O. E. Xtreme Bracket

INSTALLATION INSTRUCTIONS

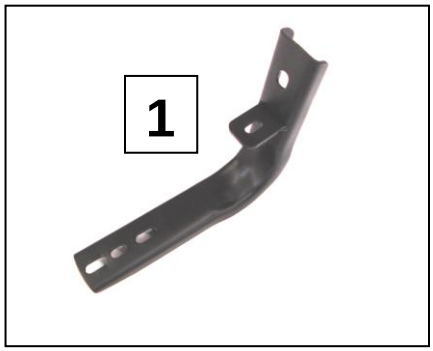
BRACKET	415	4" O.E. Xtreme	5" O.E. Xtreme	6" O.E. Xtreme	Vehicle	Year
6840355	67235	640080	650080	660080	Chevy Colorado/GMC Canyon Crew Cab	2015
			680080	660180		

Parts List

Item	Qty.	Code	Description	Max. Torque
	1 Kit	BRK-6840355	Bracket kit	
1	8 Piece	6840350AA	Bracket	
	1 Kit	KTE-6840355	Hardware kit	
2	16 Piece	-	5/16" x 1" Hex Bolt (black)	11 Ft. Lbs
3	32 Piece	-	5/16" Flat Washer (black)	
4	32 Piece	-	5/16" Lock Washer (black)	
5	16 Piece	-	5/16" Hex Nut(black)	
6	16 Piece	-	M8 x 25mm P1.25 Hex Head Bolt	20 Ft. Lbs
7	16 Piece	-	M8 P1.25 Clip Nut	
			NOTE: 67235PS / 67235T INCLUDE:	
8	1 Set	-	415 Series Side Step (Passenger / Driver).	

Required Tools (Not included)

Qty.	Description
1	1/2" Socket & 1/2" Wrench
1	13mm Socket & 13mm Wrench
1	Ratchet
1	Ratchet Extension

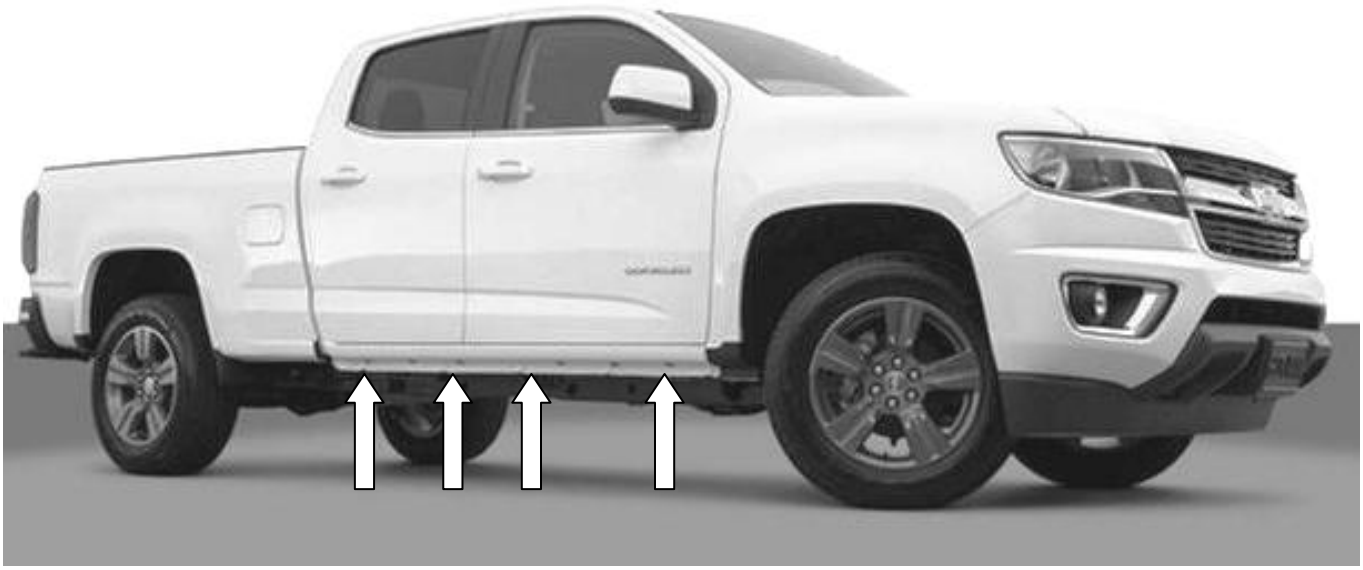


Instructions

Before beginning the installation, please read all directions carefully and verify that all necessary hardware is accounted for. If any parts are missing, stop the installation and contact your distributor immediately.

