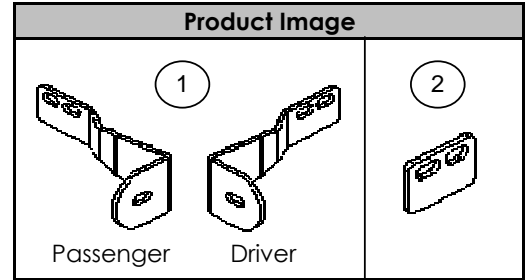


Parts List				
Item	Qty.	Code	Description	Max. Torque
1	1 Set	523774AA	Main bracket	-
2	4 Piece	523771AA	Spacer	-
<b>1 KTE-52377 HARDWARE KIT INCLUDES:</b>				
3	4 Piece	-	1/2 x 3 1/2" Hex head bolt.	75 Lb.Ft
4	2 Piece	-	1/2 x 2" Hex head bolt.	75 Lb.Ft
5	10 Piece	-	1/2" Flat washer.	-
6	6 Piece	-	1/2" Lock washer.	-
7	4 Piece	-	1/2" Hex nut.	75 Lb.Ft

Required Tools (Not included)	
Qty.	Description
1	3/4" Socket & Wrench
1	7mm 15mm 18mm Socket & Wrench
1	Ratchet
1	Ratchet extension

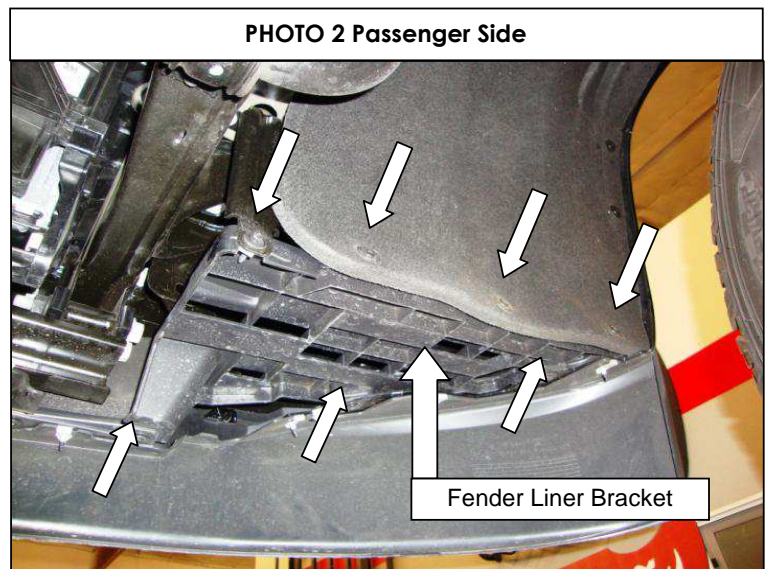
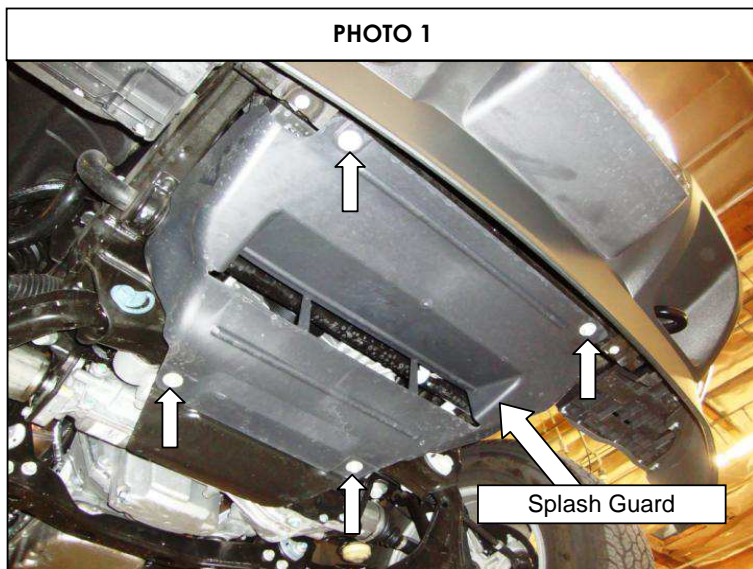


**Instructions**

- Before beginning the installation, please read all directions carefully and verify that all necessary hardware is accounted for. If any parts are missing, stop the installation and contact your distributor immediately.
- To maintain and care this product, keep it clean and do not use abrasive cleaners or polish waxes. We recommend to use only automotive wax such as pure carnauba to avoid scratches and rust.
- The approximate installation time is **60 min.**

