

INSTALLATION INSTRUTIONS

CHEVROLET SILVERADO CAJA STANDARD 6.6'

2014

BED RAIL

8076

Parts list				
Item	QTY	Code	Description	Max Torque
1	2 pcs	10710AA	BED RAIL	
2	1 set	10704AA	Main Bracket	
3	2 pcs	10701AA	Square nut plate	
4	4 pcs		3/8" x 2" button allen head	30 Lb. Ft
5	2 pcs		Nut Plate	
6	2 pcs		3/8 x 1 1/4" Hex head bolt Galv.	30 Lb. Ft
7	2 pcs		3/8" Lock washer Galv.	
8	4 pcs		Nylon washer	

Tool Required:

A. Ratchet w/5" extension B. 7/32" Wrench allen C. 9/16" Socket H. Utility knife

- 1. Before beginning the installation read all instructions thoroughly and verify that all hardware is accounted for. if there are any listed parts missing, please notify your distributor immediately.
- 2. To maintain and care this product keep it clean and do not use abrasive cleaners or polish waxes. It is recommended to use only non-abrasive automotive wax such as pure carnauba to avoid scratches and rust.
- 3. The approximate installation time is 30 min.

- 4.- Remove (2) Torx screws securing the tail light assembly to the vehicle. Do not tighten. PHOTO # 1
- 5.- Pull rearward and unsnap the taillight assembly from the vehicle. Do not tighten. PHOTO # 2

PHOTO 1



PHOTO 2



- 6.- Assemble (1) 3/8" x 1 1/4" hex bolt and 3/8" lock washer onto the driver side rear bed rail bracket. Do not tighten. PHOTO # 3
- 7.-Locate the hole in the bottom of the stake pocket opening. Do not tighten. PHOTO # 4

PHOTO



PHOTO 4



8.-Position the driver side bed rail bracket in the stake pocket opening, so the threaded end of the 3/8" bolt protrudes through the hole in the bottom of the stake pocket. Do not tighten. PHOTO # 5 9.- Position one of the supplied 3/8" square nut plates with the flat surface up. Do not tighten. PHOTO # 6

PHOTO 5



PHOTO 6

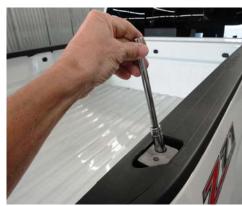


- 9.-Access the stake pocket through the opening in the bed, and position the nut plate on the bottom of the stake pocket. Do not tighten. PHOTO #7
- 10.- Align the nut plate with the 3/8" bolt previously installed in the bed bracket. Using a socket and extension, thread the 3/8" bolt into the nut plate, and secure the bed bracket to the stake pocket. Do not tighten. PHOTO #8

PHOTO 7



PHOTO 8



- 10.- Using a utility knife, cut and remove the outlined area of the bed cap to expose the front stake pocket opening. Do not tighten. PHOTO # 9
- 11.-Assemble (1) 3/8" x 2" button head bolt, nylon washer and thread nut plate in the hole at the end of the bed rail. Do not tighten. PHOTO # 10

PHOTO 9



PHOTO 10



12.- Position the ends of the thread plate under the lip of the stake pocket opening, and finger tighten the bolt. Do not tighten. PHOTO # 1113.-Attach the opposite end of the bed rail to the rear bed rail bracket using (1) 3/8" x 2" button head bolt and nylon washer. Do not tighten. PHOTO # 12

PHOTO 11



PHOTO 12



12.-Align the bed rail with the front and rear stake pocket openings, and tighten the bolts.



