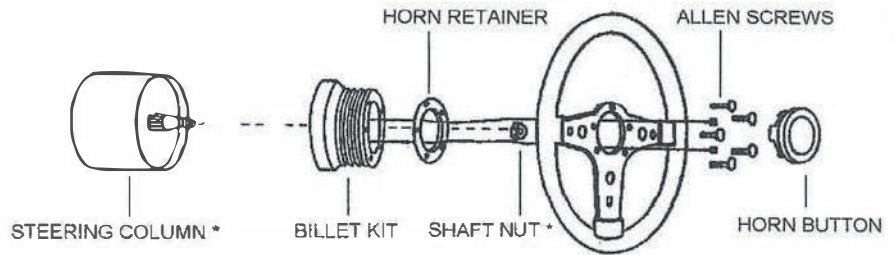


GRANT

NOT FOR USE ON AIRBAG EQUIPPED VEHICLES

FORM
5595/5595-1



ATTN: THE HUB IN THIS KIT IS DESIGNED TO FIT TIGHTLY ON THE SHAFT AND TO BE DRAWN DOWN BY TIGHTENING THE SHAFT NUT.

REMOVING ORIGINAL WHEEL

1. Point wheels straight ahead and disconnect battery or pull horn fuse before starting removal of the old wheel so horn won't short out and blow during installation.
2. Remove horn mechanism. This is normally done by one or more of the following steps:
 - a) Press down on horn cap or ring and turn.
 - b) Remove emblem cap from its snapped-in condition by grasping it and pulling toward you, or pry loose.
 - c) Horn ring and emblem may be secured by screws which are concealed in rear side of wheel spokes.

If one of the above operations has not removed all of the horn parts, it will have exposed the remaining screws to permit easy removal of the balance of such parts.

3. Remove nut which holds wheel to shaft.
4. Mark shaft as to which is the top of the wheel.
5. With conventional puller, (or GRANT puller 5891), use the two tapped holes which you will find in the hub of old wheel to pull off the steering shaft.

If a puller is not available, you may improvise an efficient one to do the job. By drilling two holes of the proper size in a short steel bar and using two screws of the proper length, you can tighten them and pull the old wheel very easily.

PREPARATION TO INSTALL NEW WHEEL

6. We have assembled the billet kit with the most commonly used post cover. Some applications will need the other cover supplied in this kit should the cover rub on column. If you need this other cover:

You will need to disassemble the billet adapter. Remove the three (3) bolts holding hub, post cover and billet collar together. Reposition these components along with new post cover making note to orient them as before, and route wire through the hole provided. Reinstall the three bolts and tighten them to 10-12 ft./lbs. Do not over tighten as this could damage the hub assembly.

PREPARING WHEEL FOR INSTALLATION

7. Remove the five (5) allen screws securing wheel to GT adapter (GT adapter is not used with billet kit installation). Take wheel, horn button, retainer ring and any other components and transfer these to "billet" adapter noting that " " stamped on collar is the top of the wheel. Reinstall screws securely, but leave horn button off at this time.
8. Apply grease from enclosed capsules or equivalent to cover the copper contact ring on bottom of custom hub. This will reduce wear on the parts and will not interfere with the electrical circuit. If your wheel came with a grounding lead, ground the eyelet end of wire under one of the three bolts holding billet collar to hub.
9. Position the wheel/adapter assembly onto splined shaft observing that wheel is aligned in accordance with the mark you made in step 4. Check for proper orientation and, if correct, install shaft nut and tighten securely to 25-30 ft./lbs.
10. Connect the wire lead coming from kit to the center terminal on back of horn button. If your wheel had a grounding lead (from step 8) connect this wire to the remaining terminal on back of horn button.
11. Install horn button in center of wheel, reconnect battery or replace fuse, and enjoy your new GRANT wheel.