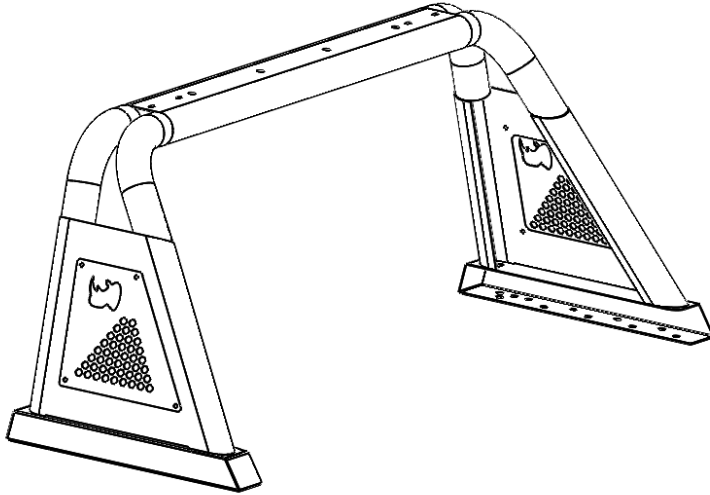


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INSTALLATION INSTRUCTIONS



PART NO.

- 911003T
- 911003PS

PRODUCT DESCRIPTION:

- Sport Bar 3.0 Textured Black (Full size)
- Sport Bar 3.0 Polished Stainless Steel (Full size)

PRODUCT SAFETY & LEGAL DISCLAIMER

- **IMPORTANT READ ALL INSTRUCTIONS CAREFULLY BEFORE INSTALLING, FAILURE TO DO SO MAY CAUSE PERSONAL INJURY OR DAMAGE TO PRODUCT AND/OR PROPERTY.**
- **Review the product package and contents prior to beginning the installation.** Take care when opening the packaging and removing items. If a return is needed you will want to return the product in its original packaging if possible.
- This instruction guide is provided as a GENERAL installation guide, some vehicles vary dimensionally and may require additional steps.
- Test fit the product on the vehicle prior to any third party modifications and or finishing. The manufacturer and/or distributors do not accept responsibility for third party charges, labor and or third part replacement modifications. Some modifications may void the factory warranty.
- Exercise due-diligence when installing this product. The manufacturer and distributors of this product do not accept any responsibility for vehicle damage or personal injury resulting from the installation of this product. Careless installation and operation can result in serious injury or equipment damage.
- This product is for general off-road use. All liability for installation and use rests with the owner/operator.
- **INSTALLER:** Once installation is complete, please return this guide along with other documentation included in this product back to the consumer for future reference. The manufacturer/distributors of this product do not guarantee this particular version will be available at a later date.



INSTALLATION INSTRUCTIONS

INJURY HAZARD

Please complete a shop and tool inspection prior to beginning the installation.

- Always make sure you have a clean, dry and well lit work area.
- Always remove jewelry, loose fitting clothing and wear protective gloves and eye protection.
- Always use extreme caution when jacking or raising a vehicle for work. Set the emergency brake and use tire/wheel blocks and jack stands. Refer to the vehicle manufacturer hand book. Utilize the vehicle manufacturers designated lifting points.
- Always use appropriate and adequate care in lifting parts during disassembly and installation. Seek help in lifting heavy or large items into place. Utilize jacks and or lifting devices when available.
- Always insure products are secure during disassembly and installation.
- Always wear eye protection and take steps to protect any exposed skin during the installations. Drilling, cutting and grinding plastic and metal may create flying particles that can cause injury.
- Always use extreme caution when drilling, cutting and or grinding on a vehicle. Thoroughly inspect the area to be drilled, on both sides of material, prior to modification and relocate any objects that may become damaged.
- Always assemble and tighten all fasteners per the installation instructions.
- Always route electrical cables carefully. Avoid moving parts, parts that may become hot and rough or sharp edges.
- Always insulate and protect all exposed wiring and electrical connections.

