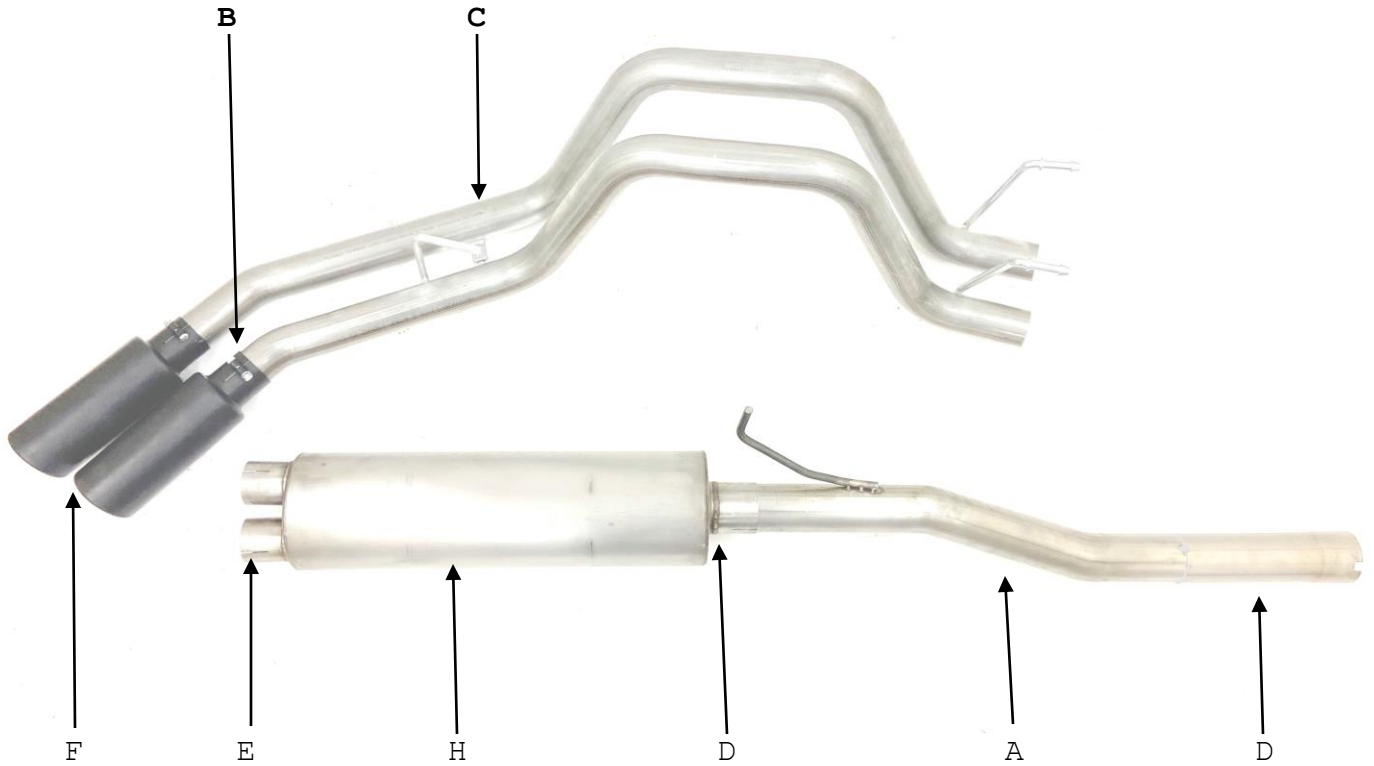




**INSTRUCTION MANUAL**  
**Black Elite CAT-BACK DUAL SPORT EXHAUST**  
 2020 FORD F250/F350 7.3L 2/4WD  
 EXTENDED CAB, LONG BED  
 PART # 69135B



Item	Part Number	Quantity	Description
A	999701099S	1	3" Head Pipe
B	999701055	1	2.5" Passenger Side Tailpipe
C	999701056	1	2.5" Driver Side Tailpipe
D	OHD300	2	3" U-Bolt Clamp
E	5757	2	2.5" Band Clamp
F	500640-B	2	4" Black Ceramic Rolled Round Angle Cut Tip
G	BO-906	1	Bolt Kit For Tailpipe
H	789800s	1	SFT Muffler

## CAREFULLY READ INSTRUCTIONS BEFORE INSTALLING PRODUCT

When installing this exhaust system make sure to use proper safety precautions. Therefore, make sure instructions are thoroughly read and understood before attempting to install. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust system to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** Sawzall or hack-saw, 1/2", 9/16" socket or wrench, 15mm deep socket or wrench. Hanger removal tool or large channel-lock pliers, WD-40 and Jack Stands.



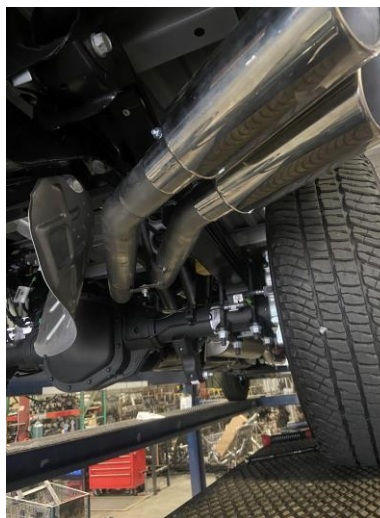
TO REMOVE YOUR STOCK EXHAUST, REMOVE IT FROM THE CLAMP LOCATED JUST IN FRONT OF THE RESONATOR. REMOVE HANGERS FROM RUBBER GROMMETS, USE WD-40 TO AID IN REMOVAL, LEAVE GROMMETS IN PLACE.



INSTALL PASS. SIDE TAILPIPE #B INTO MUFFLER. INSERT HANGER INTO RUBBER GROMMET, USE CLAMP #E TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN.



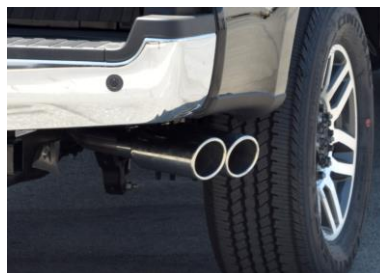
INSTALL HEADPIPE #A ONTO STOCK PIPE BEHIND RESONATOR. INSERT WELDED HANGER INTO RUBBER GROMMET. USE CLAMP #D PROVIDED TO SECURE. DO NOT TIGHTEN.



INSTALL DRIVERS SIDE TAILPIPE #C INTO THE MUFFLER, INSERT HANGERS INTO RUBBER GROMMETS, USE CLAMP #E TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN. THE TAB ON THIS PIPE SHOULD GO ON BOTTOM OF PASSENGER SIDE PIPE USE BOLT KIT #G TO SECURE TOGETHER.



INSTALL MUFFLER # H ONTO HEADPIPE, USE CLAMP #D TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN. USE A JACK STAND TO HOLD UP THE MUFFLER. OUTLETS SHOULD BE LEVEL.



INSTALL YOUR STAINLESS TIPS TO YOUR DESIRED LOOK. NOW GO BACK AND TIGHTEN ALL CLAMPS FROM THE FRONT WORKING YOUR WAY BACK.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust. Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc. to prevent heat related damage or fire.

Shop for quality Gibson products on our website.

Learn more about performance exhaust systems we have.