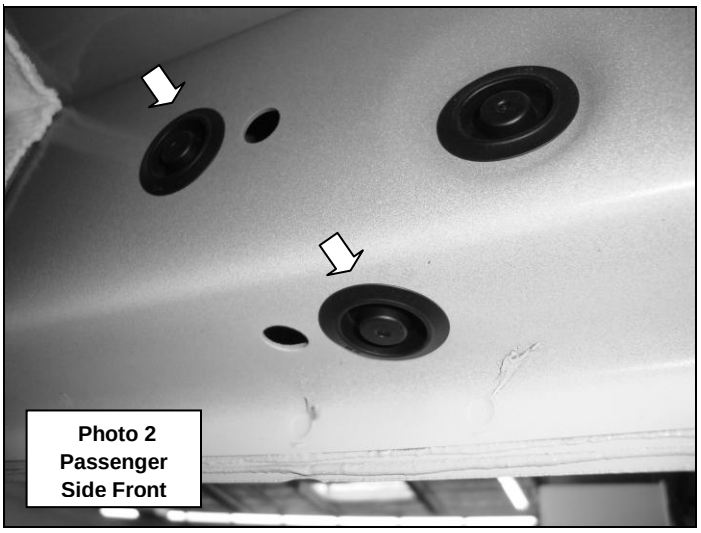
This installation uses 4 brackets per side, (Photo 1).

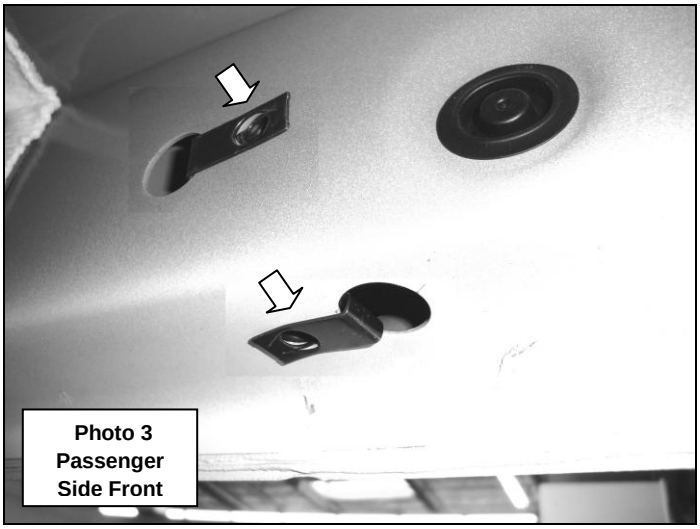
Photo 1



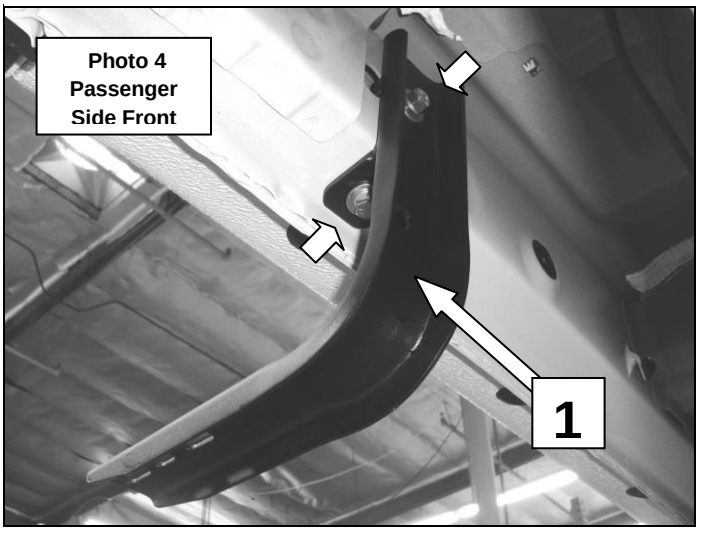
Step-1 Begin the installation on the passenger side. Starting at the front of the vehicle, locate and remove the plastic plugs in the back side and bottom of rocker panel to expose the holes used for placement of the M8 Clip-Nuts, (**Photo 2**).