MAINTENANCE AND CARE

- Always perform regular inspections and maintenance on mounts and related fasteners.
- Periodically check and tighten all fasteners.
- Stripped, fractured, or bent fasteners must be replaced.
- After washing the vehicle make sure to fully dry all surfaces.
- In areas with cold temperatures make sure to wash the product often to remove harmful materials used on road ways.
- Never use abrasive cleaners or polish compounds. Clean with a gentle soap and water. If you use wax use a non-abrasive automotive wax such as pure carnauba wax.

WARNING

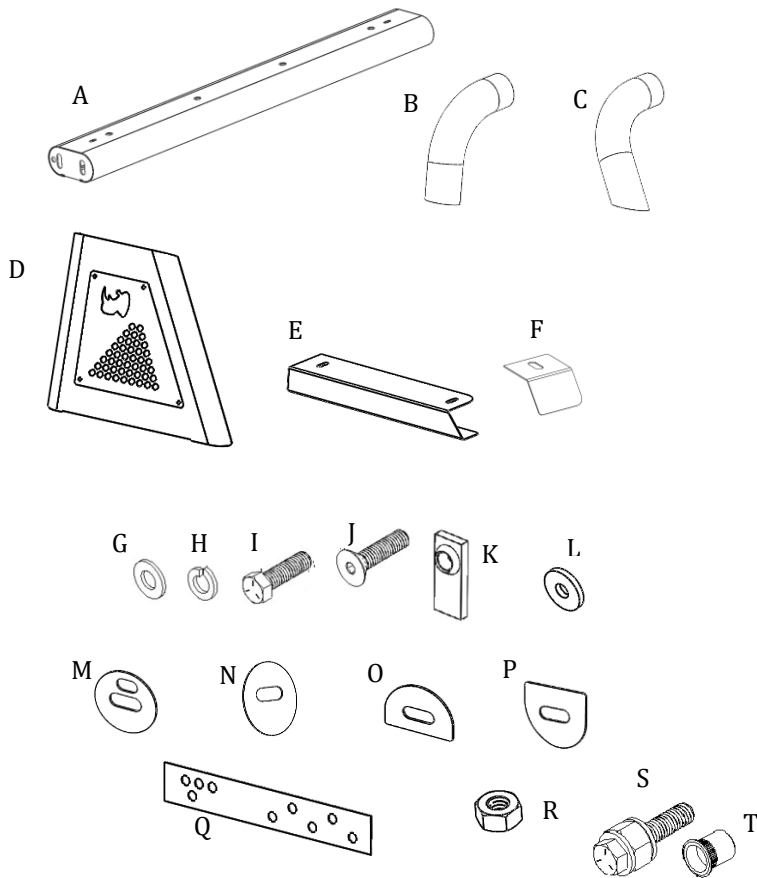
Some products have been designed to work together with factory rear sensor systems, factory forward facing sensor systems and factory air bags.

- Installation of some of these products may alter the factory sensor system performance.
- Factory sensors may read shackles or hooks protruding from the fairlead and or tow hooks.
- All sensor testing is completed by Go Rhino Products and or third party testing labs on modified vehicles.
- Sensor sensitivity, factory sensor housing, orientation, and operating conditions are all variables that will influence functionality of the sensors.
- Installation of some product may effect the factory air bag systems.
- Some products allow the use of third party products such as winches, shackles, hooks, etc. Follow the respective manufacturers operating instructions for use with our products.
- Make sure to fully understand the product, it's intended use and operation prior to use.
- Above all... be safe!

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INSTALLATION INSTRUCTIONS

PARTS INCLUDED IN THIS LIST:



SPORTBAR 3.0		
ITEM	QTY	DESCRIPTION
A	1	CENTRAL BODY
B	2	FRONT TUBE
C	2	REAR TUBE
D	2	LATERAL BODY
E	2	MOUNTING BASE
F	2	COVER PLATE
G	12	3/8" FLAT WASHER
H	16	3/8" LOCK WASHER
I	12	3/8" HEX HEAD BOLT
J	4	3/8" FLAT HEX BOLT
K	4	3/8" BOLT PLATE
L	8	1/4" METAL SPACER
M	6	CENTRAL BODY SPACER
N	2	REAR TUBE SPACER
O	2	LOWER FRONT SPACER
P	2	LOWER REAR SPACER
Q	2	MOUNTING BASE SPACER
R	4	3/8" NUT
S	1	RIVET NUT INSTALL TOOL
T	4	3/8" RIVET NUT

Go Rhino recommends you, the installer, read this installation instruction manual from front to back before installing the product.

