

- Point wheels straight ahead and remove the black plastic center of old wheel by removing the 3 screws securing this cover to wheel.
- 2. Remove nut holding steering wheel to shaft.
- 3. Mark shaft as to which is the top of the wheel.
- With conventional puller (or GRANT model 5891) pull the wheel off steering shaft.
- Position custom hub on shaft, observing that "top" is located in accordance with the mark which you made in Step No. 3.
- 6. Position black post cover, wheel and retainer onto hub using the three hex bolts provided. Tighten these bolts to 10-12 ft/lbs. Note that excessive torque will result in damage to the hub. The wheel retainer nut, if properly tightened, will firmly hold the wheel/hub assembly onto shaft.

- 7. Check to see if wheel is in the proper position and, if correct, install the wheel retainer nut and tighten securely.
- 8. Snap horn button into place over retainer plate making sure dimples of the button contact the rear edges of the retainer. Enjoy your new wheel.

## TORQUE REQUIREMENTS

HEX BOLTS 10-12 FL/LBS STEERING SHAFT NUT 25-30 FT/LBS