

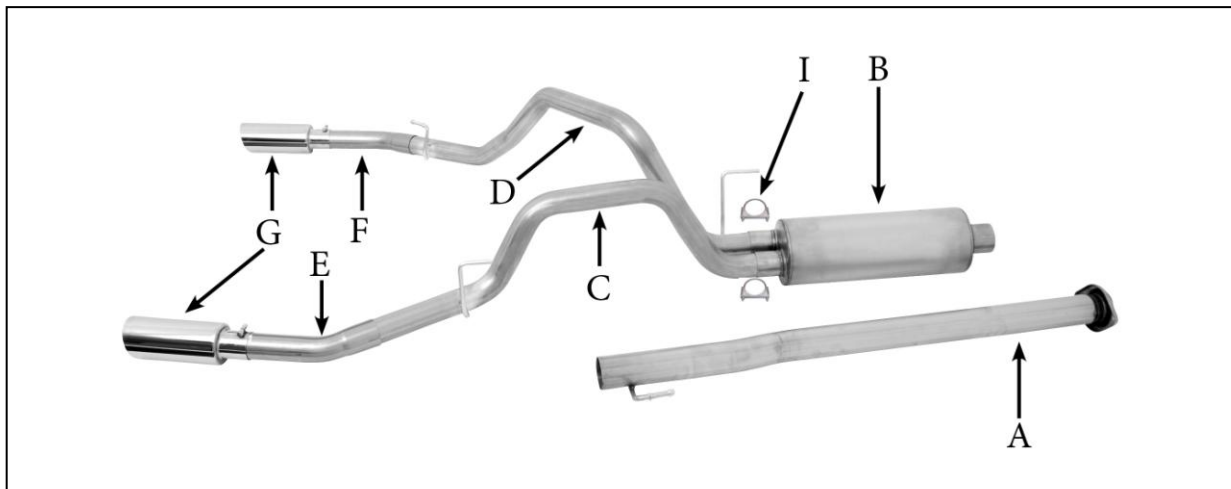


INSTRUCTION MANUAL

STAINLESS STEEL CAT-BACK SPLIT REAR EXHAUST

FORD F150 TRUCK 5.0L2/4WD
REGULAR CAB, SHORT BED

PART #69547



ITEM	PART#	QUANTITY	DESCRIPTION
A	999700916S	1	3" HEADPIPE WITH WELDED HANGER/AND FLANGE
B	758219S	1	SUPERFLOW MUFFLER
C	999700840S	1	2.5"PASSENGERSIDE OVERAXLE TAILPIPE
D	999700864S	1	2.5"DRIVERSIDE OVERAXLE TAILPIPE W/HANGERS
E	999700841S	1	2.5" PASSENGER SIDE EXIT PIPE
F	999700842S	1	2.5" DRIVER SIDE EXIT PIPE
G	500640	2	4" ROLLED EDGE TIP
H	OHD300	1	3" CLAMP
I	5757	4	2.5" CLAMP
J	800017	1	DRIVERSIDE REAR TAILPIPE HANGER
K	4240	1	RUBBER GROMMET
L	*BO-1045	1	REAR TAILPIPE HANGER BOLT KIT *
M	BO-1020	1	BOLT KIT FOR HEADPIPE

"WILL FIT WITH 18" SPARE TIRE"

EXHAUST INSTALLATION #69547

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE YOU USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STAND TO SUPPORT THE TRUCK WHILE OFF THE GROUND. SET PARKING BRAKE, BLOCK THE TIRES AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

HACKSAW, JACKSTAND, 1/2" WRENCH & SOCKET, 9/16" SOCKET & WRENCH, 15MM WRENCH & SOCKET
WD-40, MEASURING TAPE

TO REMOVE YOUR STOCK EXHAUST,
FROM THE FLANGE
JUST IN FRONT OF THE
REMOVE HANGERS FROM
GROMMETS BY PULLING
TOWARDS THE REAR OF
TRUCK, USE WD-40 TO AID IN
REMOVING. LEAVE GROMMETS IN



INSTALL HEADPIPE # A INTO STOCK
FLANGE WITH BOLT KIT
DO NOT TIGHTEN. INSERT
HANGER INTO RUBBER



INSTALL MUFFLER # B ONTO
HEADPIPE 1 1/2" TO 2". USE CLAMP #
G TO SECURE MUFFLER TO
HEADPIPE. DO NOT TIGHTEN. USE
A JACK STAND TO HOLD UP THE
MUFFLER. OUTLETS SHOULD BE
LEVEL.



ON DRIVER SIDE: ATTACH
REAR TAILPIPE HANGER #I TO
FRAME USING BOLT KIT
PROVIDED

BE SURE TO REMOVE SPARE
TIRE HEATSHIELD BEFORE
PROCEEDING TO NEXT STEP



INSTALL DRIVERS SIDE
TAILPIPE # D INTO MUFFLER
1 1/2" TO 2". INSERT WELDED
HANGERS INTO RUBBER
GROMMETS. USE CLAMP # H
TO SECURE PIPE TO MUFFLER,
DO NOT TIGHTEN.



INSTALL PASSENGER SIDE
TAILPIPE # C INTO MUFFLER
1 1/2" TO 2". INSERT WELDED
HANGER INTO RUBBER
GROMMET, USE CLAMP # H TO
SECURE PIPE TO MUFFLER. DO
NOT TIGHTEN. ROTATE PIPE
TOWARDS DRIVERSIDE.



INSTALL EXIT PIPES # E & F
ONTO TAILPIPES. ROTATE
UNTIL LEVEL, USE CLAMP # H
TO SECURE PIPES TOGETHER.
DO NOT TIGHTEN.



INSTALL YOUR STAINLESS
TIPS TO YOUR DESIRED LOOK,
THEN GO BACK AND TIGHTEN
ALL CLAMPS. ROTATE SYSTEM
FOR BEST CLEARANCE BEFORE
TIGHTENING.

MAKE SURE YOU AT LEAST A 1" CLEARANCE ON ALL BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC.
USE ZIP TIES TO TIE THE BRAKE LINES OUT OF THE WAY.