

PART NO.

- 911000T, 911000PS
- 918000T, 918000PS
- 915000T, 915000PS

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PRODUCT DESCRIPTION:

- Sport Bar 2.0, Full size Textured Black
- Sport Bar 2.0, Full size Polished Stainless Steel Tubes
- Sport Bar 2.0, Mid size Textured Black
- Sport Bar 2.0, Mid size Polished Stainless Steel Tubes

PRODUCT SAFETY & LEGAL DISCLAIMER

- IMPORTANT READ ALL INSTRUCTIONS CAREFULLY BEFORE INSTALLING, FAILURE TO DO SO MAY CAUSE PERSONAL INJURY OR DAMAGE TO PRODUCT AND/OR PROPERTY.
- Review the product package and contents prior to beginning the installation. Take care when opening the packaging and removing items. If a return is needed you will want to return the product in its original packaging if possible.
- This instruction guide is provided as a GENERAL installation guide, some vehicles vary dimensionally and may require additional steps.
- Test fit the product on the vehicle prior to any third party modifications and or finishing. The
 manufacturer and/or distributors do not accept responsibility for third party charges, labor and or
 third part replacement modifications. Some modifications may void the factory warranty.
- Exercise due-diligence when installing this product. The manufacturer and distributors of this product do not accept any responsibility for vehicle damage or personal injury resulting from the installation of this product. Careless installation and operation can result in serious injury or equipment damage.
- This product is for general off-road use. All liability for installation and use rests with the owner/operator.
- INSTALLER: Once installation is complete, please return this guide along with other documentation included in this product back to the consumer for future reference. The manufacturer/distributors of this product do not guarantee this particular version will be available at a later date.



INJURY HAZARD

Please complete a shop and tool inspection prior to beginning the installation.

- Always make sure you have a clean, dry and well lit work area.
- Always remove jewelry, loose fitting clothing and wear protective gloves and eye protection.
- Always use extreme caution when jacking or raising a vehicle for work. Set the emergency brake and use tire/wheel blocks and jack stands. Refer to the vehicle manufacturer hand book. Utilize the vehicle manufacturers designated lifting points.
- Always use appropriate and adequate care in lifting parts during disassembly and installation. Seek help in lifting heavy or large items into place. Utilize jacks and or lifting devices when available.
- Always insure products are secure during disassembly and installation.
- Always wear eye protection and take steps to protect any exposed skin during the installations. Drilling, cutting and grinding plastic and metal may create flying particles that can cause injury.
- Always use extreme caution when drilling, cutting and or grinding on a vehicle. Thoroughly
 inspect the area to be drilled, on both sides of material, prior to modification and relocate any
 objects that may become damaged.
- Always assemble and tighten all fasteners per the installation instructions.
- Always route electrical cables carefully. Avoid moving parts, parts that may become hot and rough or sharp edges.
- Always insulate and protect all exposed wiring and electrical connections.

MAINTENANCE AND CARE

- Always perform regular inspections and maintenance on mounts and related fasteners.
- Periodically check and tighten all fasteners.
- Stripped, fractured, or bent fasteners must be replaced.
- After washing the vehicle make sure to fully dry all surfaces.
- In areas with cold temperatures make sure to wash the product often to remove harmful materials used on road ways.
- Never use abrasive cleaners or polish compounds. Clean with a gentle soap and water. If you use wax use a non-abrasive automotive wax such as pure carnauba wax.

