



## **ROLL PIN INSTRUCTIONS** **FORM 3C**

In your kit you will find either one (1) or two (2) roll pins. These are for the purpose of canceling the turn signal mechanism when the factory cam assembly cannot be used with the Grant custom hub. These pins, when properly inserted into the back of the custom hub, must match the position and depth of the pins or cam on your original wheel. The slot in the pins must face inward (toward the center of the shaft). Before inserting the pins into the hub too far, mount the custom hub on the shaft and check for proper clearance and turn signal operation.

**Turn the hub/wheel in both directions. In the event the roll pins touch or rub on the canceling mechanism while the turn signals are in neutral (off) position you will need to bend the pins in the necessary direction so that they clear *without* touching. Failure to perform this adjustment (if needed) will cause damage to your mechanism.**

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On some vehicles, it will be necessary to bend the horn contact brush toward you. This brush is located in the steering column next to the turn signal mechanism. After bending the contact, place the custom hub onto shaft and check to see that the horn contact is touching the contact ring on the custom hub.