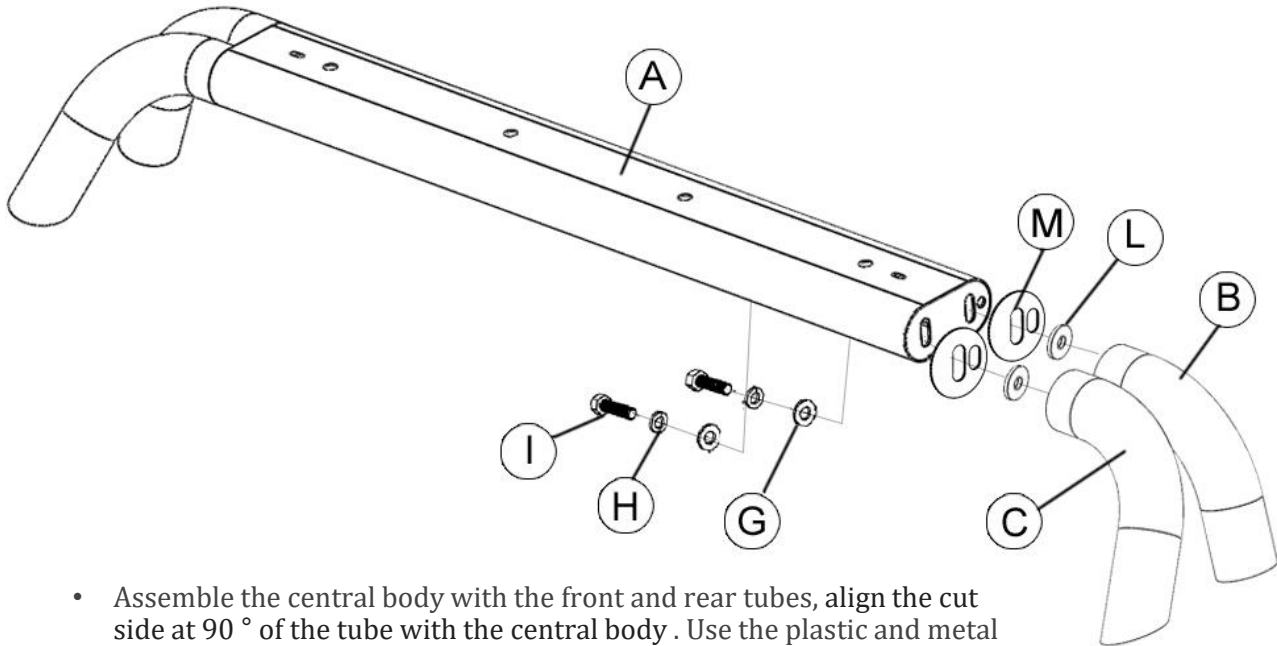
TOOLS NEEDED FOR INSTALLATION:

- 5/32" Hex Driver
- 7/32" Hex Driver
- 9/16" and 3/4" Wrench
- Power drill
- 17/32" Drill bit