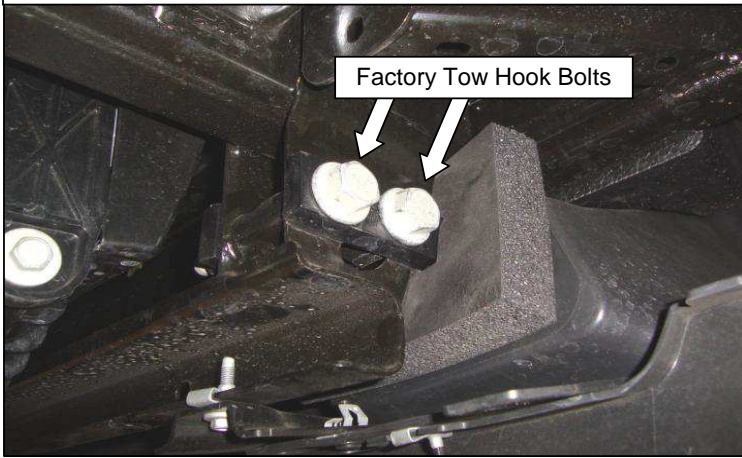
**Note: Excludes models with Forward Collision Alert.**

- Begin by removing the (4) bolts securing the plastic splash guard, **(Photo 1)**.
- Remove the (6) Torx screws and (1) hex head screw securing the plastic fender liner bracket from the passenger side of the vehicle, **(Photo 2)**.



- Remove the (2) nuts and bolt securing the passenger side tow hook to the frame, and the foam seal between the opening in the bumper and tow hook, **(Photo 3 & 4)**.

**PHOTO 3. Passenger Side.**

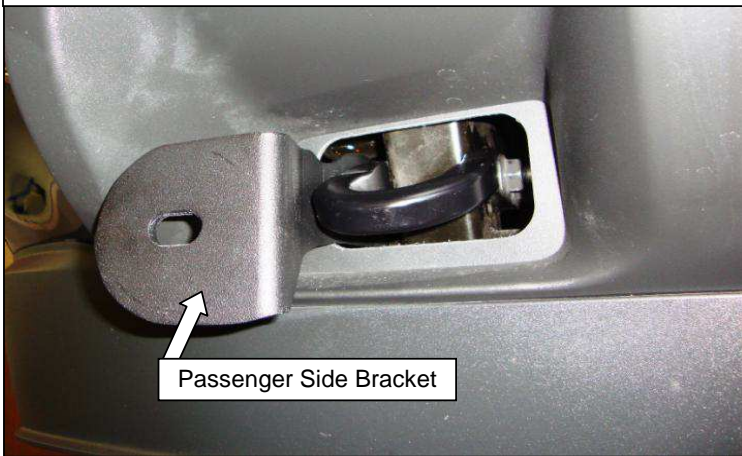


**PHOTO 4. Passenger Side.**

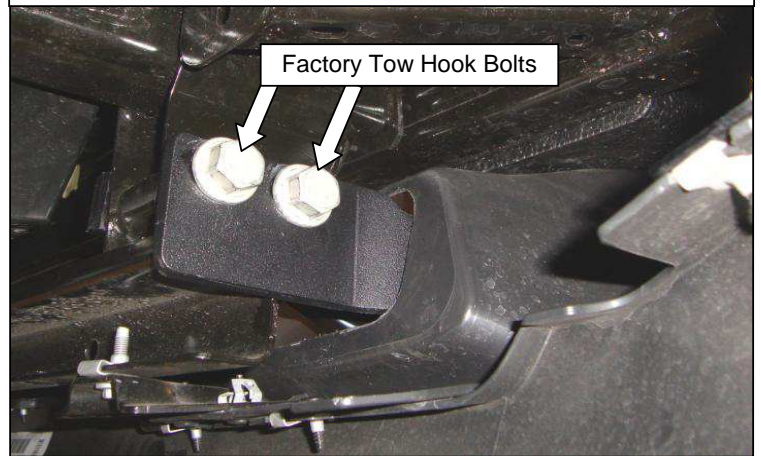


7. With the tow hook in position, insert the passenger side bracket through the opening in the bumper, align the holes in the bracket with the tow hook attachment holes and secure the bracket and tow hook to the frame using the factory tow hook nuts and bolts. Leave the nuts and bolts loose for final adjustment. Repeat steps 2, 3 & 4 to install the driver side bracket.