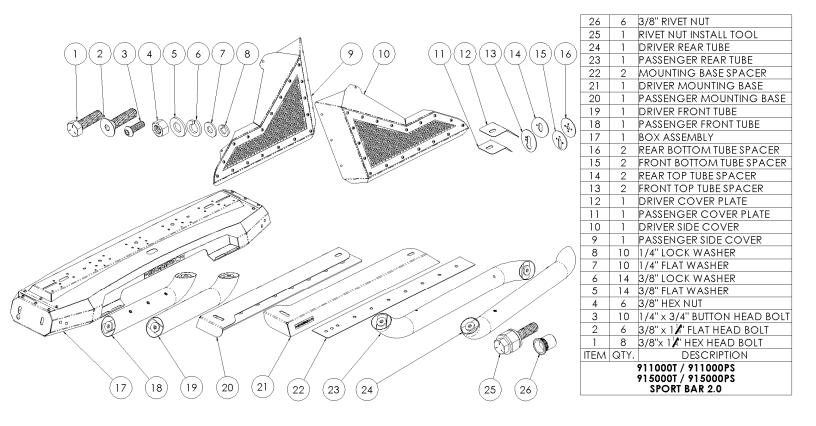
WARNING

Some products have been designed to work together with factory rear sensor systems, factory forward facing sensor systems and factory air bags.

- Installation of some of these products may alter the factory sensor system performance.
- Factory sensors may read shackles or hooks protruding from the fairlead and or tow hooks.
- All sensor testing is completed by Go Rhino Products and or third party testing labs on modified vehicles
- Sensor sensitivity, factory sensor housing, orientation, and operating conditions are all variables that will influence functionality of the sensors.
- Installation of some product may effect the factory air bag systems.
- Some products allow the use of third party products such as winches, shackles, hooks, etc. Follow the respective manufacturers operating instructions for use with our products.
- Make sure to fully understand the product, it's intended use and operation prior to use.
- Above all... be safe!



PARTS INCLUDED IN THIS LIST:



Go Rhino recommends you, the installer, read this installation instruction manual from front to back before installing the product.

TOOLS NEEDED FOR INSTALLATION:

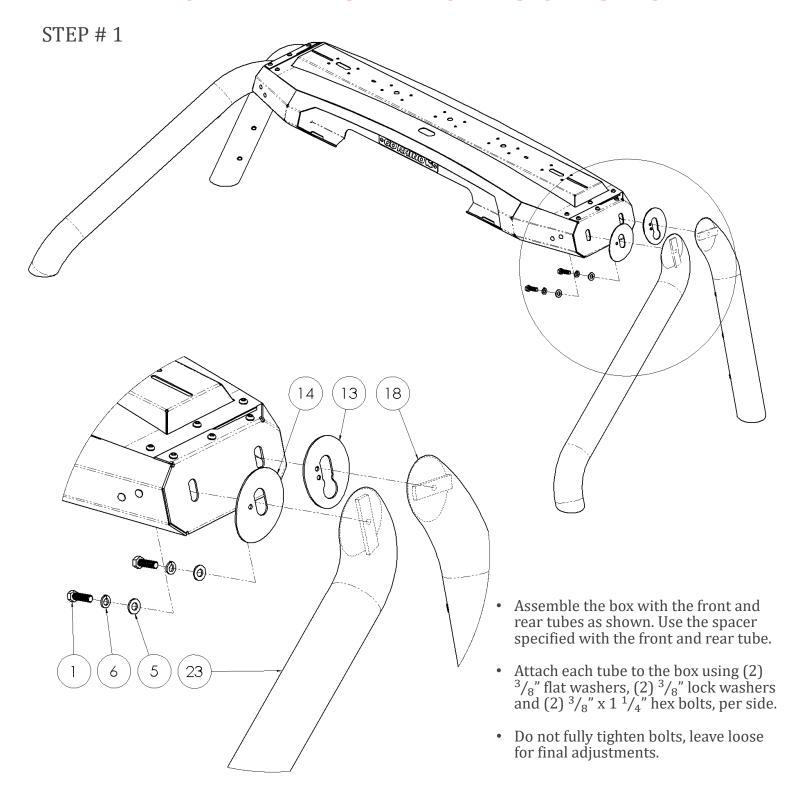
- 5/32" Hex Driver
- 7/32" Hex Driver
- 9/16" and 34" Wrench