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INSTALLATION INSTRUCTIONS

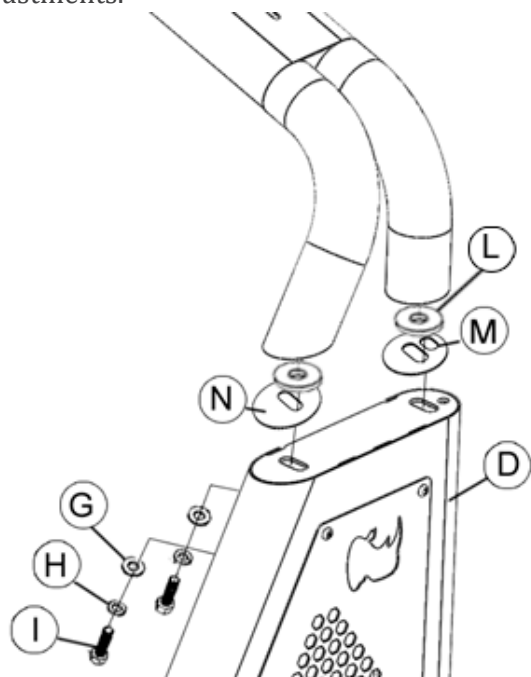
STEP #1



- Assemble the central body with the front and rear tubes, align the cut side at 90 ° of the tube with the central body . Use the plastic and metal spacers specified with the front and rear tube.
- Attach each tube to the body using (2) ¼" metal spacers, (2) 3/8" flat washers, (2) 3/8" lock washers and (2) 3/8" hex bolts per side.
- Do not fully tighten bolts, leave loose for final adjustments.

STEP #2

- Assemble the Lateral bodies with the front and rear tubes as shown. Use the plastic and metal spacers specified with the front and rear tube.
- Attach each tube to the body using (2) ¼" metal spacers, (2) 3/8" flat washers, (2) 3/8" lock washers and (2) 3/8" hex bolts per side.
- Do not fully tighten bolts, leave loose for final adjustments.

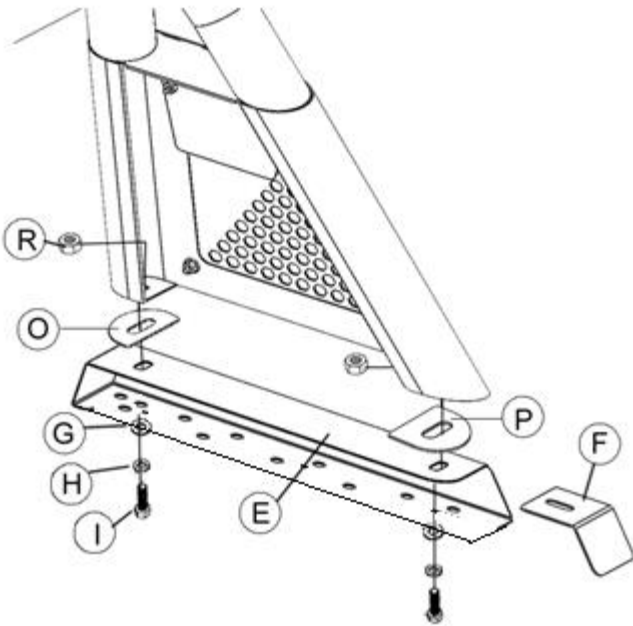


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INSTALLATION INSTRUCTIONS

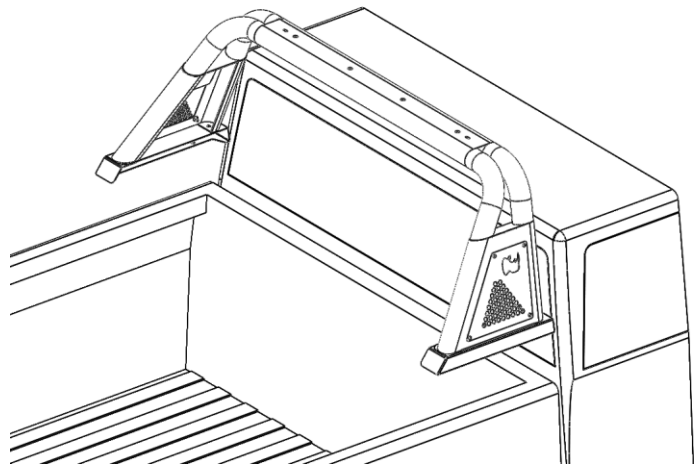
STEP # 3

- Assemble the mounting base with the lateral bodies. Use the spacer specified.
- Attach the lateral bodies using (2) 3/8" flat washers, (2) 3/8" lock washers (3) 3/8" hex bolts and (2) 3/8" nuts.
- Do not install the cover plates (F) if a bed cover is going to be used.
- Do not fully tighten bolts, leave loose for final adjustment.



