INSTALLATION INSTRUCTIONS									
BRACKET	OVAL SIDE BAR WIDESIDER 4"	WHEEL TO WHEEL WIDESIDER 4"	RUNNING BOARD WIDESIDER 5" & 6"	APPLICATION	MODEL				
6841805	64180 67180	-	39587 39687	FORD SUPER DUTY CREW CAB.	99 - 13				
	64176 67176	-	39587 39687	FORD SUPER DUTY EXT. CAB.	99 - 13				
	-	641262	-	FORD SUPER DUTY CREW CAB. 6'	99 - 13				
	-	641256	-	FORD SUPER DUTY EXT. CAB. 6'	99 - 13				

Parts List:					Tools required not including:	
ITEM	QTY	CODE	DESCRIPTION	MAX. TORQUE	DESCRIPTION	QTY
1	3	3910306AB	Brackets set ( Front & Middle & Rear )	-	9/16" & 1/2" Hex socket / 9/16" Wrench	1
		KTE-390305	Hardware kit includes:		17mm Double hex socket ( 12 point )	1
2	12	=	5/16" Box head bolt	11 lb.ft	or 15mm Wrench	'
3	12	-	5/16" Flat washer	-	Ratchet	1
4	12	-	5/16" Lock washer	-	Ratchet extension	1
5	12	-	5/16" Hex nut	11 lb.ft	ILLUSTRATION 1	
6	12	=	3/8 x 1 1/4" Hex head bolt	30 lb.ft		
7	18	=	3/8" Flat washer	=		
8	12	-	3/8" Lock washer	-		
9	6	-	3/8" Hex nut	30 lb.ft		
10	6	-	3/8" Clip nut	30 lb.ft		
N	OTA: 64	1180B / 67180PS	6 / 64176B / 67176PS 641262 (B-PS) / 64125	2		
11	1	-	Oval side bar widesider 4"	-		

**1.** Before beginning the installation read all instructions thoroughly and verify that all hardware is accounted for. if there are any listed parts missing, please notify your distributor immediately.

Instructions:

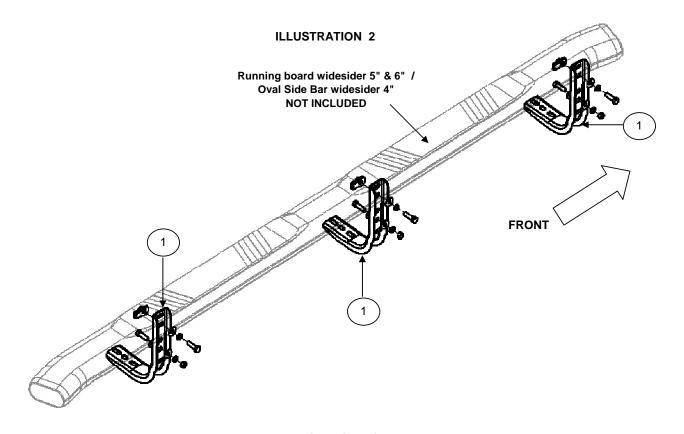


Illustration driver side.



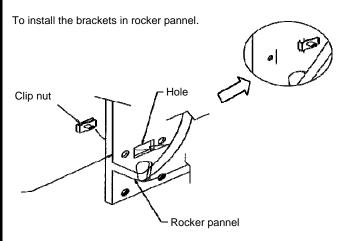
Approximated installation time: 30 min.

### INSTALLATION INSTRUCTIONS

2. Located holes inside the body in vehicle, front, middle, rear, place a clip nut in upper part. **SEE ILLUSTRATION 3.** 

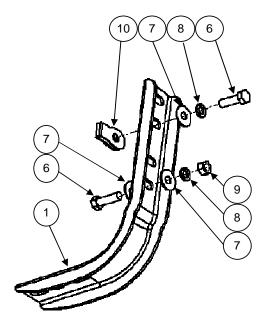
**4.** If you acquired a Running board widesider 5" & 6", insert 5/16" square head bolt on rail, place on brackets and attach with: 5/16" Flat and lock washer, 5/16" hex hut. **SEE ILLUSTRATION 5.** Repeat for the opposite side. Leave loose.

#### **ILLUSTRATION 3**



3. Mount bracket and attach with: ( 1 )  $3/8 \times 1 \ 1/4$ " hex head bolt, ( 1 ) 3/8" flat and lock washers, in lower part attach with: ( 1 )  $3/8 \times 1 \ 1/4$ " hex head bolt, ( 2 )  $3/8 \$ flat washer, ( 1 ) 3/8" lock washer, ( 1 ) 3/8" hex nut. **SEE ILLUSTRATION 4.** By each bracket. Leave loose.

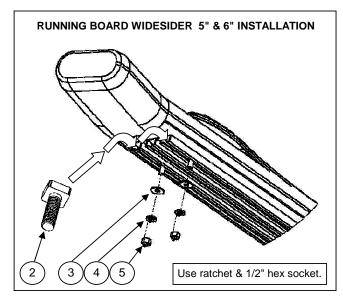
# **ILLUSTRATION 4**



Use ratchet & 9/16" hex socket & 9/16" wrench.

Illustration to front, middle and rear part. Driver side.

# **ILLUSTRACION 5**



- **5.** If you acquired a Oval side bar widesider 4", place on brackets and attach with: 5/16" square head bolt, 5/16" Flat and lock washer. **SEE ILLUSTRATION 6.** Repeat for the opposite side. Leave loose.
- **6.** Align Running board widesider 5" & 6" or Oval side bar widesider 4" and then tighten all bolts.
- 7. Periodically check your product because it may need a retighten of bolts.
- ${\bf 8.}\,$  Fill the warranty card and place it inside your vehicle's glove box.

### **ILLUSTRACION 6**