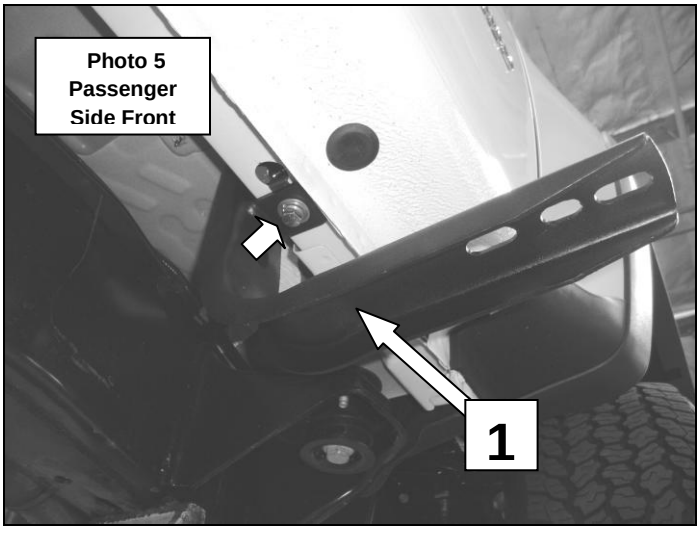
Step-2 Install M8 Clip-Nuts in the rocker panel with the threaded end centered over the smaller hole, (**Photo 3**).





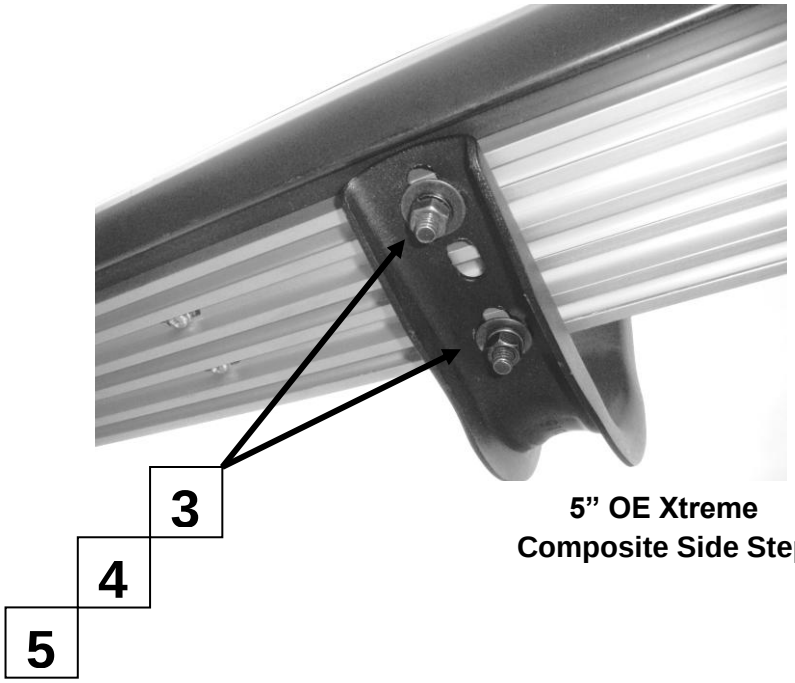
Step-3 Attach one of the brackets to the rocker panel using (2) M8 hex bolts, (2) 5/16” flat washers and (2) 5/16” lock washers, (**Photo 4 & 5**). Leave the nut and bolts loose for final adjustment.





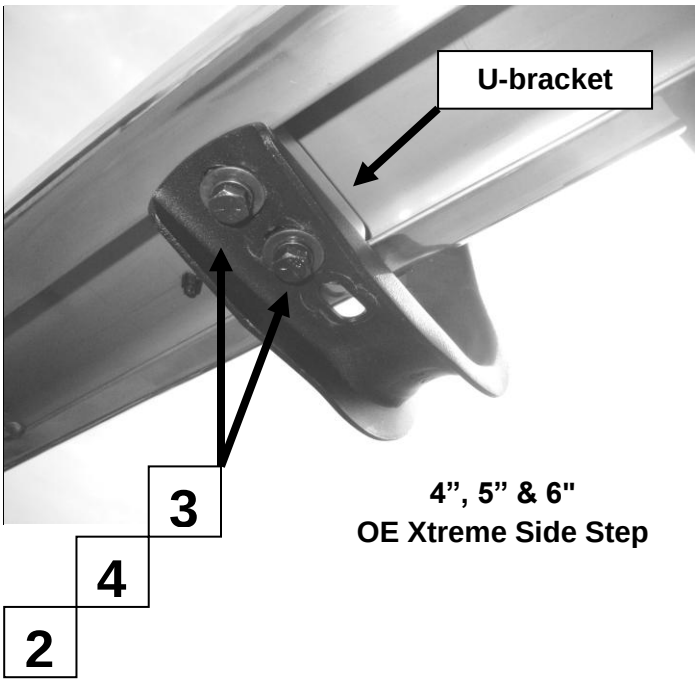
Step-4 Locate the plastic plugs and holes in the rocker panel and repeat steps1-3 to install the two center and one rear bracket.

