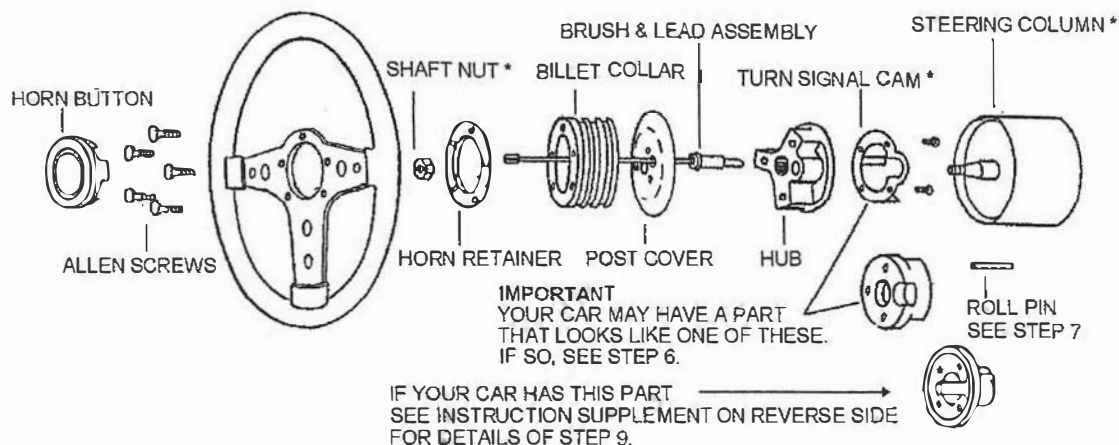


# GRANT

NOT FOR USE ON AIRBAG EQUIPPED VEHICLES

FORM  
5162/5162-1  
5163/5163-1



## REMOVING ORIGINAL WHEEL

1. Point wheels straight ahead and disconnect battery or pull horn fuse before starting removal of the old wheel so horn won't short out and blow during installation.
2. Remove horn mechanism. This is normally done by one or more of the following steps:
  - a) Press down on horn cap or ring and turn.
  - b) Remove emblem cap from its snapped-in condition by grasping it and pulling toward you, or pry loose.
  - c) Horn ring and emblem may be secured by screws which are concealed in rear side of wheel spokes.

If one of the above operations has not removed all of the horn parts, it will have exposed the remaining screws to permit easy removal of the balance of such parts.

3. Remove nut or bolt which is holding wheel to shaft.
4. Mark shaft to denote the top of the wheel.
5. With conventional puller, (or GRANT puller 5891), use the two tapped holes which you will find in the hub of old wheel to pull off the steering shaft.

If a puller is not available, you may improvise an efficient one to do the job. By drilling two holes of the proper size in a short steel bar and using two screws of the proper length, you can tighten them and pull the old wheel very easily.

## PREPARATION TO INSTALL NEW WHEEL

6. If there is a turn signal cancellation device (such as illustrated in diagram) attached to the back of your old wheel, remove this part and reinstall it in the same position on the back of GRANT custom hub.
7. (5162/5162-1 only) If your old steering wheel has a pin inserted in the back side, note its location. You will find a roll pin furnished in your kit. Insert this pin in the back side of custom hub using the pin location of old wheel as a guide. Be sure slot in pin is facing in toward the center of hub.
8. Position the custom hub on splined shaft, observing that "top" is aligned with the mark you made in step 4.
9. Insert Brush & Lead Assembly in recessed hole in hub.

10. Position post cover and billet collar assembly on hub passing wire through feed hole. Be sure arrow stamped on billet collar is at the top position. Install the three (3) hex cap screws provided to hold these pieces onto hub, and tighten them to 10-12 ft./lbs. **NOTE:** excessive torque will result in damage to the hub. Do not over tighten these bolts.

11. **Preparing wheel for installation** - Remove the five (5) allen screws securing wheel to GT adapter. (GT adapter is not used with a billet kit installation). Take wheel, horn button, ~~retainer ring and/or trim ring~~ and transfer these components to the "billet" adapter. Reinstall screws securely, but leave horn button out at this time.

12. Check to see if wheel is in the proper position, and if correct, install the wheel retainer nut and tighten securely to 30 ft. Lbs.

13. Connect the wire lead to the center terminal on the back of the horn button. (If your wheel came with a grounding lead, put eyelet under one of the three bolts below wheel and reinstall bolt tightening to 10-12 ft./lbs., connect this wire to outer lead on back of horn button). Install button into center of wheel. Reconnect battery or replace horn fuse and enjoy your new GRANT wheel.

\* EXISTING PARTS