- Power drill
- 17/32" Drill bit

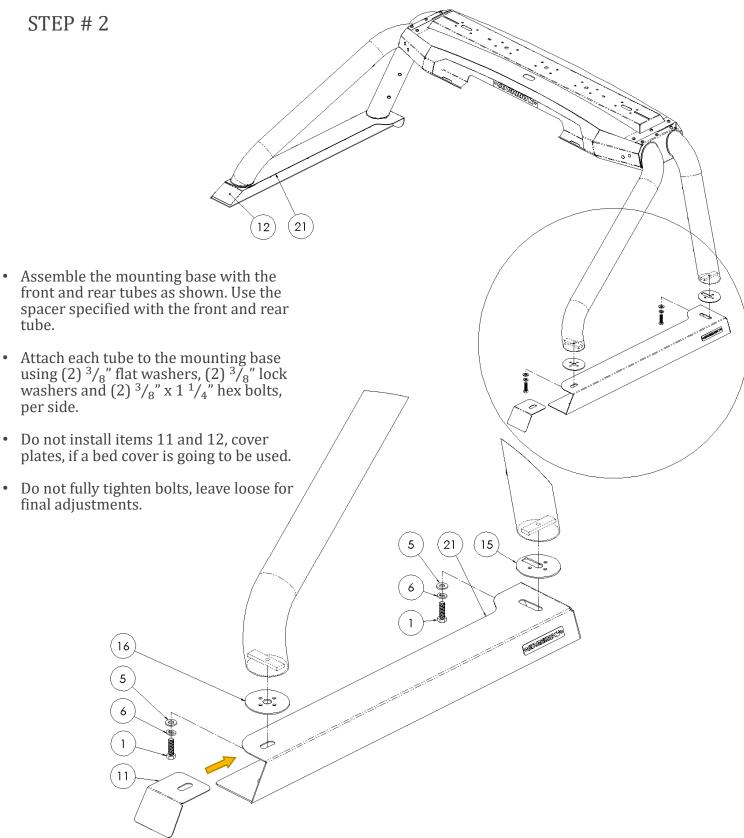
ESTIMATED TIME FOR INSTALLATION:

2 Hours

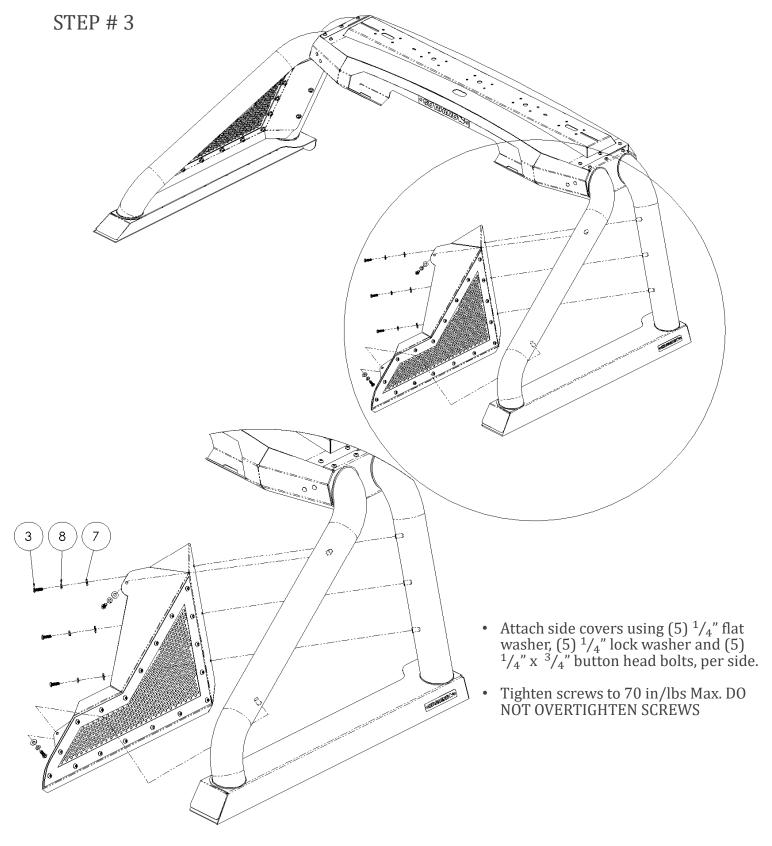






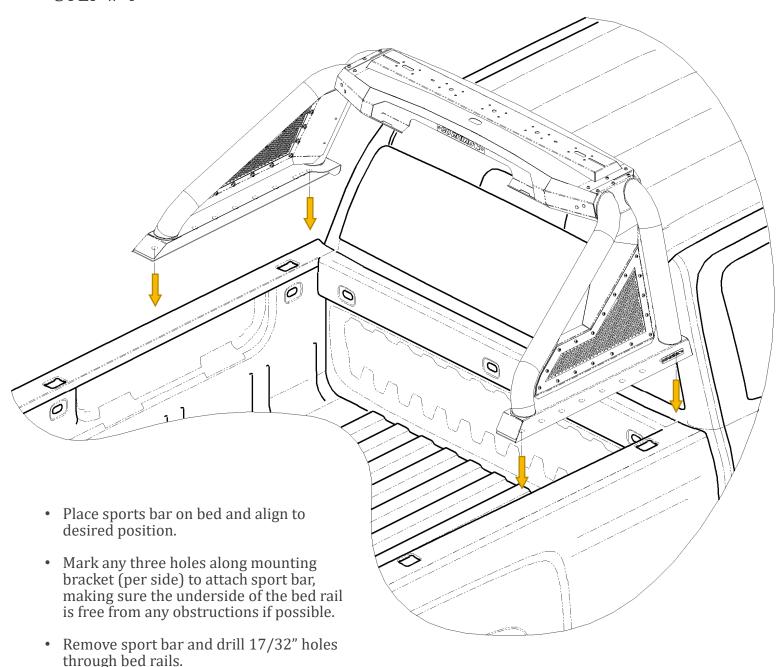








STEP # 4

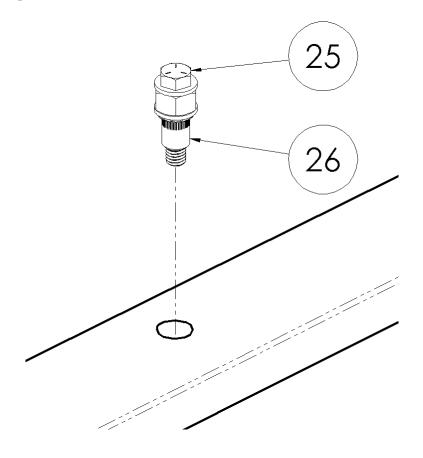


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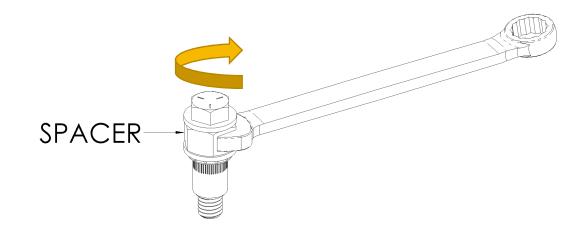
• If holes can not be drill through top and bottom of bed rail proceed to step #4.1.



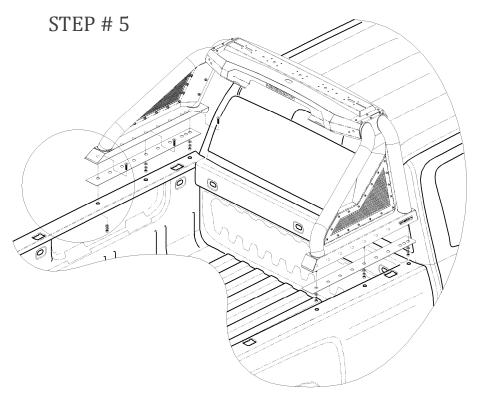
STEP # 4.1



- Drill 17/32" holes through top side of bed rails.
- Apply automotive primer to any exposed metal.
- Hand tighten Rivet nut, Item 26 to Rivet Nut Install Tool, Item 25.
- Insert Rivet Nut into 17/32" hole.
- Hold spacer with ¾" wrench.
- Tighten bolt with 9/16" wrench or socket and ratchet, this will compress the rivet nut.
- Once tight, unscrew the bolt and rivet nut will be installed.

