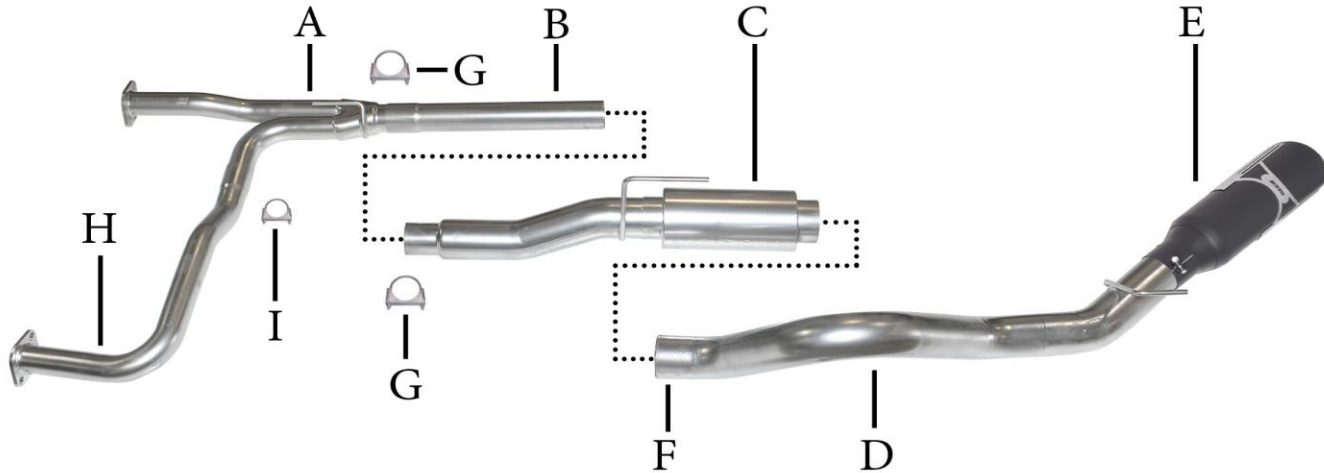




INSTALLATION INSTRUCTIONS

Patriot Series Stainless Steel Exhaust
 Nissan Titan 5.6L 2/4WD
 King Cab & Crew Cab Short Bed
PART #70-0005



ITEM	PART #	QTY	DESCRIPTION
A	794-700550S	1	2.50" Y-pipe W/ GP-110 Flange
B	795-700551S	1	3" Resonator
C	MM015	1	Muffler Assembly
D	MM016	1	4.0" Overaxle Pipe
E	71-1011	1	6.0" Patriot Series Tip
F	5759	1	4" Band Clamp
G	OHD300	2	3.0" Clamp
H	1336-700550S-1	1	2.50" Driver Side Headpipe
I	5757	1	2.50" clamp

Note: This exhaust will exceed some state sound laws and requirements. Aggressive driving will get you noticed and can result in a ticket or warning from your local law enforcement agency.

EXHAUST INSTALLATION

PART# 70-0005

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES.

DO NOT WORK WITH HOT PIPES!!!

1. Disconnect the negative battery cable before removal of the OEM Exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Remove the factory exhaust by cutting behind the factory muffler. Once the tail pipe has been removed un-bolt the muffler and head pipe at the flanges located behind the catalytic converters. Use wd-40 or another type of penetrating oil to remove the rubber grommets. Do not damage these they will be re used.



2. Install Head pipe Item # A onto the factory flange. Install hanger into rubber grommet and loosely tighten down the flange.



3. Install Head pipe Item # H onto the factory flange. Slide the head pipe into item # A before attaching the two bolts. Loosely tighten down.



4. Install the Resonator Item #B onto the head pipe Item # A. The inlet of the resonator will have the louvers opening towards the front of the vehicle. Loosely tighten down.



5. Install The muffler assembly Item # C Onto the resonator. Also slide the muffler hanger into the factory rubber grommet. Install the over axle pipe Item # D into the muffler outlet and install the hanger into the rubber grommets. Use clamp Item # F to secure. Do not tighten



6. With proper clearance from spare tire, install the exhaust tip onto the tailpipe. The system was designed to have the tip 1" below the quarter panel of the vehicle. With the tip in your desired position begin to tighten down all clamp connections from the front head pipe back.



7. Be sure to check all clearance after each section has been tightened to be sure there is proper clearance. It may take 4-500 miles for your vehicle to fully adjust to the changes in exhaust flow.

"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC..." TORQUE ALL CLAMPS TO APPROX. 100 TO 150 FT LBS.

Learn more about performance exhaust systems we have.