

Form: 500-1009

GT3 Installation Hub -- Models 10-5081

Parts List:

Hub w/ cover (1)
Mounting screws (3)
Column wire assy white (1)
Column wire assy
supplement clear w/ spring (1)
Ground wire blue (1)
Roll pin (1)
Washer (1)



Cancel clip (1) w/ screws & lock washers (2)

Fitment:

Chevrolet

1966 Chevelle, El Camino 1964-66 Chevy II, Nova 1946-66 Full-Size

Pontiac

1964-66 All models Std Col

Oldsmobile

1964-66 All models Std Col

PRE- INSTALLATION INSTRUCTIONS

A) Read all instructions completely prior to installation process!

- B) Align wheels on vehicle straight ahead and disconnect battery.
- **C)** <u>Removal of Original or Custom Steering Wheel</u>: Refer to shop manual for your vehicle or manufacturer of custom steering wheel. **Note:** A steering wheel or gear puller may be required.

INSTALLATION INSTRUCTIONS For GM models with existing contact / cancel assembly: Please disregard step 1 and follow supplemental instruction form 500-1005 and then continue with step 2

- 1) Turn signal canceling: Install cancel clip onto bottom of GT hub using screws & lock washers and insert lead wire as shown in (Photo A). Or you can install roll-pin to cancel turn signals. To do this check the backside of original wheel cancel pin for proper location and install pin into appropriate hole in back of hub. Make sure to rotate seam in roll pin inwards towards the center of hub and then tap w/ hammer to install.
- Note "top" marking on hub (2 vertical dimples which indicate top), and position hub (Photo B) onto shaft and hub cover onto hub (Photo C)

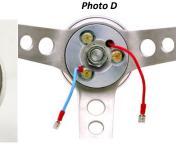
Photo A Back of hub



Photo B "Top"

- **3)** Position steering wheel onto hub, carefully routing wire thru hole on right side of wheel, install washer (if supplied) and shaft nut loosely to hold assembly in position.
- 4) Place horn button base with O-ring onto wheel and install using the (3) three mounting screws, placing the ground wire under one of the screws. (Photo D)

Photo C



5) Tighten shaft nut and mounting screws. **CAUTION**: Do not over tighten mounting screws; this will cause damage to the hub.

TORQUE REQUIREMENTS Shaft nut: 25 / 30 ft. lbs Mounting screws: 10 / 12 ft lbs 6) Connect wires to bottom of horn button and carefully push horn button onto base over O-ring until the horn button is flush with surface of wheel. (*Photo E*) Note: If necessary, slightly wet the O-ring to ease installation.

CAUTION: Be careful not to pinch wires when installing horn button onto base.

Photo E



Reconnect battery and test operation of horn and turn signal canceling.

NOTE:

TO REMOVE HORN BUTTON: Insert small, non-marring plastic blade, or screw driver between notch on bottom of horn button and wheel surface and carefully pry to release.

GT Performance provides the best in steering wheels equipment.