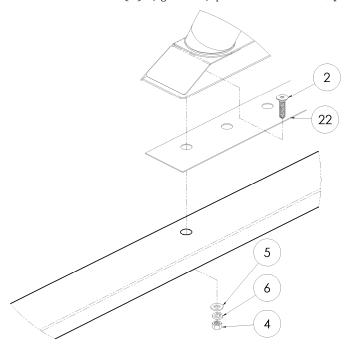


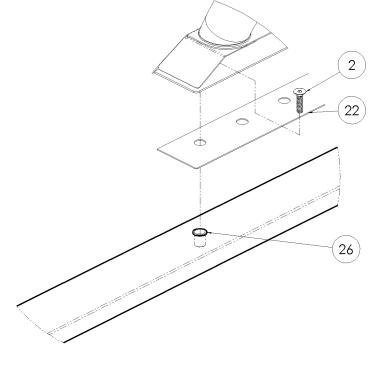




- Apply automotive primer to any exposed metal.
- Place the sport bar over drilled mounting holes using the mounting base spacer as shown, both sides.

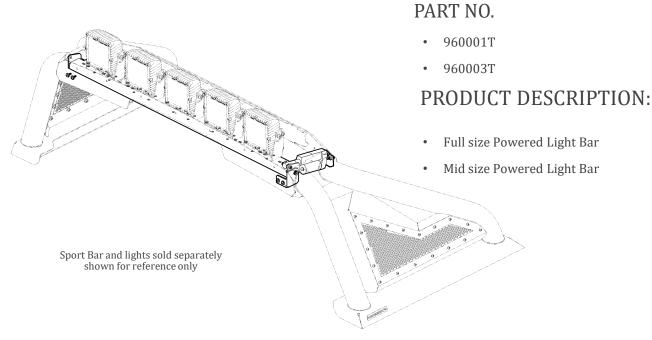
- If hole was drilled through top and bottom, attach the sport bar using (3) $^{3}/_{8}$ " flat washers, (3) $^{3}/_{8}$ " lock washers and (3) $^{3}/_{8}$ " x 1 $^{1}/_{4}$ " flat head bolts, per side.
- If Rivet Nuts were installed, attach the sport bar using (3) $\frac{3}{8}$ " x $1^{1}/4$ " flat head bolts, per side.





- Tighten all front and rear tube bolts to 26 ft/lbs Max. DO NOT OVERTIGHTEN BOLTS • Check and retighten all nuts and bolts periodically.





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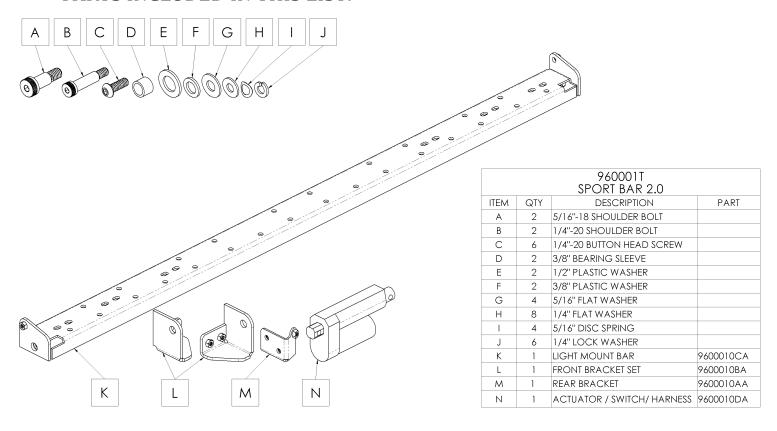
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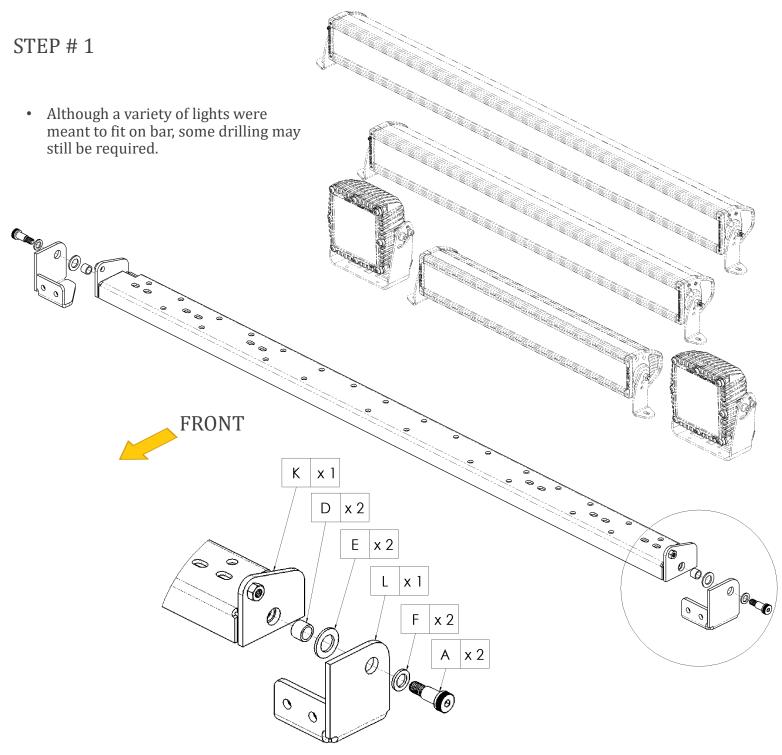
TOOLS NEEDED FOR INSTALLATION:

- 3/16" Hex Driver
- 5/32" Hex Driver

ESTIMATED TIME FOR INSTALLATION:

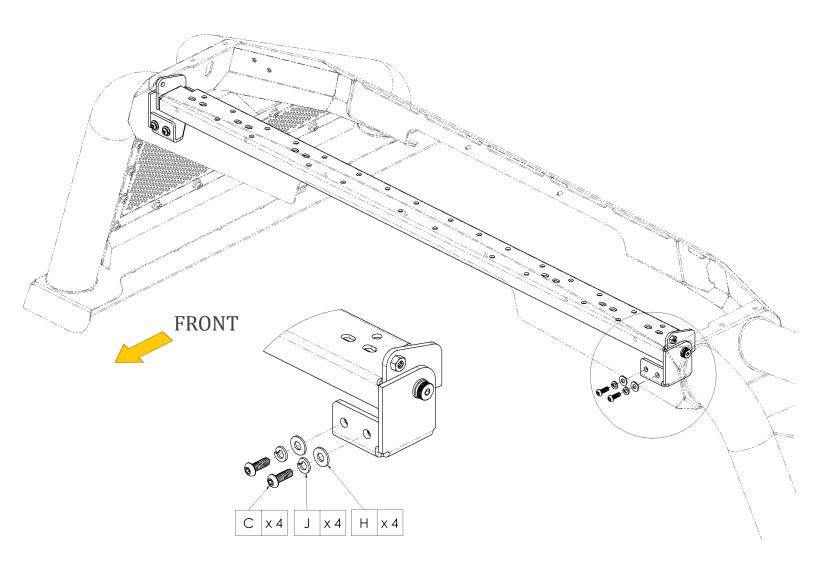
2 Hours





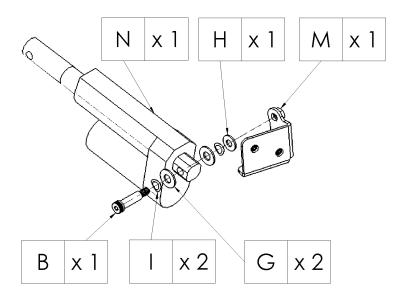
- Assemble light bar mount with front bracket set using (1) $^5/_{16}$ "-18 shoulder bolt, (1) $^3/_8$ " plastic washer, (1) $^4/_2$ " plastic washer and (1) $^3/_8$ " bearing sleeve per side.
- Tighten shoulder bolt to 125 in/lbs Max. DO NOT OVERTIGHTEN BOLT.

