# BRACKET RUNNING

# INSTALLATION INSTRUCTIONS



BOAKD 4 / 5 / 6		PRO		<u>UCTS</u>	
BRACKET	OVAL SIDE BAR WIDESIDER 4"	WHEEL TO WHEEL WIDESIDER 4"	RUNNING BOARD WIDESIDER 5" & 6"	VEHICLE	YEAR
	64047B 67047PS	-	680087	CHEVROLET/GMC SILVERADO/SIERRA CREW CAB. 1500, 2500, 3500HD EXCEPT DIESEL 10-13	
6840455	64047B 67047PS	641089	680087	CHEVROLET/GMC SILVERADO/SIERRA CREW CAB. 2500, 3500HD BED 6.5' EXCEPT DIESEL 10-13	
	64047B 67047PS	641088	680087	CHEVROLET/GMC SILVERADO/SIERRA CREW CAB. 2500, 3500HD BED 5.5' EXCEPT DIESEL 10-13	07 - 13
	64045B 67045PS	-	680080	CHEVROLET/GMC SILVERADO/SIERRA EXT. CAB. 1500, 2500, 3500HD EXCEPT DIESEL 10-13	
	64045B 67045PS	641035	680080	CHEVROLET/GMC SILVERADO/SIERRA EXT. CAB. 2500, 3500HD BED 6.5' EXCEPT DIESEL 10-13	

łem	Qty.	Code	Description	Max. Torque
	1 Kit	BRK-392015	Kit de brackets	-
1	2 Piece	3912016AB	Rear bracket.	-
2	4 Piece	3912026AA	Front, middle bracket.	-
3	4 Piece	3912021AA	Spacer	-
	1 Kit	KTE-392015B	Hardware bolts kit	-
4	12 Piece	-	5/16" Square head bolt.	11 Lb.ft
5	12 Piece	-	5/16" Flat washer.	-
6	24 Piece	-	5/16" Lock washer.	-
7	12 Piece	-	5/16" Hex nut.	-
8	6 Piece	-	M8 P1.25 Hex nut.	-
9	12 Piece	-	M8 x 25mm P1.25 Hex. Head bolt.	20 Lb.ft
10	6 Piece	-	M8 P1.25 Clip nut.	30 Lb.ft
11	12 Piece	-	3/8" Flat washer.	-

Oval side bar widesider 4" ( Passenger / Driver ).

	Produc	t Image	
Rear Bracket	1	Front and Middle Bracket	2
	Narrower hole		Wider hole
3		Front Midd Spa	dle

Required Tools (Not included)

Description

1/2" Socket & 1/2" Wrench
13mm Socket & 13mm Wrench
17mm Double hex socket ( 12 point )

or 15mm Wrench

Ratchet Extension

Qty.

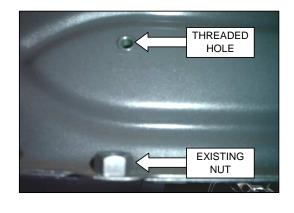
## Instructions

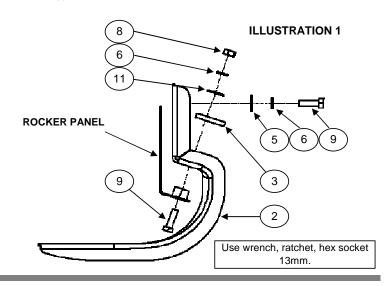
- 1.- Before beginning the installation, please read all directions carefully and verify that all necessary hardware is accounted for. If any parts are missing, stop the installation and contact your distributor immediately.
- 2.- To maintain and care this product keep it clean and do not use abrasive cleaners or polish waxes. We recommend to use only non-abrasive automotive wax such as pure carnauba to avoid scratches and rust.
- 3.- The approximate installation time is 45 min.

1 Set

4. For CREW CAB models, locate in the front and center in rocker panel of the vehicle the existing nut threaded hole. SEE PICTURE 1. Place the bracket and attach according to the ILLUSTRATION 1. NOTE: Place the spacer as shown in illustration 1. In the rear part, locate the hole and insert a M8 clip nut. SEE PICTURE 2. Place the bracket and attach according to the ILLUSTRATION 1. Repeat for the opposite side.

