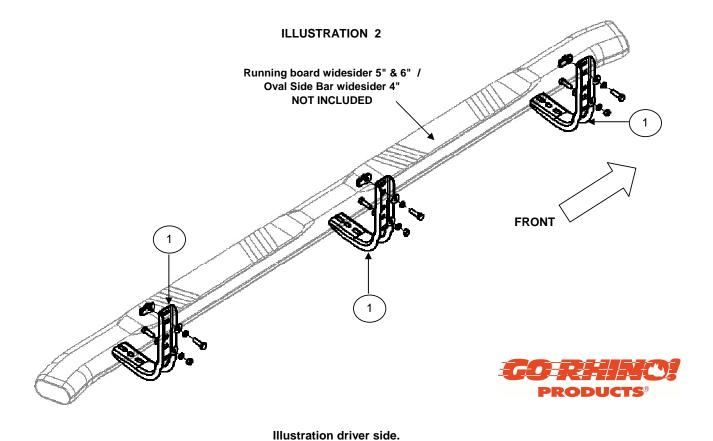
INSTALLATION INSTRUCTIONS									
BRACKET	OVAL SIDE BAR WIDESIDER 4"	WHEEL TO WHEEL WIDESIDER 4"	RUNNING BOARD WIDESIDER 5" & 6"	APPLICATION	MODEL				
6841805	64180 67180	-	39587 39687	FORD SUPER DUTY CREW CAB.	99 - 13				
	64176 67176	-	39587 39687	FORD SUPER DUTY EXT. CAB.	99 - 13				
	-	641262	-	FORD SUPER DUTY CREW CAB. 6'	99 - 13				
	-	641256	-	FORD SUPER DUTY EXT. CAB. 6'	99 - 13				
			·						

Parts	Parts List:				Tools required not including:	
ITEM	QTY	CODE	DESCRIPTION	MAX. TORQUE	DESCRIPTION	QTY
1	3	3910306AB	Brackets set ( Front & Middle & Rear )	-	9/16" & 1/2" Hex socket / 9/16" Wrench	1
		KTE-390305	Hardware kit includes:		17mm Double hex socket ( 12 point )	1
2	12	=	5/16" Box head bolt	11 lb.ft	or 15mm Wrench	'
3	12	=	5/16" Flat washer	-	Ratchet	1
4	12	-	5/16" Lock washer	-	Ratchet extension	1
5	12	-	5/16" Hex nut	11 lb.ft	ILLUSTRATION 1	
6	12	=	3/8 x 1 1/4" Hex head bolt	30 lb.ft		
7	18	=	3/8" Flat washer	-		
8	12	=	3/8" Lock washer	-		
9	6	=	3/8" Hex nut	30 lb.ft		
10	6	-	3/8" Clip nut	30 lb.ft		
	OTA: 64	400D / 67400DC	C   CAATER   CTATERS CAARS (R. RS)   CAARS	2		
l <sup>N</sup>	O I A: 64	1000/0/18093	6 / 64176B / 67176PS 641262 (B-PS) / 641256			
11	1	-	Oval side bar widesider 4"	-		

**1.** Before beginning the installation read all instructions thoroughly and verify that all hardware is accounted for. if there are any listed parts missing, please notify your distributor immediately.

Approximated installation time: 30 min.

Instructions:

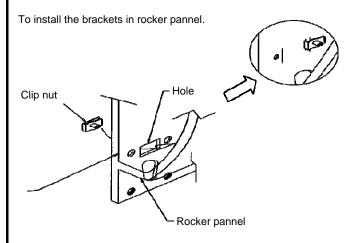


### INSTALLATION INSTRUCTIONS

2. Located holes inside the body in vehicle, front, middle, rear, place a clip nut in upper part. **SEE ILLUSTRATION 3.** 

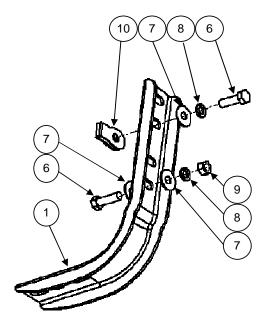
# **4.** If you acquired a Running board widesider 5" & 6", insert 5/16" square head bolt on rail, place on brackets and attach with: 5/16" Flat and lock washer, 5/16" hex hut. **SEE ILLUSTRATION 5.** Repeat for the opposite side. Leave loose.

#### **ILLUSTRATION 3**



3. Mount bracket and attach with: (1)  $3/8 \times 1 \cdot 1/4$ " hex head bolt, (1) 3/8" flat and lock washers, in lower part attach with: (1)  $3/8 \times 1 \cdot 1/4$ " hex head bolt, (2) 3/8 flat washer, (1) 3/8" lock washer, (1) 3/8" hex nut. **SEE ILLUSTRATION 4.** By each bracket. Leave loose.

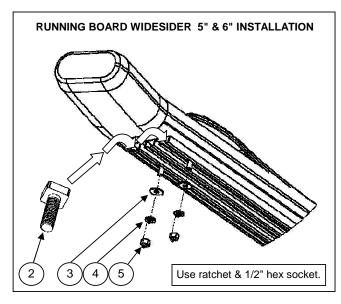
# **ILLUSTRATION 4**



Use ratchet & 9/16" hex socket & 9/16" wrench.

Illustration to front, middle and rear part. Driver side.

# **ILLUSTRACION 5**



- **5.** If you acquired a Oval side bar widesider 4", place on brackets and attach with: 5/16" square head bolt, 5/16" Flat and lock washer. **SEE ILLUSTRATION 6.** Repeat for the opposite side. Leave loose.
- **6.** Align Running board widesider 5" & 6" or Oval side bar widesider 4" and then tighten all bolts.
- 7. Periodically check your product because it may need a retighten of bolts.
- ${\bf 8.}\,$  Fill the warranty card and place it inside your vehicle's glove box.

### **ILLUSTRACION 6**