**PHOTO 5. Passenger Side.**



**PHOTO 6. Passenger Side.**

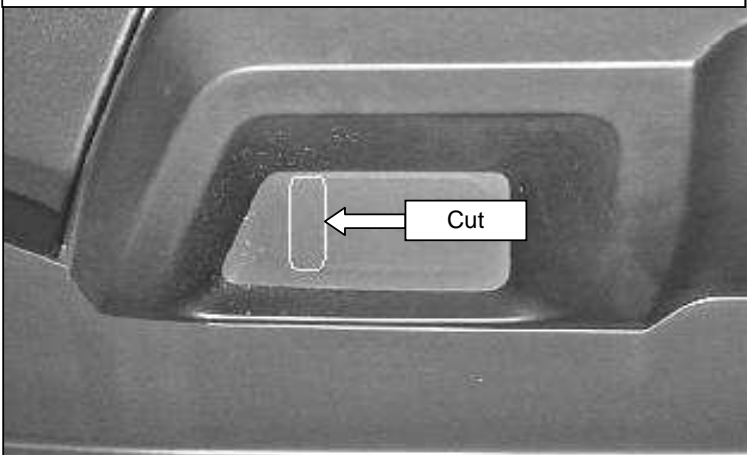


**8. Models not equipped with factory tow hooks.**

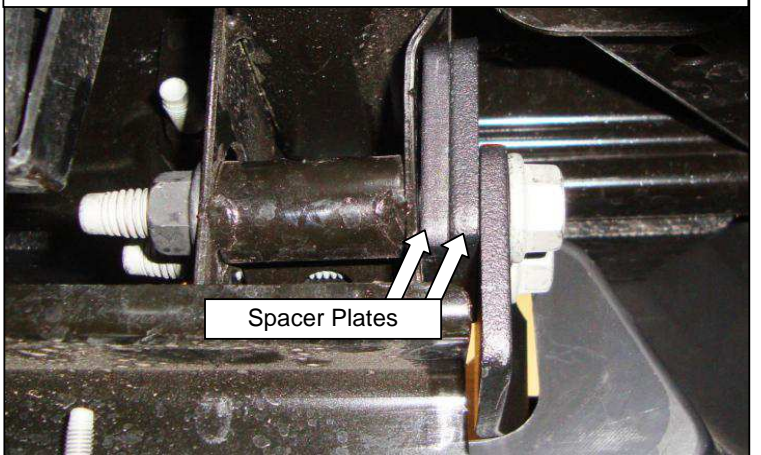
If your vehicle is not equipped with factory tow hooks, used the indented area in the bumper for reference, and cut and remove the outlined area shown from the bumper, **(Photo 7)**.

9. Secure the bracket to the frame using (2) of the supplied spacer plates, (2) 1/2" x 3 1/2" hex bolts, (4) 1/2" flat washers, (2) 1/2" lock washers and (2) 1/2" hex nuts, **(Photo 8)**.

**PHOTO 7. Passenger Side.**



**PHOTO 8. Passenger Side.**



10. Position and attach the RC2 Bull Bar to each bracket using (1) 1/2" x 2" hex bolt, (1) 1/2" flat washer and (1) 1/2" lock washer, (Photo 9 & 10). Leave the nuts and bolts loose for final adjustment.

PHOTO 9. Passenger Side.

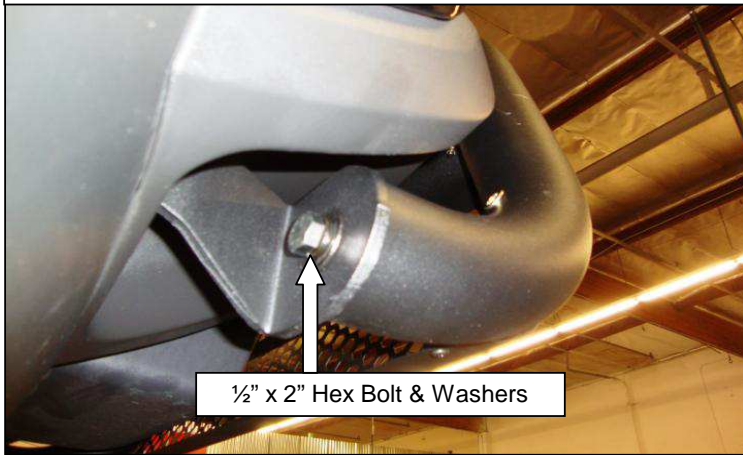


PHOTO 10. Passenger Side.



11. Align the RC2 Bull Bar with the vehicle and tighten all factory and supplied nuts and bolts, (Photo 11). Remember to periodically check and retighten all factory and supplied the nuts and bolts.

**Note:** If your state law requires a front license plate, Attach the license plate to the two holes provided in the Bull Bar skid plate.

PHOTO 11. Installed product.