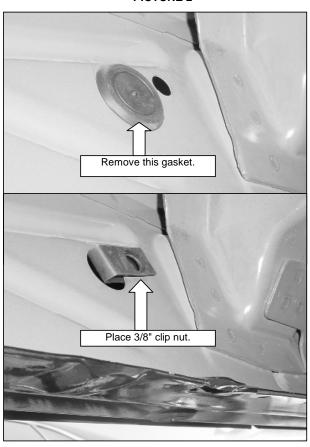
PICTURE 1.
Image shown is for front and center.



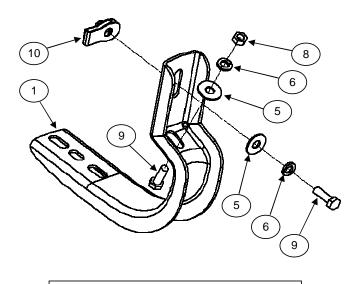


- 5. For EXTENDED CAB models, locate in the rear in the rocker panel of the vehicle the hole and insert a M8 clip nut. SEE PICTURE 2. Place the bracket and attach according to the ILLUSTRATION 2. Repeat for the opposite side.
- **6.** If you acquired a Running board widesider 5" & 6", insert 5/16" square head bolt on rail, place on brackets and attach with: 5/16" Flat and lock washer, 5/16" hex hut. **SEE ILLUSTRATION 3.** Repeat for the opposite side. Leave loose.
- 7. If you acquired a Oval side bar widesider 4", place on brackets and attach with: 5/16" square head bolt, 5/16" Flat and lock washer. **SEE ILLUSTRATION 4.** Repeat for the opposite side. Leave loose.
- **8.** Align Running board widesider 5" & 6" or Oval side bar widesider 4" and then tighten all bolts.
- 9. Periodically check your product because it may need a re-tighten of bolts.
- 10. Fill the warranty card and place it inside your vehicle's glove box.

#### **PICTURE 2**

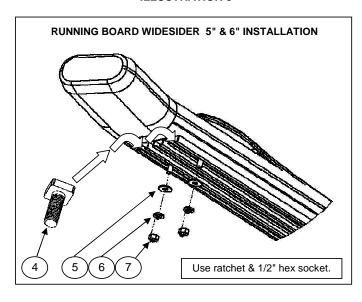


### **ILLUSTRATION 2**

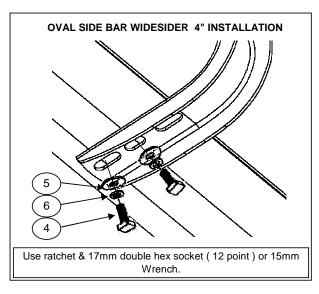


Use wrench, ratchet, hex socket 13mm.

#### **ILLUSTRATION 3**



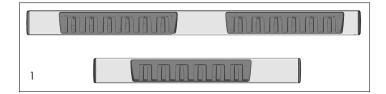
## **ILLUSTRATION 4**



## INSTALATION INSTRUCTIONS

## UNIVERSAL RUNNING BOARD

Parts List				
Item	QTY	Code	Description	
1	1 set		Running Board	
2	6 pcs	397872AA	U (clamp) bracket	



#### Required Tool:

- A. Ratchet w/5" extension
- B. 15mm wrench
- C. 17mm 12-point socket



- 1. Before beginning the installation read all instructions thoroughly and verify that all hardware is accounted for. if there are any listed parts missing, please notify your distributor immediately.
- 2. To maintain and care this product keep it clean and do not use abrasive cleaners or polish waxes. It is recommended to use only non-abrasive automotive wax such as pure carnauba to avoid scratches and rust.
- 3. Once the main brackets are installed (sold separately), the approximate installation time is 15 min.
- 4. Identify the outboard side of the running board prior to install. See illustration 1.
- 5. Place the U brackets inside the Running Board. Move them to align to the main brackets.
- 6. Place the flat and lock washers with the square head bolts. This hardware kit is included on the main brackets that are (sold separately). See illustration 2.
- 7. Align the Running board and tighten the bolts using the wrench or the socket.
- 8. NOTE: For some regular cabs only two U brackets are needed per side.

