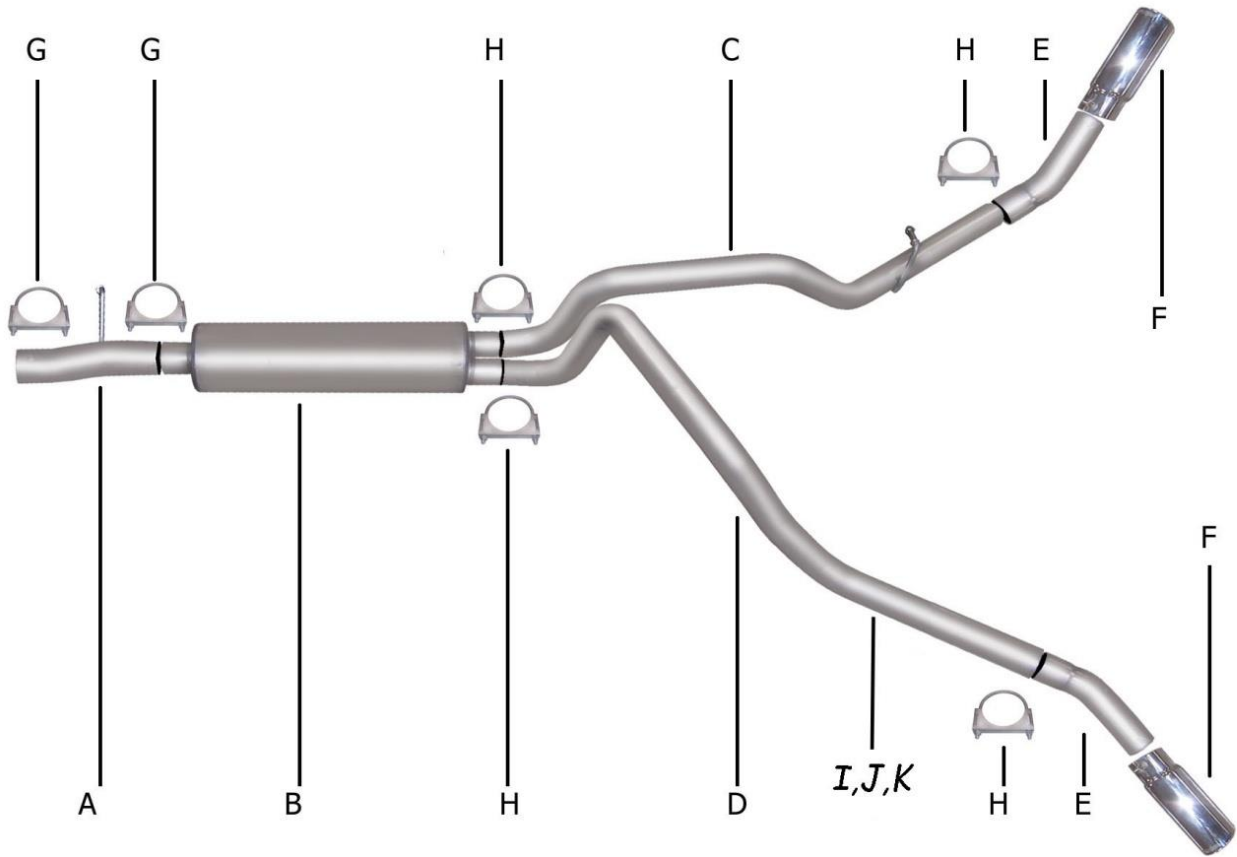




INSTALLATION INSTRUCTIONS
BLACK ELITE CAT BACK DUAL EXTREME EXHAUST
FORD F-250/350 SUPERDUTY 6.2L 2/4WD
CREW CAB, STANDARD BED 6.5'
PART # 69131B



ITEM	PART #	QUANTITY	DESCRIPTION
A	999700937S	1	3" HEADPIPE
B	789800S	1	SUPERFLOW MUFFLER
C	999700940S	1	2½" PASSENGER SIDE TAILPIPE W/WELDED HANGER
D	999700941S	1	2½" DRIVERSIDE TAILPIPE
E	999700942S	2	2½" EXIT PIPE
F	500640-B	2	4" BLACK ROLLED STAINLESS TIP
G	OHD300	2	3" CLAMP
H	5757	4	2½" CLAMP
I	800030	1	DRIVERSIDE REAR TAILPIPE HANGER
J	2132	1	BOLT KIT FOR HANGER
K	4240	1	RUBBER GROMMET

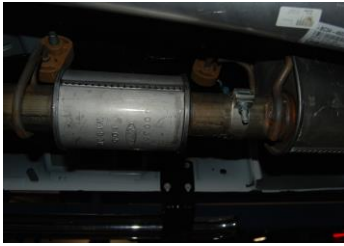
INSTALLATION INSTRUCTIONS

CAREFULLY READ INSTRUCTIONS BEFORE STARTING INSTALLATION.

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16" 15mm wrenches & sockets, WD-40, hacksaw, jack stands.

- **Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust.**
- **Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.**



1. To remove the stock exhaust un clamp the clamp located behind the stock resonator. Disengage the welded hangers using WD-40 from the OEM rubber grommets. Do not damage or remove the rubber grommets as you will re-use them to mount your new system. Now, cut off tailpipe and remove exhaust.



5. Install hanger #I into hole that is already threaded to receive the bolt Item# J on the driverside frame rail just rear of the axle. You will use the lower right side bolt hole. There will be 4 choices in the correct area. **DO NOT TIGHTEN.** Install rubber grommet



2. Install head pipe #A onto your existing stock front pipe and attach with clamp #G. Insert welded hanger into rubber grommet.



6. Install the driverside overaxle tailpipe #D into the muffler 1 1/2"-2". Use clamp #H to secure. **DO NOT TIGHTEN.** Rotate until it meets with the rubber grommet. **DO NOT TIGHTEN.**



3. Install muffler #B onto head pipe #A 1 1/2"-2" with the louvers facing towards the converter and muffler outlets level. Use a jack stand to support the muffler. Use clamp #G to secure the muffler to the headpipe. Do not tighten. Muffler inlet is looking into the louvers.



7. Next install the exit pipes #E. Use clamp #H to secure. **DO NOT TIGHTEN.** Rotate pipes to your desired look.



4. Install the passenger side overaxle tailpipe #C into the muffler 1 1/2"-2". Use clamp #H to secure tailpipe to muffler. **DO NOT TIGHTEN.** Insert hangers into rubber grommets.



8. Install black tips. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust. Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc to prevent heat related damage.

Learn more about exhaust systems on our website.