounting screws (3)
- Grease capsule (2)



**FITMENT:**

- Ford Autos** 1970-80 All Models (except Fiesta, Capri, Pantera)
- Ford Trucks** 1978-91 Truck, Bronco, Vans
- Vans**

**SPECIAL NOTICE**

**Airbag equipped vehicles:** GT Performance Products steering wheels and hubs are **not** designed for use on Airbag equipped vehicles. **Due to Safety and Legal reasons**, we do **not** recommend changing, altering or removing the airbag from any vehicle.

**PRE-INSTALLATION INSTRUCTIONS**

- A) Read all instructions completely prior to installation process!
- B) Align wheels on vehicle straight ahead and disconnect battery.
- C) Removal of Original or Custom Steering Wheel: Refer to shop manual for you vehicle or manufacturer of custom steering wheel. **NOTE:** A steering wheel or gear puller may be required.

**INSTALLATION INSTRUCTIONS**

**Once original wheel is removed from column:**

- 1) Apply a thin layer of grease to the copper contact ring on back of hub. **Note:** When installing hub, make sure cancel pin on column aligns with the notch on bottom of hub.
- 2) Position shaft sleeve onto shaft before installing hub.
- 3) Note "top" marking on hub (2 vertical dimples to indicate "TOP") and position hub onto shaft. (Photo A)

Photo A Top



- 4) Position steering wheel onto hub (carefully routing wires thru hole on right side of wheel), and install shaft nut (loosely) to hold assembly in position (Photo B).
- 5) Place horn button base with O-ring onto wheel and install using the (3) three mounting screws (Photo B) below.

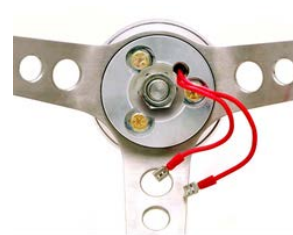


Photo B

- 6) Tighten shaft nut and mounting screws. **CAUTION:** Do not over tighten mounting screws; this will cause damage to the hub.

**TORQUE REQUIREMENTS** Shaft nut: 25 / 30 ft. lbs.  
Mounting screws: 10 / 12 ft. lbs.

GT Performance provides the best in steering wheels equipment.

- 7) Connect wires to bottom of horn button and carefully push horn button onto base over O-ring until the horn button is flush with surface of wheel (Photo C). **Note:** If necessary, use a light lubricant or slightly moisten the O-ring to ease installation.

**Do not ground horn button wires; this will cause a direct short.**

**CAUTION:** Be careful not to pinch wires when installing horn button onto base.

Photo C



- 8) Reconnect battery and test operation of horn and turn signal cancelling.

**NOTE:** To Remove Horn Button: Insert small, non-marring plastic blade, or screw driver between notch on bottom of horn button and wheel surface and carefully pry to release.