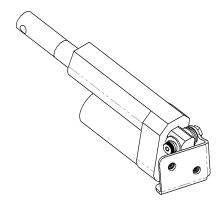




- Assemble light bar mount to Sport bar using (4) ¹/₄" button head screws, (4) ¹/₄" lock washers and (4) ¹/₄" flat washers.
- Tighten screws to 70 in/lbs Max. DO NOT OVERTIGHTEN SCREWS.

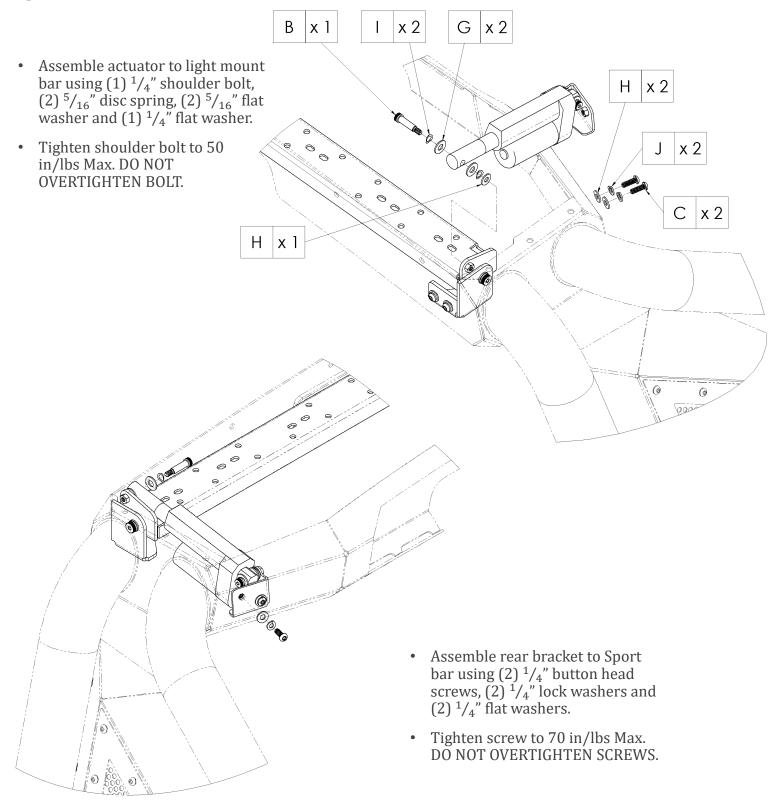




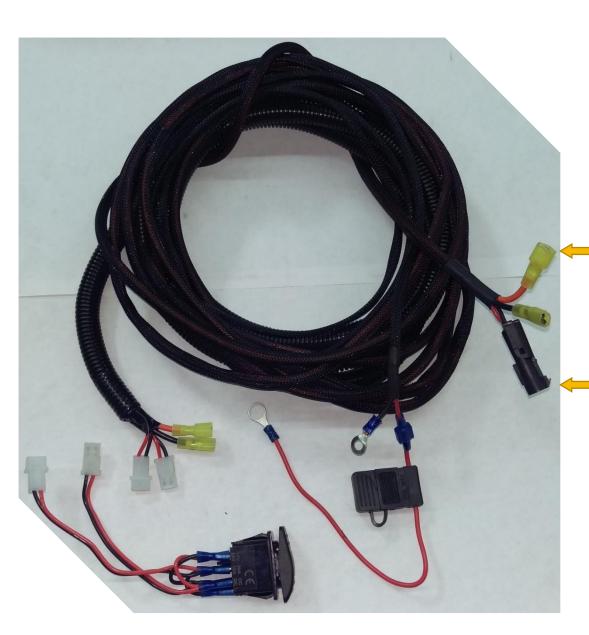


- Assemble actuator with rear bracket using (1) ¹/₄" shoulder bolt, (2) ⁵/₁₆" disc spring, (2) ⁵/₁₆" flat washer and (1) ¹/₄" flat washer.
- Tighten shoulder bolt to 50 in/lbs Max. DO NOT OVERTIGHTEN BOLT.



