



Installation Instructions

Cat-Back Stainless Split Rear Exhaust

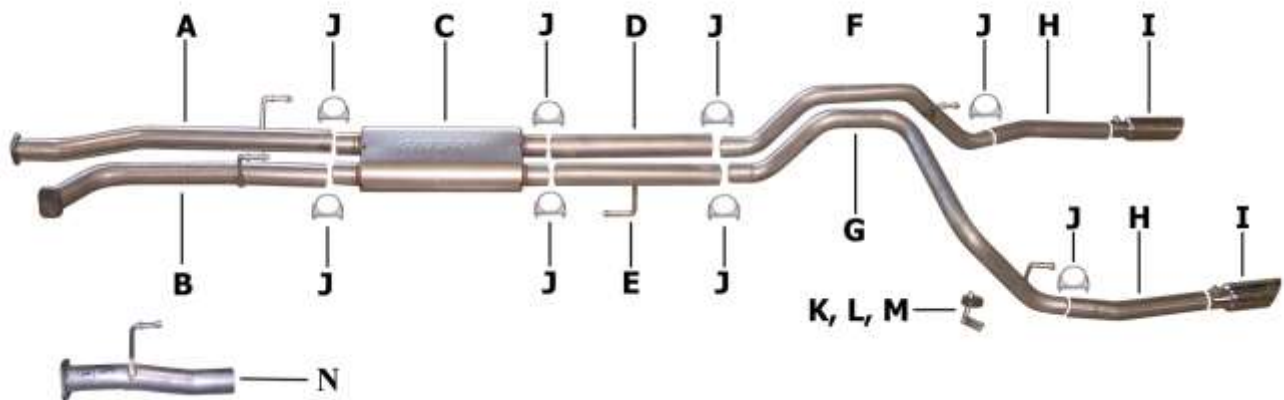
Toyota Tundra 4.6L-5.7L

Crew Max, Short bed 5.5' / Double Cab, Standard Bed 6.5'

Toyota Tundra 4.7L

Crew Max, Short Bed/ Double Cab, Standard Bed

Part #67402B



*All pictures shown are for illustration purpose only. Actual product may vary due product specifications.

ITEM	PART	QUANTITY	DESCRIPTION
A	1146-700905S	1	2.5" Stainless Passenger Side Headpipe
B	1147-700906S	1	2.5" Stainless Driver Side Headpipe
C	11240S	1	Stainless Superflow CFT Muffler
D	1150-700909S	1	2.5" Stainless Passenger Side Extension Pipe
E	1151-700910S	1	2.5" Stainless Driver Side Extension Pipe
F	1154-700913S	1	2.5" Stainless Passenger Side Overaxle Pipe
G	1155-700914S	1	2.5" Stainless Driver Side Overaxle Pipe
H	1156-700915S	2	2.5" Stainless Exit Pipe
I	500640-B	2	4.0" Stainless Tip
J	5757	8	2.5" Clamp
K	4267	1	Rear Tailpipe Hanger
L	4315	1	Bolt Kit for Tailpipe Hanger
M	4240	1	Rubber Grommet
N	1330-701093S	1	2.5" Stainless Adapter for 2009+ Models

Thank you for purchasing Gibson Exhaust System for your vehicle.

Installation Instructions #67402B

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, jack stands

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. Remove the stock exhaust at the 2-bolt flange located in front of the muffler. Disengage the welded hangers from the OEM rubber grommets. Use WD-40 to help in the process. Do not damage or remove the rubber grommets as you will reuse them to mount your new system. Now, unbolt the tailpipe and remove exhaust. Do not throw away stock flange bolts, as you will reuse them.



6. Install the passenger side overaxle tailpipe #F to the extension pipe. Use clamp #J to secure. Do not tighten. Insert welded hanger into rubber grommet.



3. Install passenger side headpipe #A using your stock bolts. Do not tighten. Next, install driver side headpipe #B (2009+ models use #K) using stock bolts. Do not tighten. Install metal hangers into rubber grommets.



7. Install rear tailpipe hanger #K. Use bolt kit #L to secure. Use the hole on frame closest to the rear shackle. Install rubber grommet on rear hanger.



3. Install passenger side headpipe #A using your stock bolts. Do not tighten. Next, install driver side headpipe #B (2009+ models use #K) using stock bolts. Do not tighten. Install metal hangers into rubber grommets.



8. Install driver side overaxle tailpipe #G onto extension pipe, use clamp #J to secure pipe. Do not tighten. Insert welded hanger into rubber grommet.



4. Install muffler #C onto headpipes 1.5"-2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamps #J to secure the muffler to the headpipes. Do not tighten. Muffler inlet is looking into the louvers.



9. Next, install the exit pipes #H. Use clamps #J to secure the tailpipes.



5. Install extension pipe #D into muffler. Use clamp #J to secure. Do not tighten. Next install driver side extension pipe #E into muffler using clamp #J to secure. Do not tighten. Insert welded hanger into rubber grommet.



10. Install stainless steel tips. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.

GIBSON EXHAUST systems are designed on a factory stock vehicle

Any aftermarket products installed could increase the sound levels of the exhaust.

Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.

Learn more about performance exhaust systems on our website.