# **INSTALLATION INSTRUCTIONS**

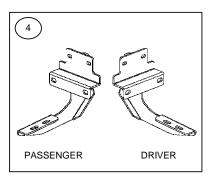
### **RB10 RUNNING BOARD PART # 63415587T**

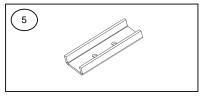
### 2015 FORD F-150 SUPER CREW

Do not attempt to install this product on any vehicle other than the one listed above!

#### **PARTS LIST**

| ITEM | QTY.     | PART#       | DESCRIPTION                     | TORQUE   |
|------|----------|-------------|---------------------------------|----------|
| 1    | 1 Piece  | 630087T     | RB10 Running board passenger    | -        |
| 2    | 1 Piece  | 630087T     | RB10 Running board driver       | -        |
|      |          |             |                                 |          |
| 3    | 1 Set    | BRK-6341555 | Hardware brackets kit           | =        |
| 4    | 3 Set    | 6341550AA   | Bracket (Driver & Passenger)    | -        |
| 5    | 6 Piece  | 6300874AA   | U bracket                       | -        |
|      |          |             |                                 |          |
| 6    | 1 Set    | KTE-392695  | Hardware kit                    | -        |
| 7    | 12 Piece | -           | 5/16 x 1" Hex head bolt (black) | 11 Lb.ft |
| 8    | 12 Piece | -           | 5/16" Flat washer (black)       | -        |
| 9    | 12 Piece | -           | 5/16" Lock washer (black)       | -        |
| 10   | 18 Piece | -           | M8 P1.25 Hex nut (gray)         | 20 Lb.ft |
| 11   | 18 Piece | -           | 5/16" Flat washer (gray)        | -        |
| 12   | 18 Piece | -           | 5/16" Lock washer (gray)        | -        |
|      |          |             |                                 |          |





### ASSEMBLY & INSTALLATION TOOLS REQUIRED:

1/2" Socket & 1/2" Wrench 13mm Socket & 13mm Wrench Ratchet

Extension.

Approximate installation time: 40 min.



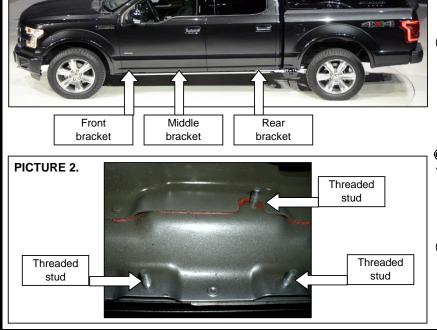
It is the customer's responsibility to protect the finish with a regular application of a nonabrasive polish compatible with the products finish. **NOTE: LOOK THE POSITION BEFORE INSTALLING THE BRACKETS.** 

# **INSTALLATION**

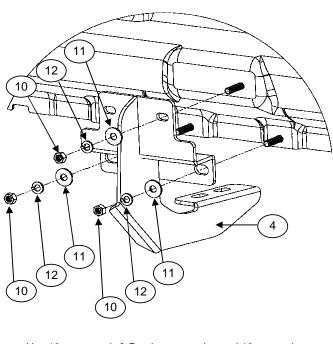
Step-1 Locate at the front, middle and rear of the rocker panel the threaded studs as shown in PICTURES 1 & 2.

**Step-2** Place the bracket on the threaded studs and attach with: (1) 5/16" flat and lock washer (gray), (1) M8 hex nut (gray), by each threaded stud. Look **ILLUSTRATION 1.** Leave loose. Repeat for each bracket.



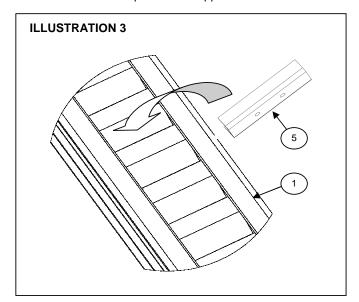


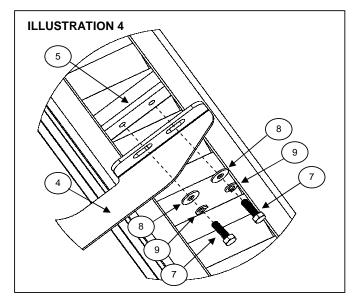
# **ILLUSTRATION 1.**



Use 13mm wrench & Ratchet, extension and 13mm socket.

**Step-3** Place the U bracket and attach with: 5/16" hex head bolt (black), 5/16" Flat and lock washer (black), by each bracket. **SEE ILLUSTRATION 3 & 4.** Repeat for the opposite side. Leave loose.





Use ratchet & 1/2" hex socket.

**Step-4** Align the side bar and then tighten all bolts.

**Step-5** Periodically check your product because it may need a re-tighten of bolts.

**Step-6** Fill the warranty card and place it inside your vehicle's glove box.