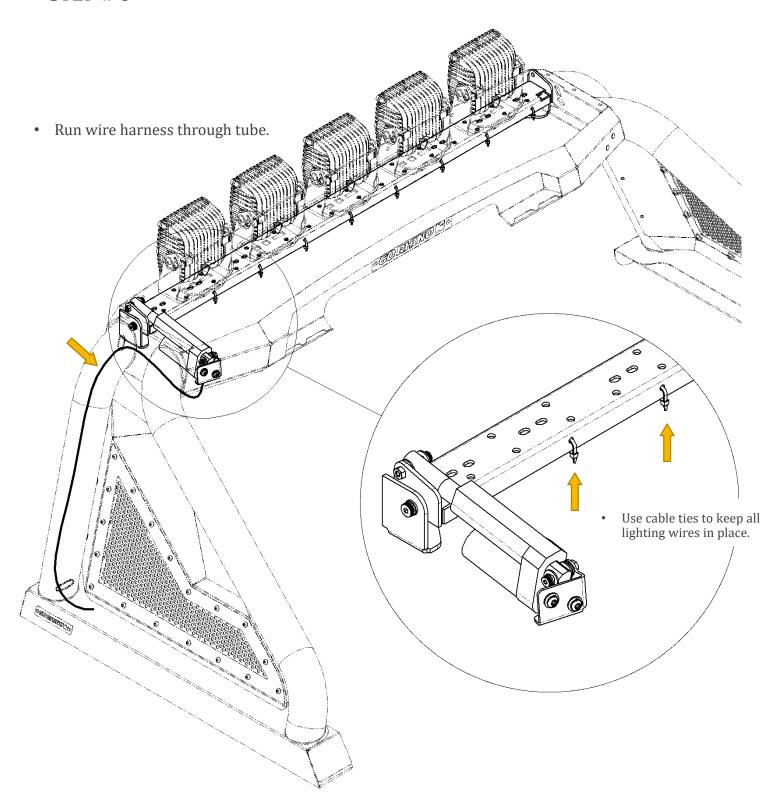






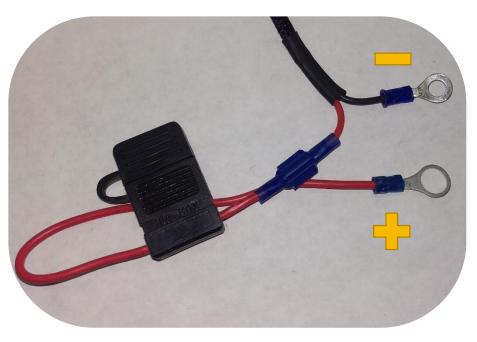
- Optional wiring for accessory lights.
- Be sure to use an adequate relay that corresponds to your system if required.
 When installing multiple lights, fusing should be adjusted to match.
 - To actuator







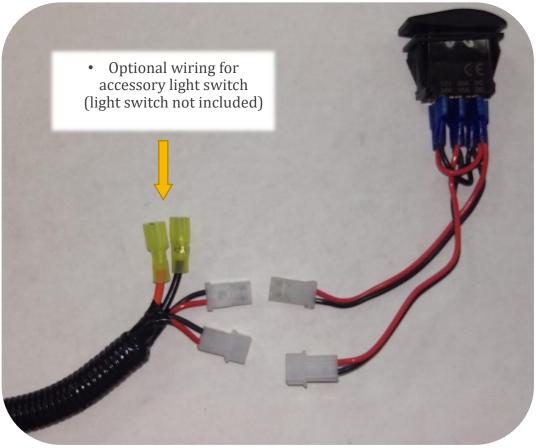




- Attach red terminal eyelet to battery positive. Secure black terminal eyelet to a suitable ground or battery negative.
- Beware of sharp edges, abrasive surfaces and heat sources when routing wires.



STEP #8



 Route harness to desired switch location.

3 position switch0-NeutralI-Bar upII-Bar down

- Switch may be left in position I or II, which will keep indicator LED on.
- In order to turn off indicator LED, move switch to neutral position.



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