Step-5 If installing Composite side steps, install (6) 5/16" square head bolts (included with side steps) in the aluminum rail on the underside of the side step. Place the side step on top of the mounting brackets so the threads of the square head bolts align and extend through the holes in the brackets. Secure the side step to each bracket using the square head bolts, (2) 5/16" flat washers, (2) 5/16" lock washers and (2) 5/16" hex nuts. Align the side step with the vehicle then tighten all side step and mounting bracket nuts and bolts, and factory body bolt.

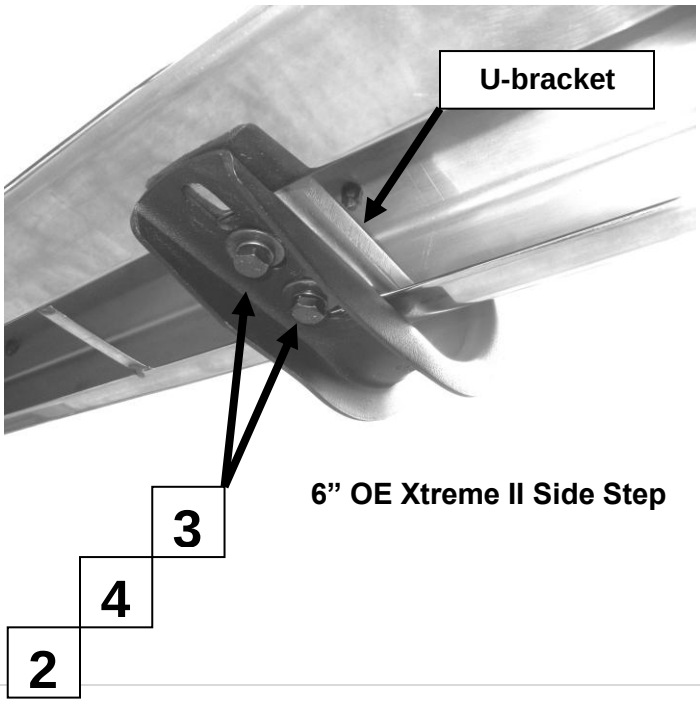


5" OE Xtreme
Composite Side Step

Step-5.1 If installing 4", 5" or 6" Multi Fit side steps place the side step on top of the mounting brackets and position the U-brackets (included with the side steps) inside the open channel in the bottom of the side step. Align the threaded holes in the U-brackets with the holes in the mounting brackets and secure the side step to each bracket using the U-bracket, (2) 5/16" x 1" hex bolts, (2) 5/16" lock washers and (2) 5/16" flat washers. Align the side step with the vehicle then tighten all side step and mounting bracket nuts and bolts, and factory body bolt.

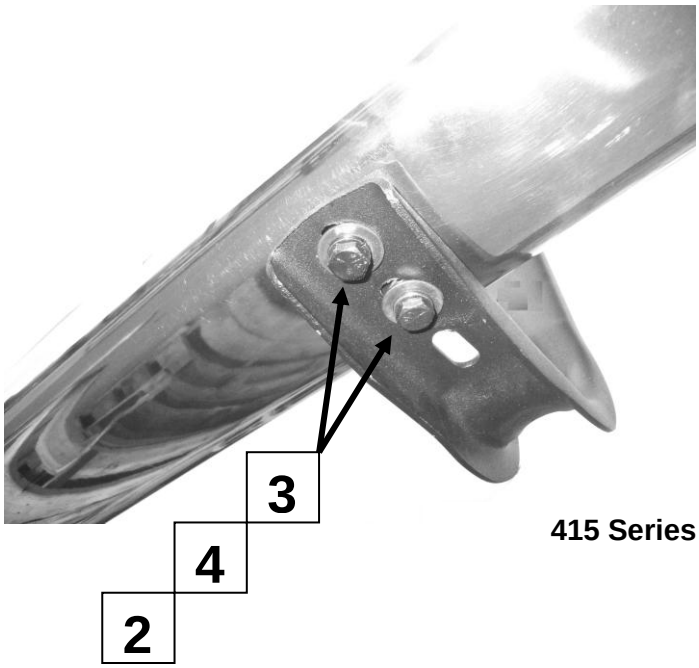


4", 5" & 6"
OE Xtreme Side Step



6" OE Xtreme II Side Step

Step-5.2 If installing 415 side steps place the side step on top of the mounting brackets, align the threaded holes in the side step with the holes in the mounting brackets and secure the side step to each bracket using (2) 5/16" x 1” hex bolts, (2) 5/16” lock washers and (2) 5/16” flat washers. Align the side step with the vehicle then tighten all side step and mounting bracket nuts and bolts, and factory body bolt.



415 Series Side Step

Step-6 Repeat the above installation steps to install the mounting brackets and side step on the driver side of the vehicle.

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