STEP #4

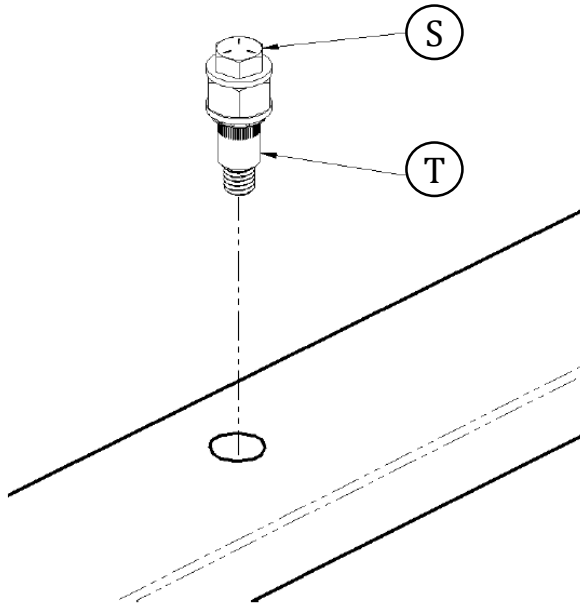
- Place sport bar on bed and align to desired position.
- Mark the two holes along mounting bracket (per side) to attach sport bar, making sure the underside of the bed rail is free from any obstruction if possible.
- Remove sport bar and drill 13/32" holes through bed rails.
- If holes can not be drill through top and bottom of bed rail proceed to step #4.1.



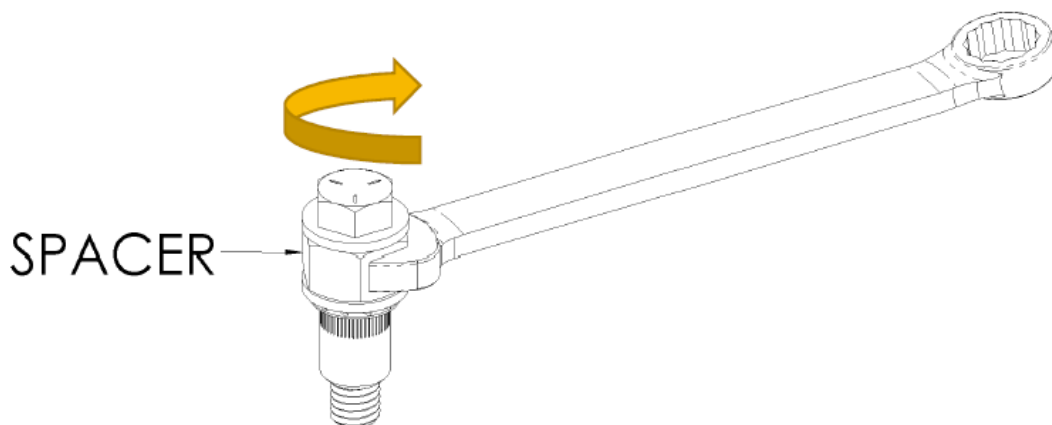
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INSTALLATION INSTRUCTIONS

STEP # 4.1



- Drill 17/32" holes through top side of bed rails.
- Apply automotive primer to any exposed metal.
- Hand tighten Rivet nut, Item T to rivet nut install Tool, Item S
- Insert Rivet Nut into 17/32" hole.
- Hold spacer with 3/4" wrench.
- Tighten bolt with 9/16" wrench or socket and ratchet, this will compress the rivet nut.
- Once tight, unscrew the bolt and rivet nut will be installed



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INSTALLATION INSTRUCTIONS

STEP #5

- Apply automotive primer to any exposed metal.
- Place the sport bar over drilled mounting holes using the mounting base spacer as shown, both sides
- Attach the sport bar using (2) 3/8" bolt plates, (2) 3/8" lock washers and (2) 3/8" x 1 1/4" flat head bolts, per side

